



TR-4193S-BK

Polaris XPEDITION Stage 5 Dual Slip-on Exhaust

Disassembly

1. Remove 2 bolts and springs from exhaust flange and remove stock muffler assembly. Retain bolts and springs for re-use.
2. Remove heat shield and retain 6 bolts for re-use.

Assembly

1. Install black cover with "Trinity" logo in place of OEM heatshield re-using 6 bolts from OEM heatshield **(Image #1)**
2. Install inlet flanges to both muffler assemblies using (8) M8x20MM button head bolts and M8 split washers with bent tabs for springs as shown. **(Image #2)**
3. Install billet muffler clamps to muffler assemblies leaving bolts loose to allow for alignment on vehicle. **(Image #3)**
4. Install Y-Pipe into muffler assemblies using provided springs as pictured. **(Image #2)**
5. Mount muffler hanger bracket to billet clamps using M8x50MM bolts with washers, Nylock nuts and 8MM spacers leaving bolts loose for alignment. **(Image #4)**
6. Mount assembled muffler system to car by the hanger bracket using M10x100MM bolts with washers, Nylock nuts and 10MM aluminum spacers leaving bolts loose for adjustment. **(Image #5)**
7. Secure Y-pipe to factory header pipe re-using bolts and springs from OEM flange. **(Image #6)**
8. Proceed to align mufflers and tighten all bolts left loose from steps 3, 5 and 6.
9. Heat cycle exhaust 2 - 3 times and re-tighten bolts if necessary. (some smoke during initial heat cycles of the exhaust is normal)

WARNING

*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.



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Image #1



Image #2



Image #3





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Polaris XPEDITION Stage 5 Dual Slip-on Exhaust

Image #4



Image #5



Image #6

