



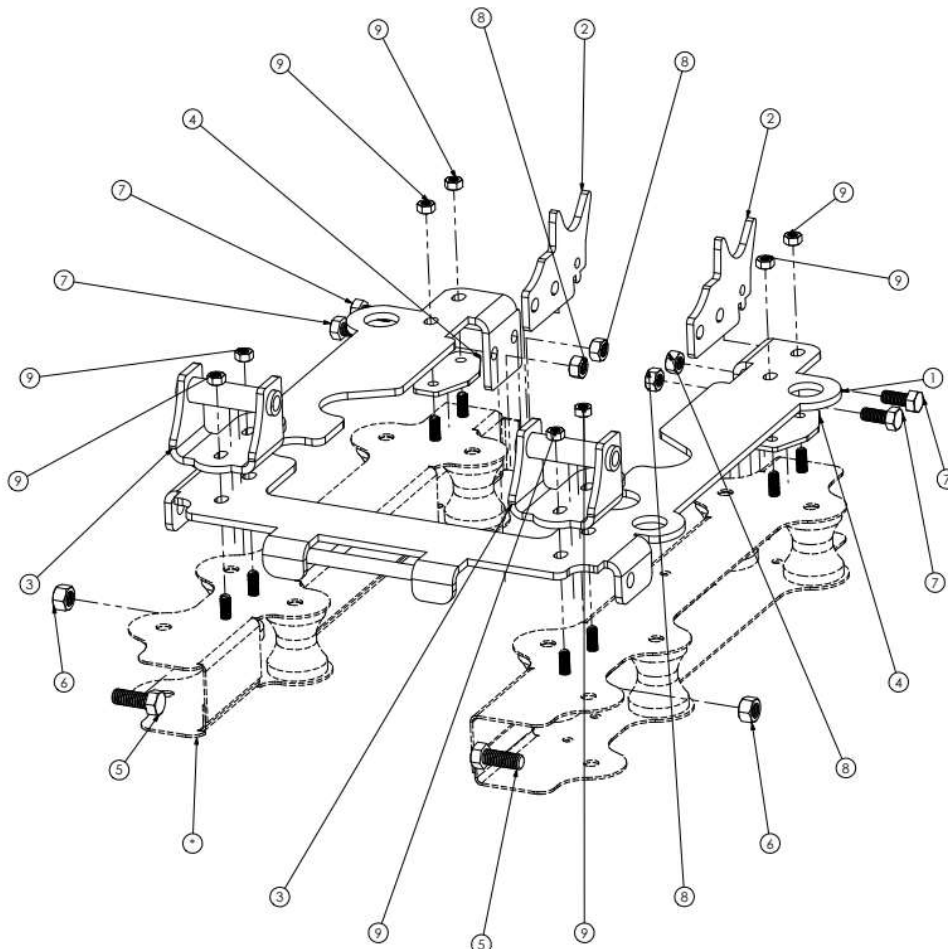
2025+ Pro 4 Seat Base Lowering Installation

Parts List:

- | | | | |
|---|---------------------------|---|----------------------------|
| 1 | Seat Base | 6 | (2) 3/8-16 Lock Nut |
| 2 | Rear Seat Latch | 7 | (4) 5/16-18 x 3/4 Hex Bolt |
| 3 | Front Seat Latch | 8 | (4) 5/16-18 Lock Nut |
| 4 | Shim | 9 | ** (8) M6 Lock Nuts |
| 5 | (2) 3/8-16 x 3/4 Hex Bolt | * | Factory Sliders |

****Items 9 are reused from the factory seat mount.**

Figure 1





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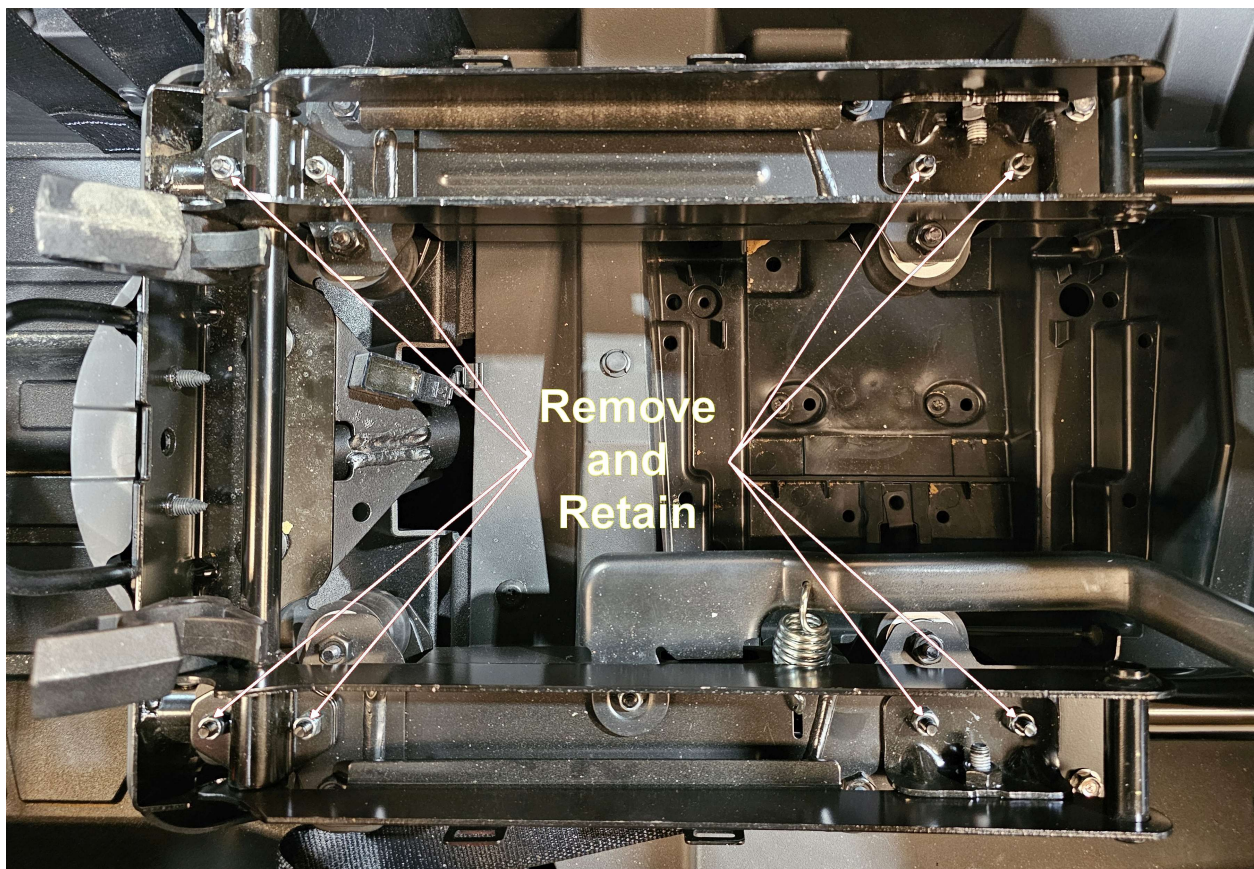
Step 1:

Slide seat into its forward most position and remove seat, using the quick-release lever located just under front of seat.

Step 2:

Using a 10mm socket (or equivalent), remove (8) M6 nuts holding the seat mount in place and then remove the seat mount. See **(Figure 2)**. Retain these nuts for use in **Step 8**.

Figure 2



M6 nut removal



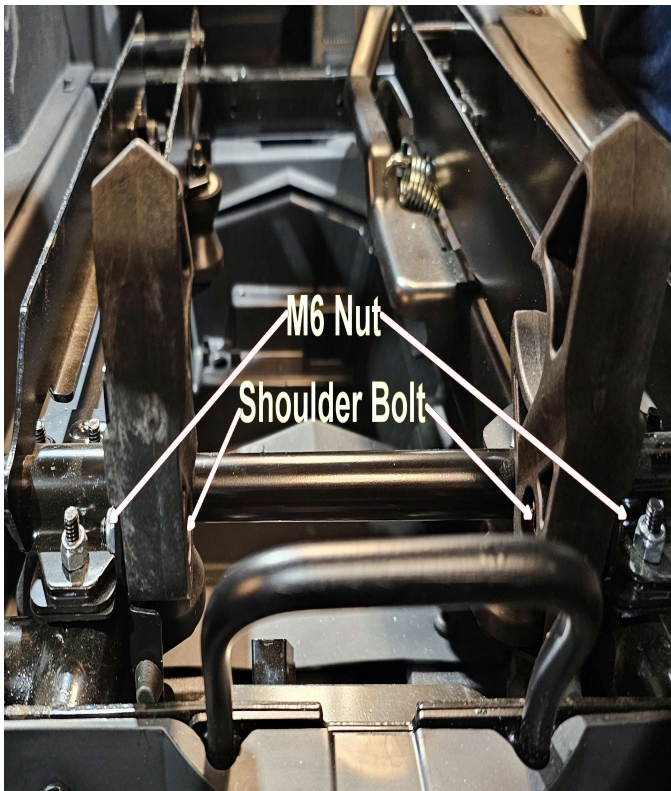
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Step 3:

Using a 10mm socket (or equivalent) and a 4mm Allen wrench, remove the left and right seat latches from the seat mount that was removed in **Step 2**. There is (1) M6 nut and shoulder bolt holding these on. See (**Figure 3**). Save these for use in **Step 4**.

Caution: The seat latches have a “loaded” spring that will release tension once removed. See (**Figure 4**).

Figure 3



Nut & Shoulder Bolt location

Figure 4



Spring under tension



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Step 4:

Refer to (**Figures 5, 6 & 7**) for the following:

- Install seat latches, that were removed in **Step 3**, to each of the *Rear Seat Latch Mounts* included with the seat base kit. There will be a left and right hand of these
- The seat latch spring tension will need to be “reloaded” during installation. Place the prong of the spring in the recess of the *Rear Seat Latch Mount*, with the stop tab of the seat latch facing the *Rear Seat Latch Mount*, and running approximately parallel with the top (**Figure 5**).
- Install the shoulder bolt and M6 nut, from **Step 3**, into the mounting hole and snug them up. (*Do NOT tighten*) With the shoulder bolt and M6 nut snug, rotate the seat latch up and back to “load” the spring, resting the stop tab of the seat latch onto the back of the *Rear Seat Latch Mount* (**Figures 6 & 7**)
- Tighten the shoulder bolt and M6 nut. Testing the tension of the seat latch after doing so.
- Repeat for the other seat latch and *Rear Seat Latch Mount*.



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Figure 5

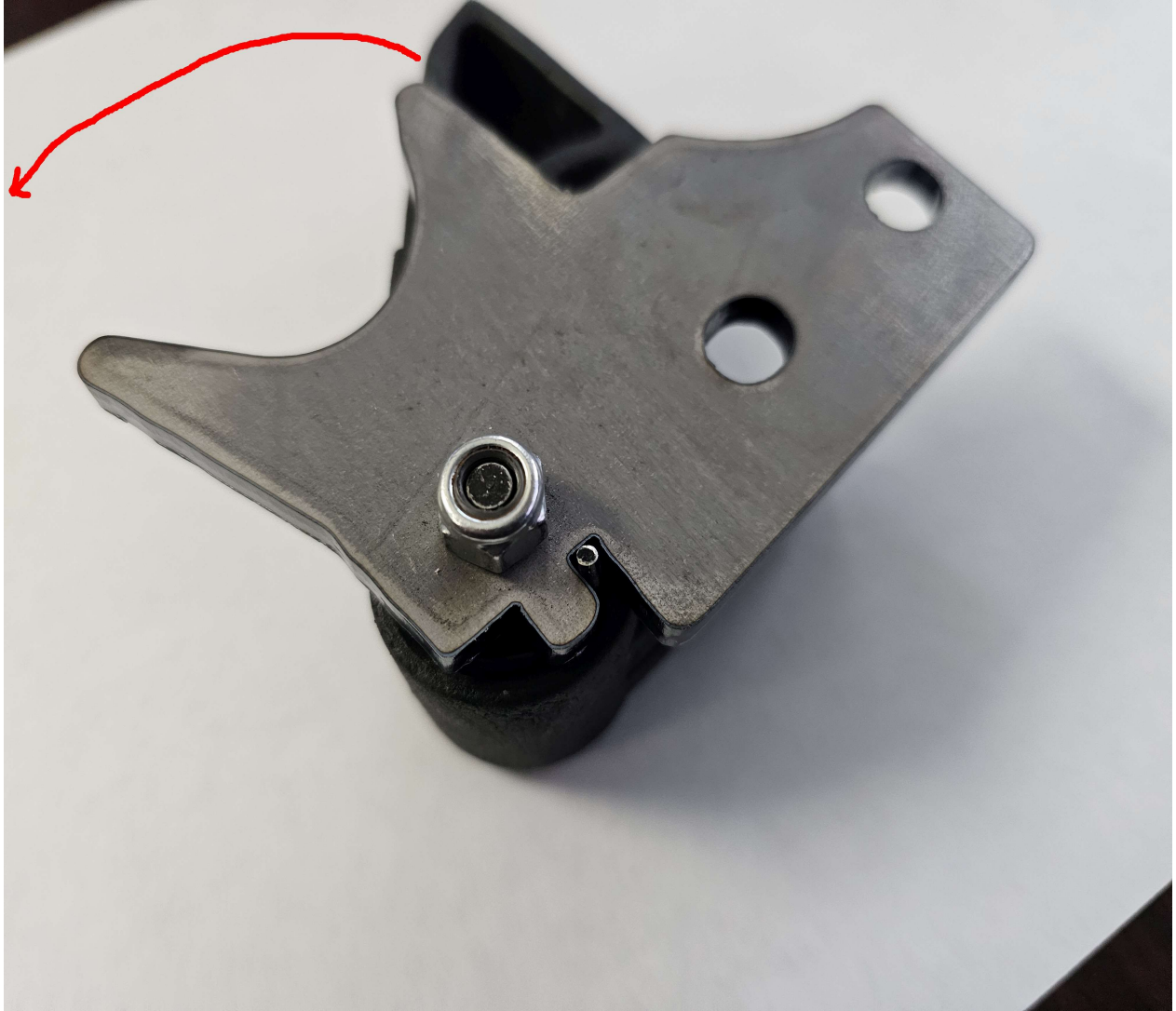


Seat latch spring recess and orientation



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Figure 6



Seat latch spring "loading"



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Figure 7



Seat latch in final position

Step 5:

■ Using a $\frac{1}{2}$ " socket and wrench and (2) $\frac{5}{16}$ -18 x $\frac{3}{4}$ Hex Bolt & $\frac{5}{16}$ -18 Lock Nut, install the *Rear Seat Latch Mounts* to the new *Seat Base* with the seat latches facing in towards the center of the *Seat Base*. **(Figure 8a)** These should be installed in the **forward** most position of the slots, toward the front of the seat base.

■ Install the (2) $\frac{3}{8}$ -16 x $\frac{3}{4}$ Hex Bolt and Lock Nut into the seat belt anchor point mounting holes **(Figure 8b)**. If these are to be utilized, leave them loose for now, otherwise secure them using a $\frac{9}{16}$ " socket and wrench (or equivalent), for possible future use.



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Figure 8a



Seat latches installed onto Seat Base



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Figure 8b



Seat belt anchor points

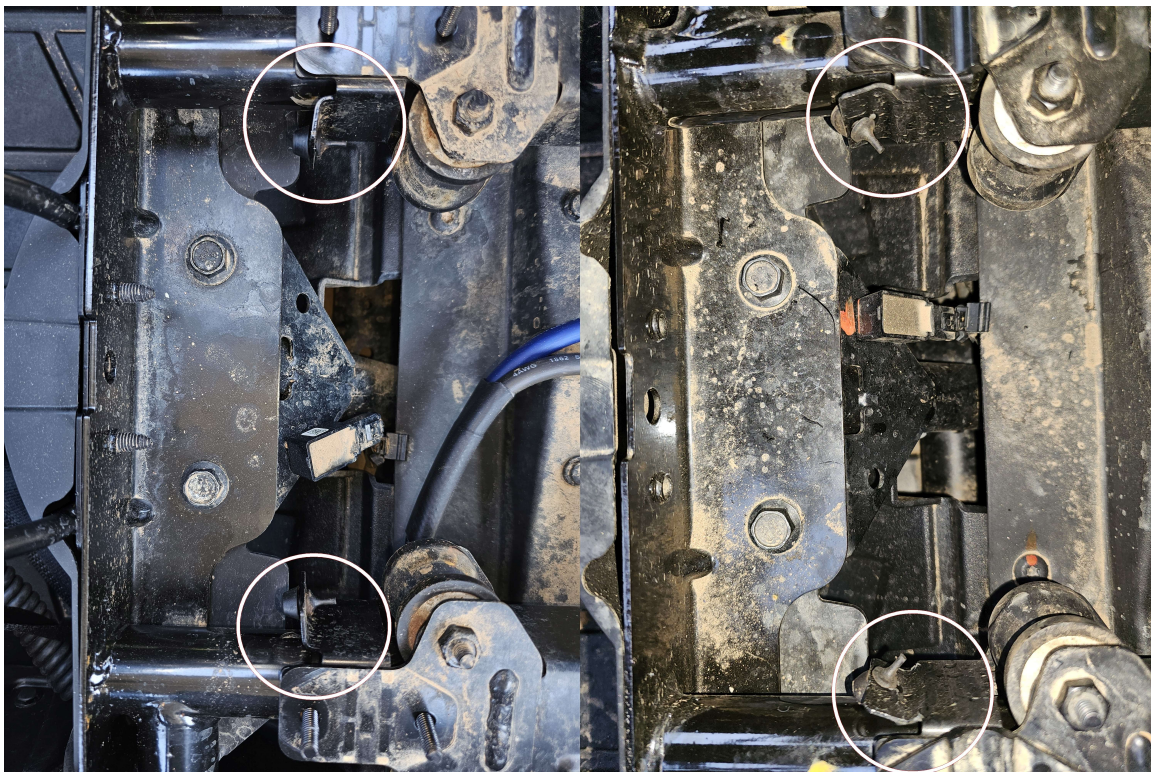


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Step 6:

- Bend the slider stop tabs back as shown in (**Figure 9a**).
- Using the adjuster handle, unlock the slider and rotate the slider rail to the left about an 1/8 of a turn. (**Figure 9b**)
- Place a *Shim* on rear mounting studs of the sliders, one on each side, (**Figure 9c**).
- Slide the *Seat Base* under the adjuster handle and align the mounting holes of the *Seat Base* onto the slider rail, (**Figure 9d**).
- Rotate the slider rail back to the right aligning the other mounting holes to the opposite slider rail, (**Figure 9e**).

Figure 9a



Slider stop tabs before

Slider stop tabs after



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Figure 9b

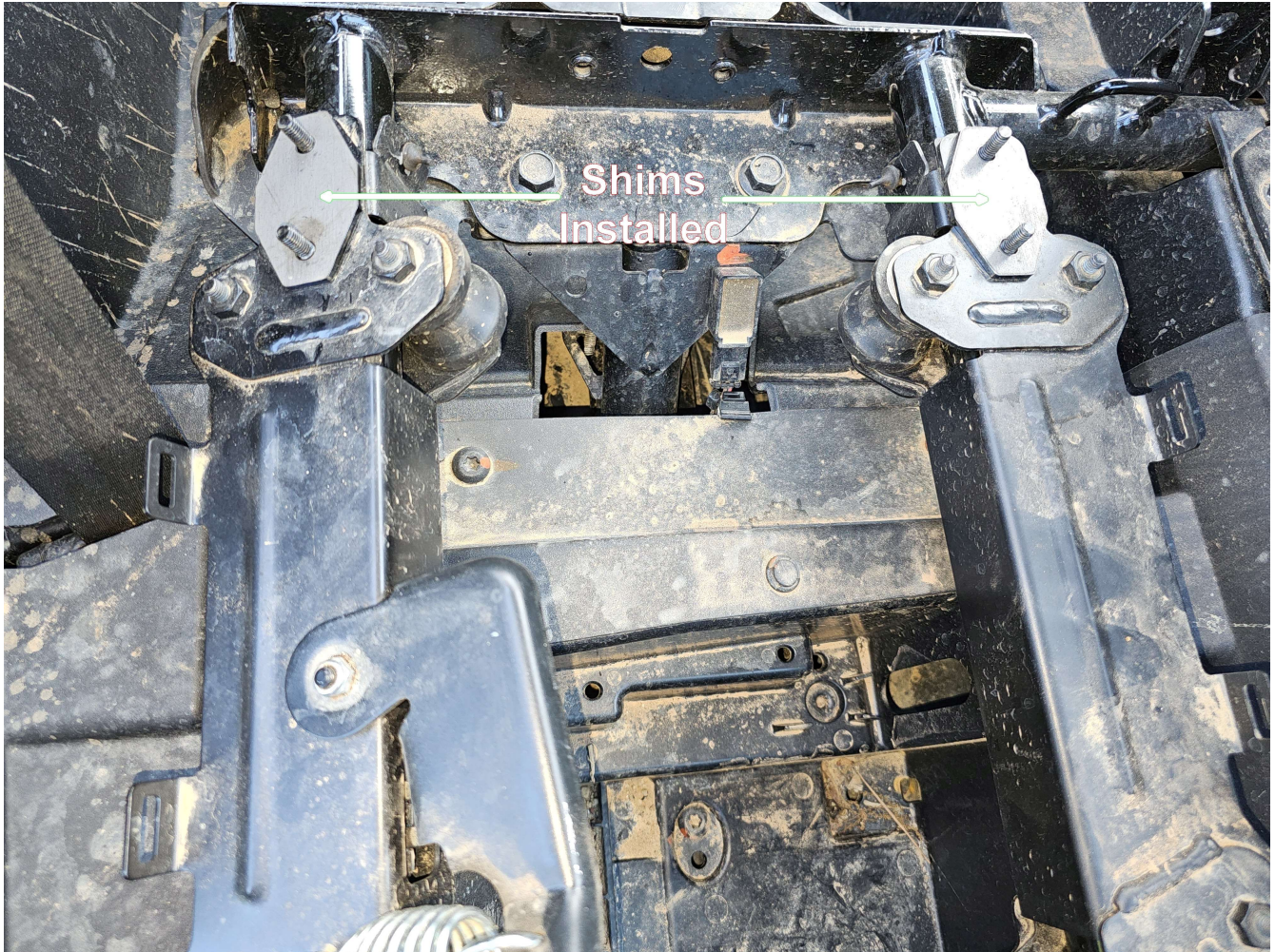


Slider rotated to left ~1/8 of a turn



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Figure 9c



Shims installed onto sliders



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Figure 9d

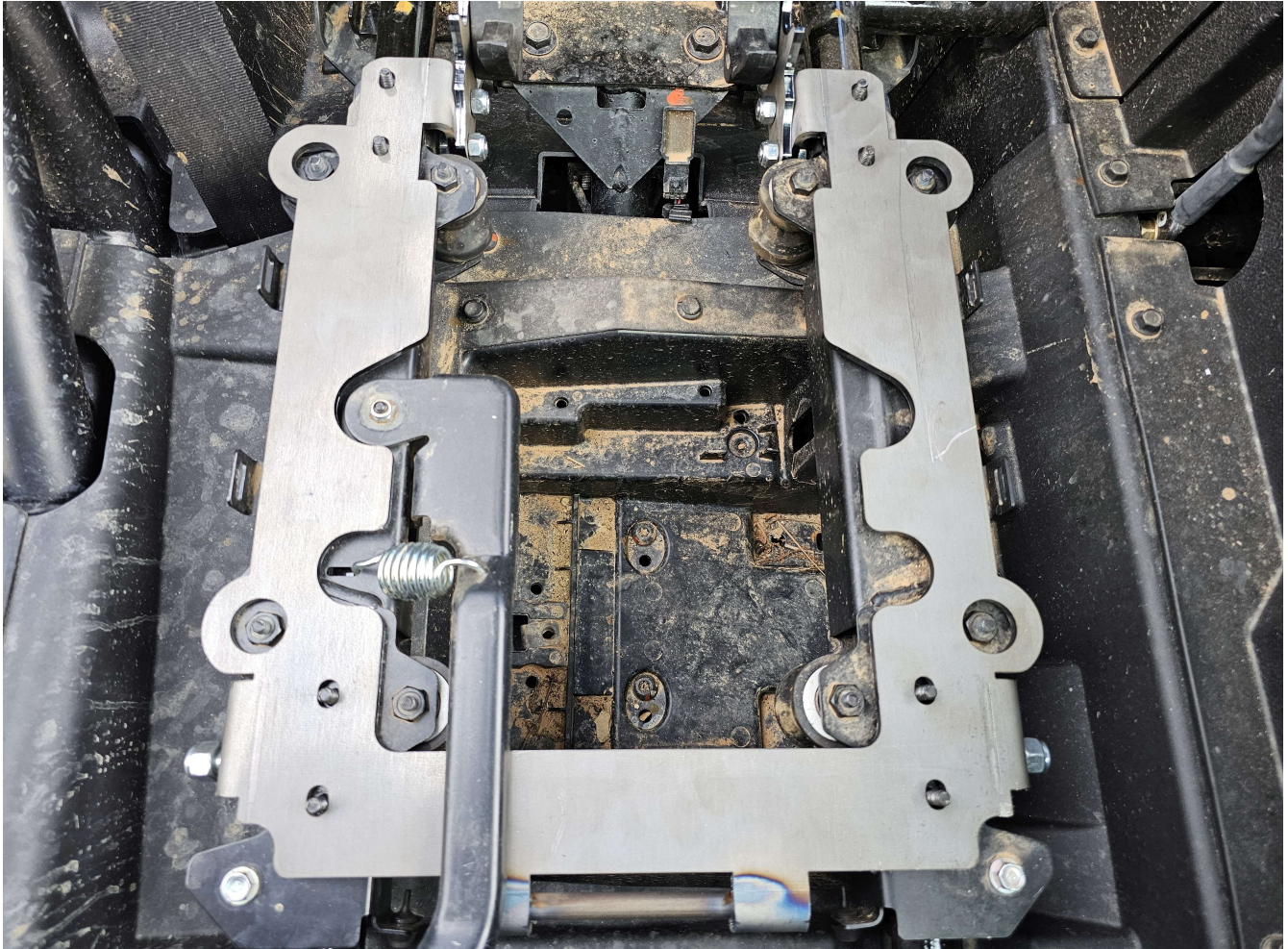


Seat base positioned onto rotated slider



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Figure 9e



Seat base and rail rotated into position on opposite slider

Step 7:

If applicable, install seat belts to anchor points of seat base, before securing seat base to slider rails. Refer to (Step 5 & Figure 8b)

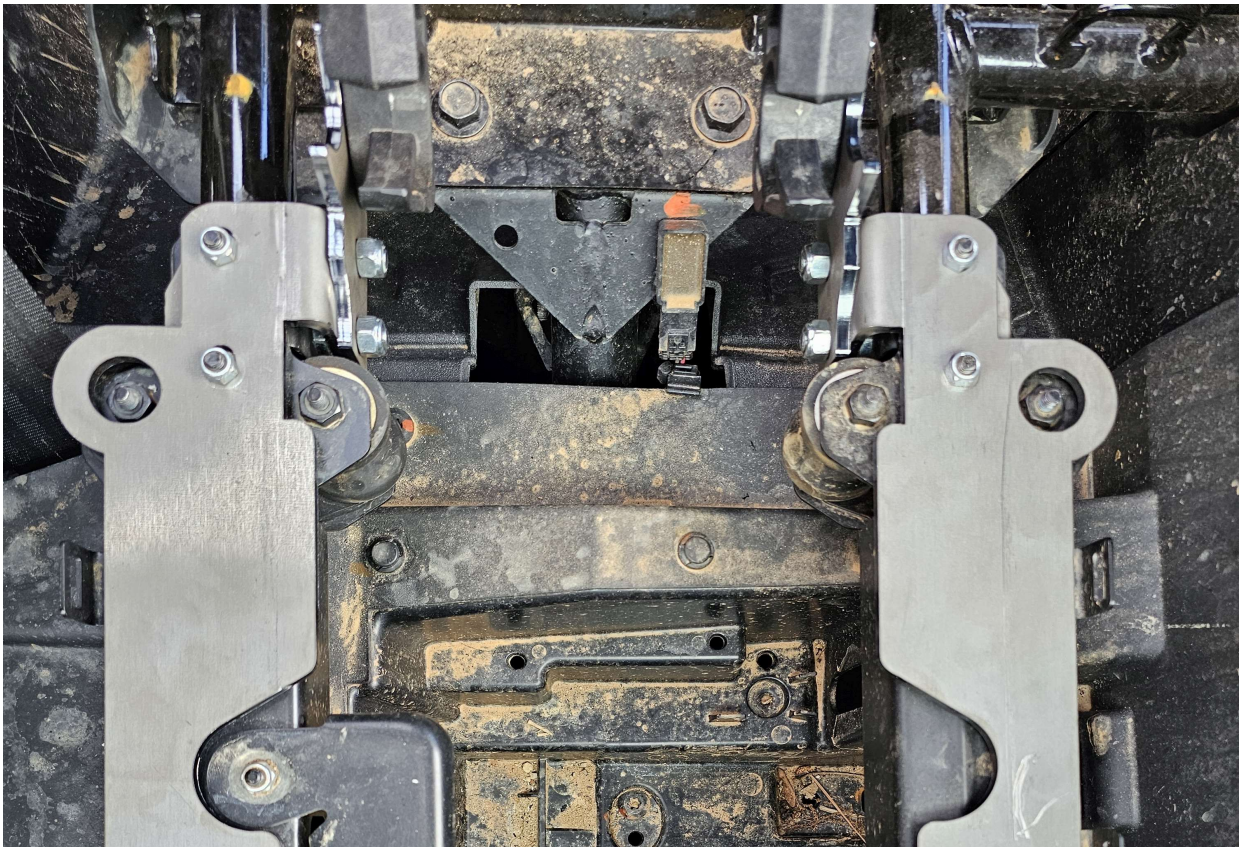


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Step 8:

Using a 10mm socket (or equivalent) install (4) M6 nuts, removed in **Step 2**, onto the rear of the *Seat Base*. (**Figure 10**)

Figure 10



Seat base in position with M6 nuts installed at rear

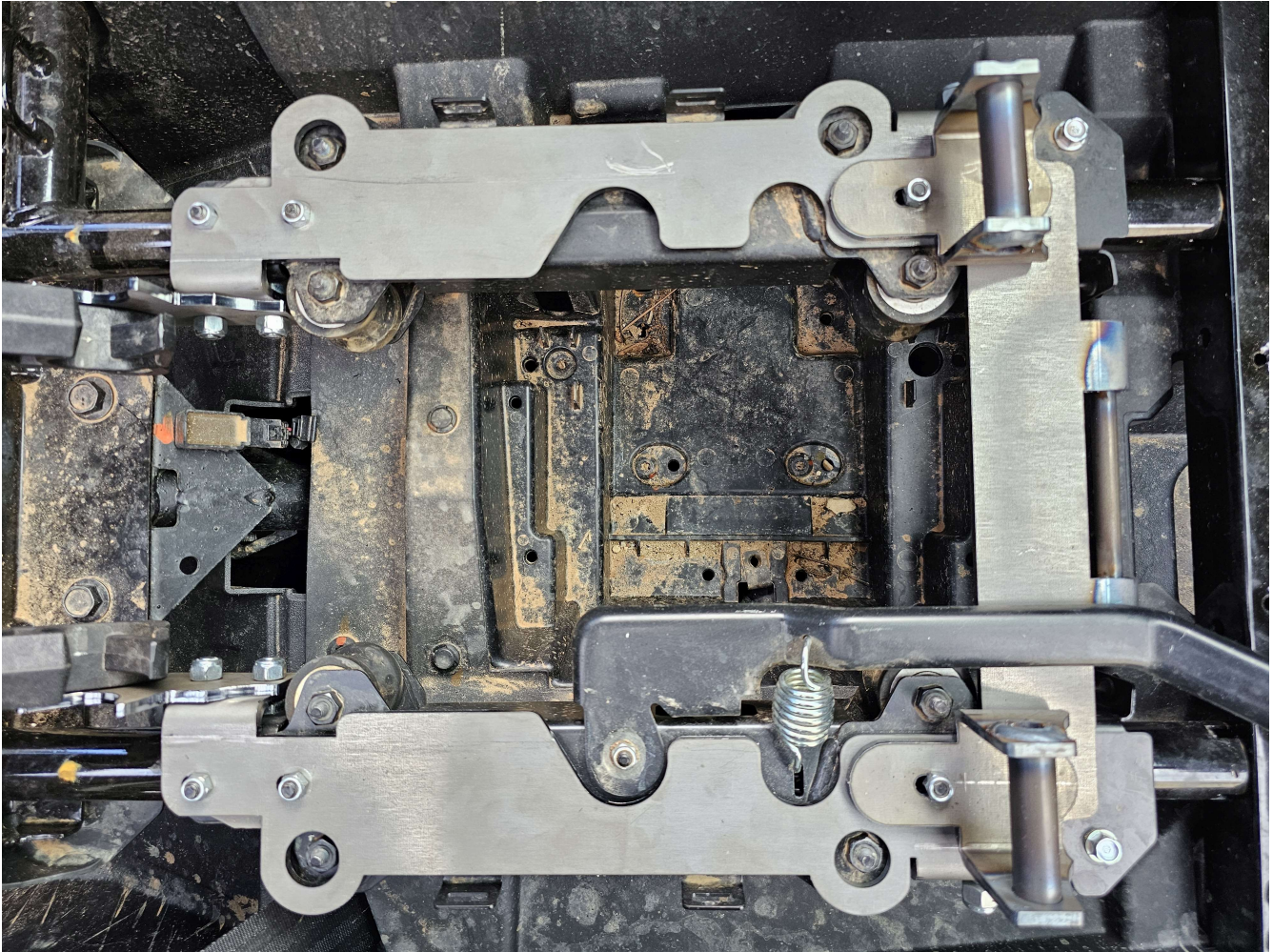
Step 9:

Using a 10mm socket (or equivalent) install the *Front Latch(es)* using the remaining (4) M6 nuts, removed in **Step 2**, to the front of the *Seat Base*. (**Figure 11**) These should be installed in the **center** most position of the slots.



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Figure 11



Front Latches in place with M6 nuts installed

Step 10:

With seat base slid into its forward most position, reinstall seat and check for proper latching at rear. Adjust the *Front Seat Latches*, from **Step 9**, as necessary to obtain proper latching of seat to seat base.



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Step 11: (Optional)

The seat stop bar can be bent back to allow for more backward slide adjustment, (**Figures 12 & 13**).

Figure 12



*Seat stop bar **before***



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Figure 13



Seat stop bar after

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