



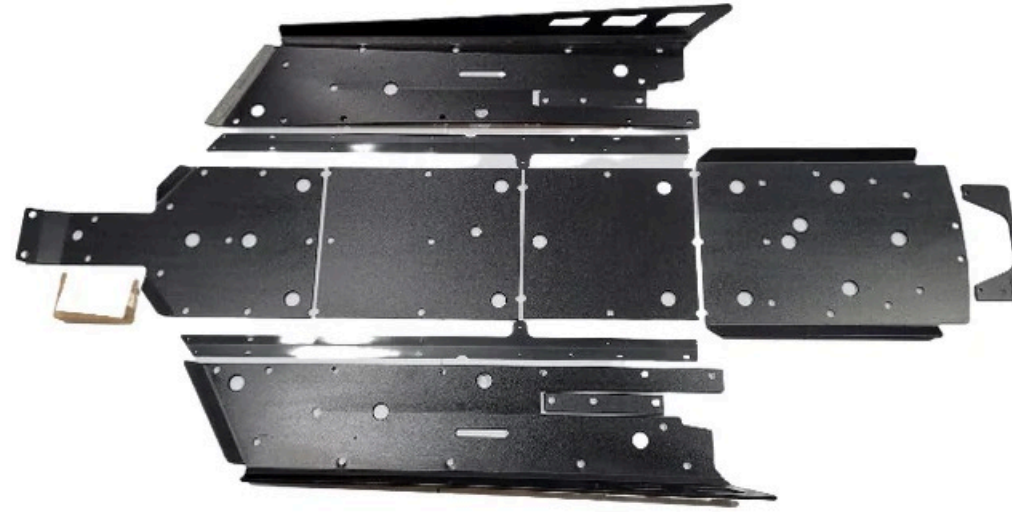
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# Installation Instructions

## Installation Instructions for Trail Armor Polaris RZR 4 1000 XP Full Skids TA012FULLSKID-RZR41K-24

### Warnings and Product Liability Disclaimer

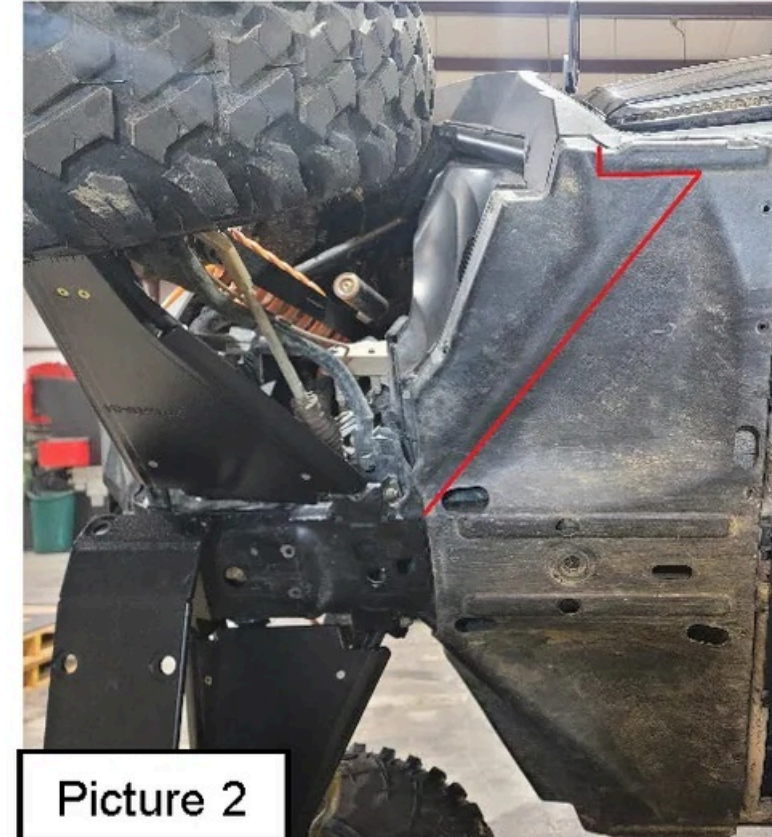
This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation.



- A. To ease installation, gently tip the vehicle onto its side and support securely with a safety stand.
- B. Remove all Factory skids (Picture 1) and keep the front section of the OEM skid.
- C. On the front OEM skid mark a line as shown in (Picture 2 in red) and cut this piece to use again. Do this on both sides. (Picture 3).



Picture 1



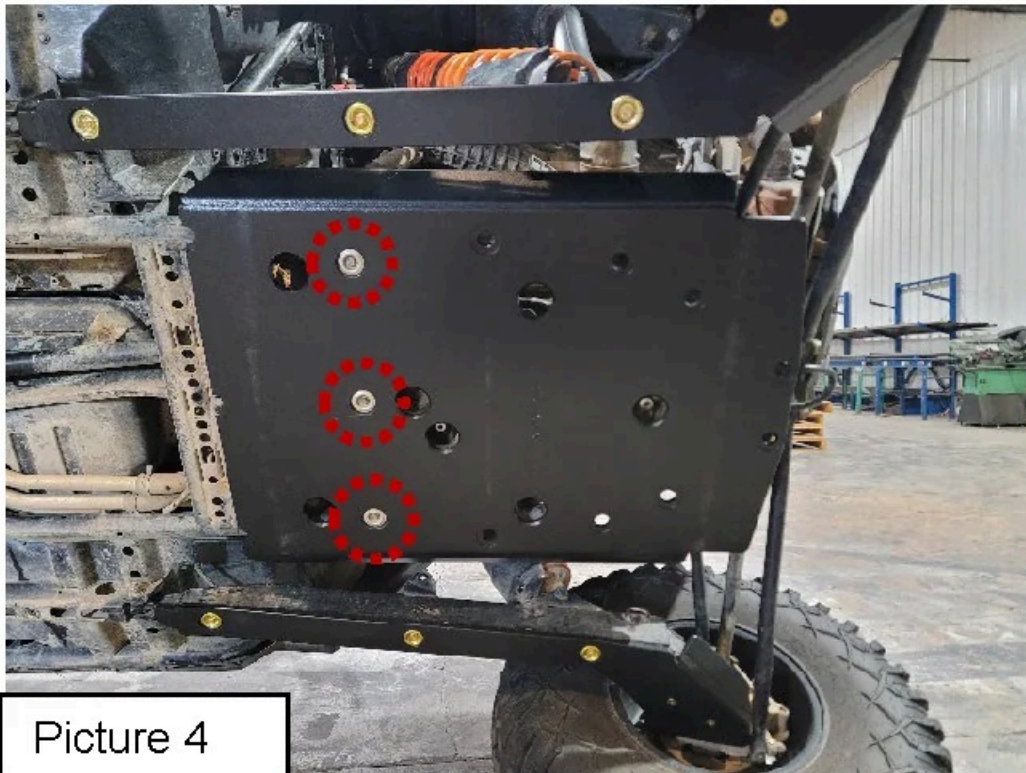
Picture 2



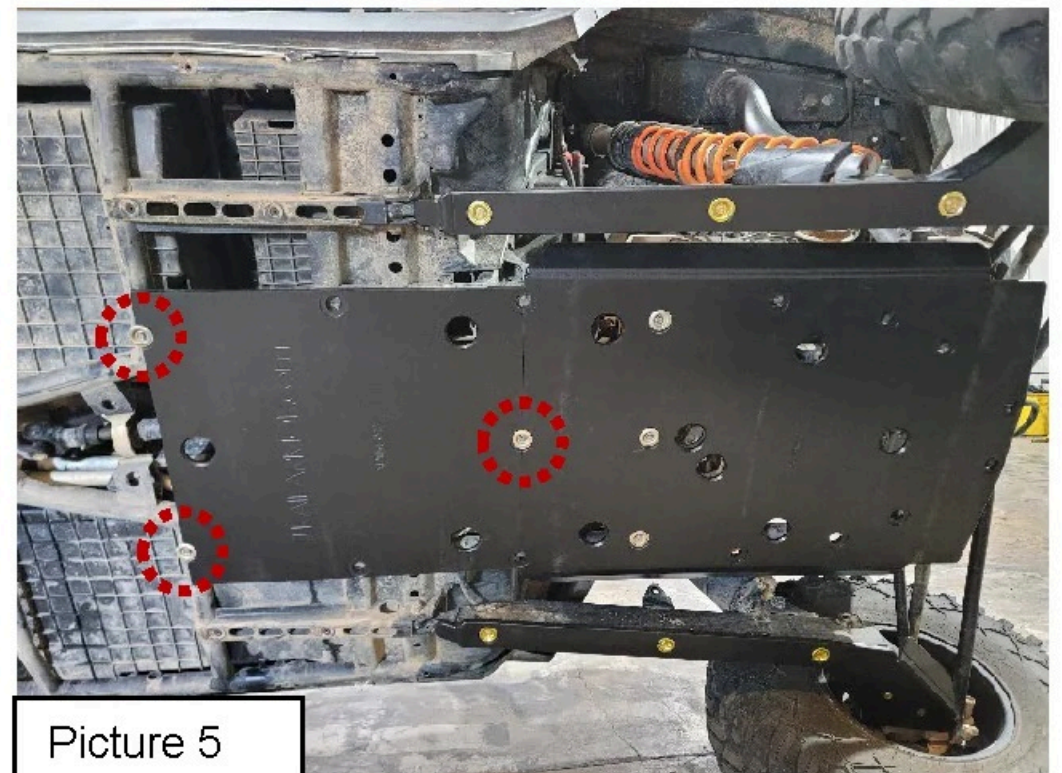
Picture 3



- D. Locate Panel D and install it with (3) OEM bolts and washers. (Picture 4).
- E. Locate Panel C and install it with (3) OEM bolts and washers. (Picture 5).

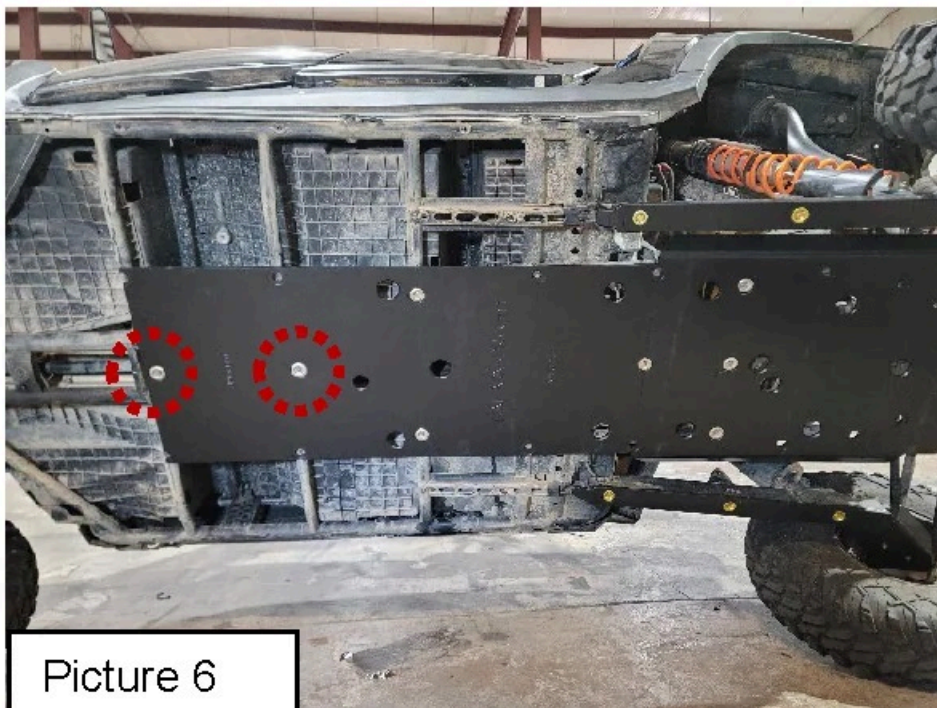


Picture 4

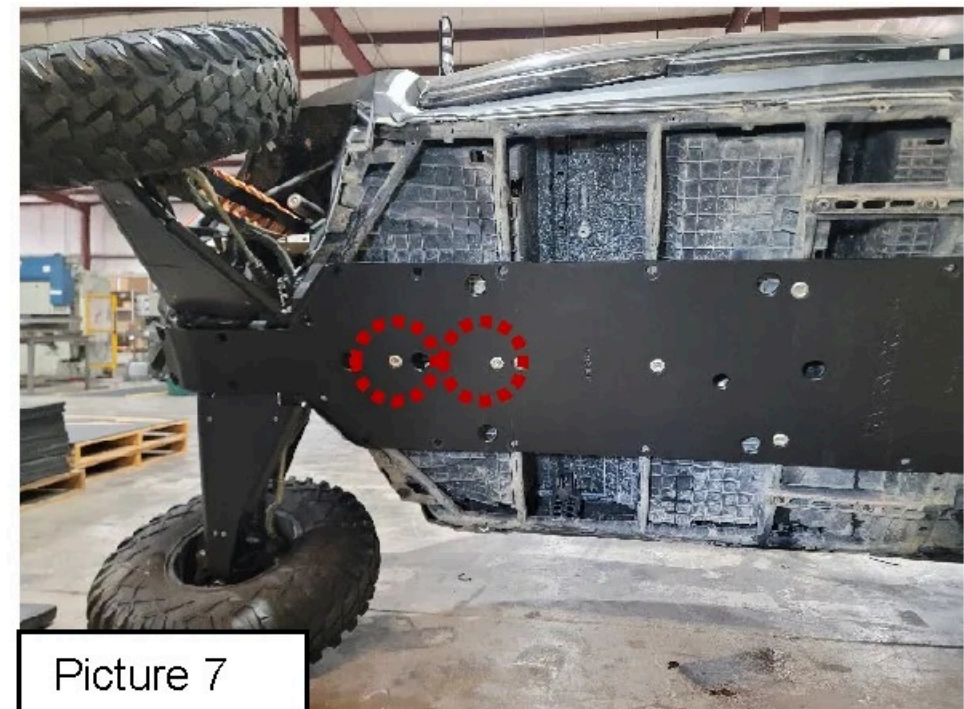


Picture 5

- F. Locate Panel B and install it with (2) OEM bolts and washers. (Picture 6).
- G. Locate Panel A and install it with (2) OEM bolts and washers. (Picture 7).



Picture 6



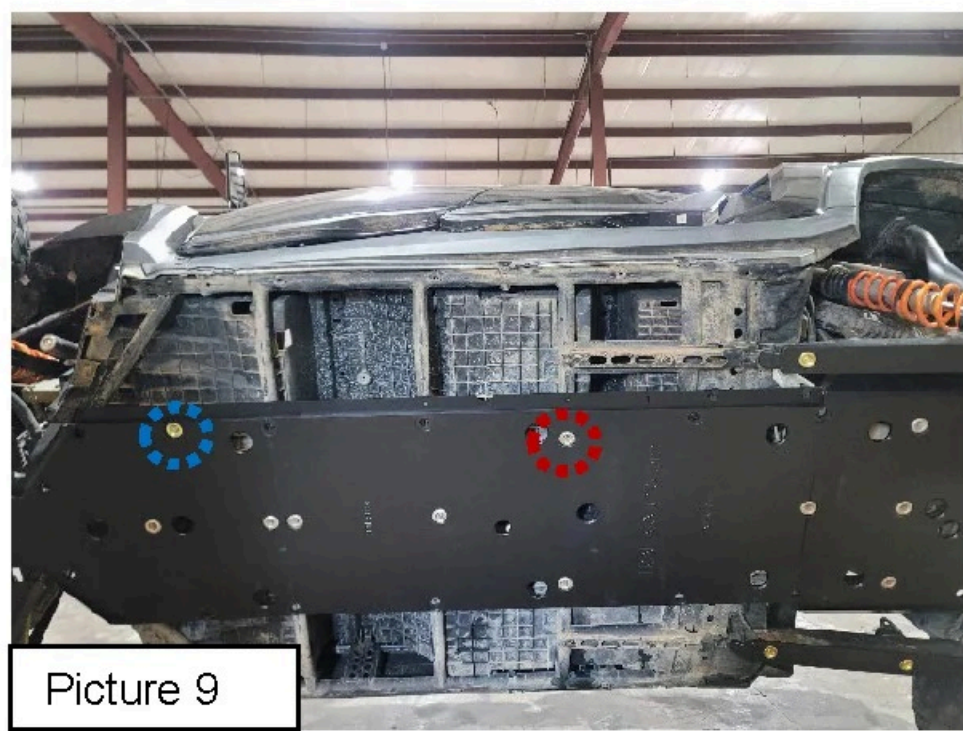
Picture 7

- H. Next locate the metal slider brackets. One will have a D cut into it and that is for the Driver side. The other will have a P cut into it and that is for the Passenger side. Locate and install 8 u-nuts (100110). Install the u-nuts on the slotted holes in the bracket 4 per side. See Picture 8 for orientation of u-nuts.
- I. Before you insert the slider brackets, remove (1) OEM bolt and washer (circled in red in Picture 9 in red) and insert the slider bracket in between the center skids and frame. (Picture 9). Reinstall the previously removed OEM bolt and washer and insert (1) 1/4-20x1 Serrated Flange bolt (100048) and (1) Bowl washer (100087) (circled in blue in Picture 9).
- J. Repeat Step J for the opposite side.



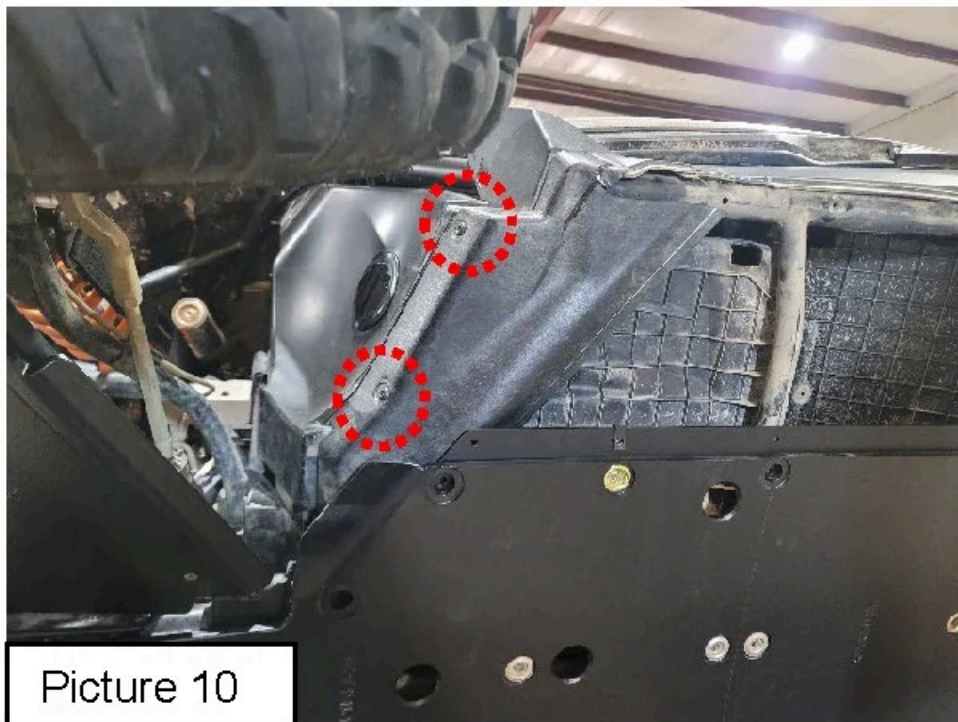


Picture 8



Picture 9

- K. Next locate the modified front OEM skid pieces. Reinstall both sides using the removed hardware. (Picture 10).
- L. Locate Panel F and install with (3) 1/4-20x1 Serrated Flange bolts (100048), (3) Bowl washers (100087) and (3) M6x25mm bolts (100286), (3) Bowl washers (100087). (Picture 11).
- M. Locate Panel E and install with (3) 1/4-20x1 Serrated Flange bolts (100048), (3) Bowl washers (100087) and (3) M6x25mm bolts (100286), (3) Bowl washers (100087). (Picture 12).
- N. Locate (2) rectangle pieces with D and P engraved on it. Install the D on the driver side with (2) OEM bolts and washers. Install the P on the passenger side with (2) OEM bolts and washers. (Picture 13).



Picture 10



Picture 11



Picture 12



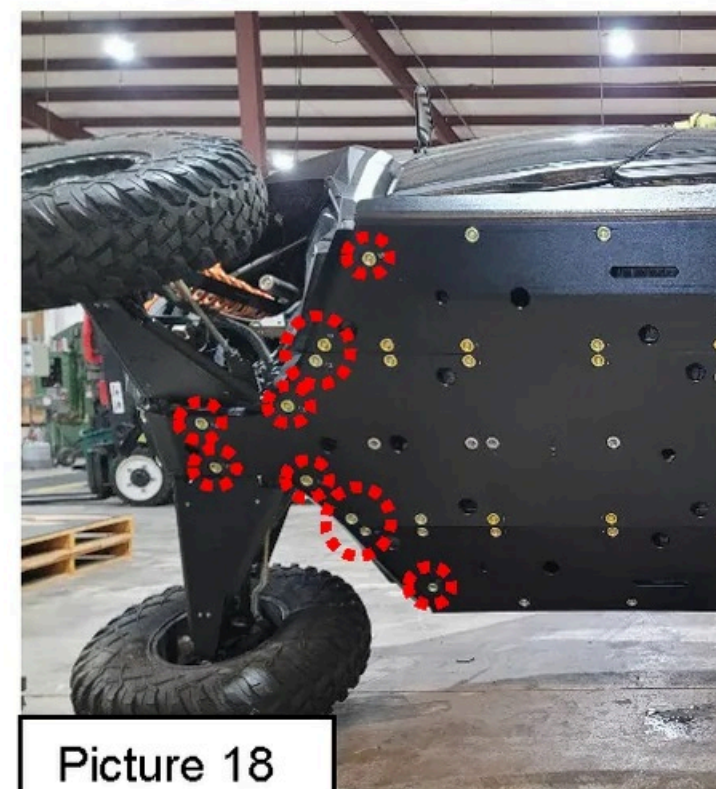
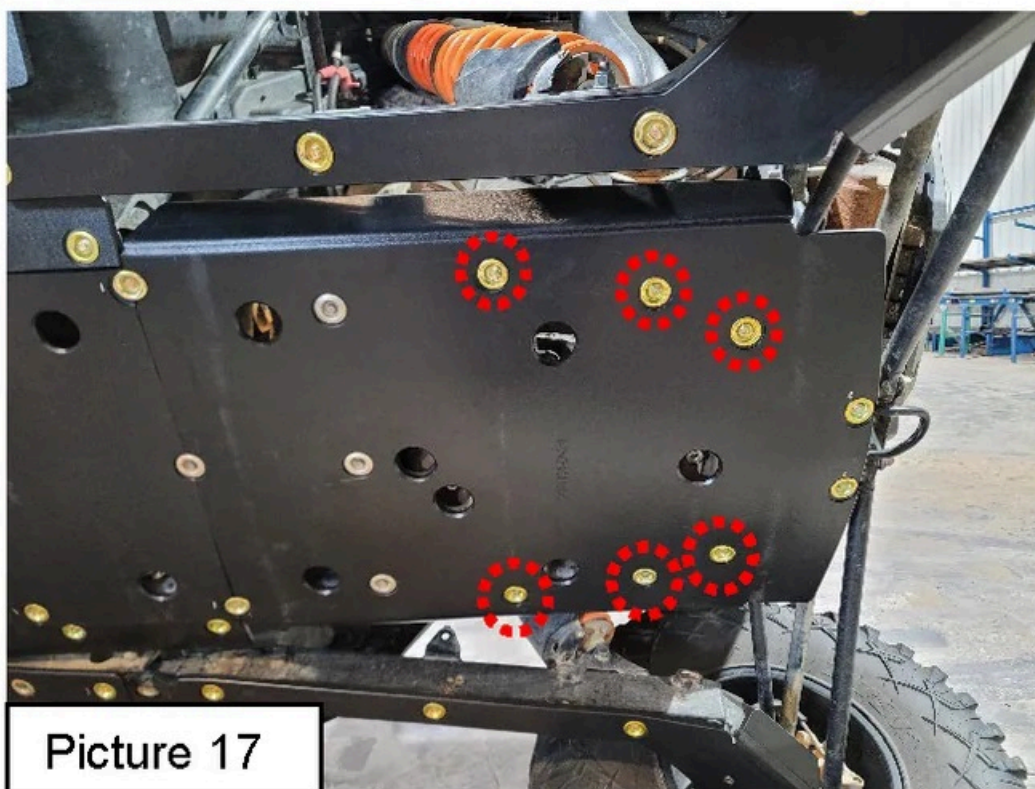
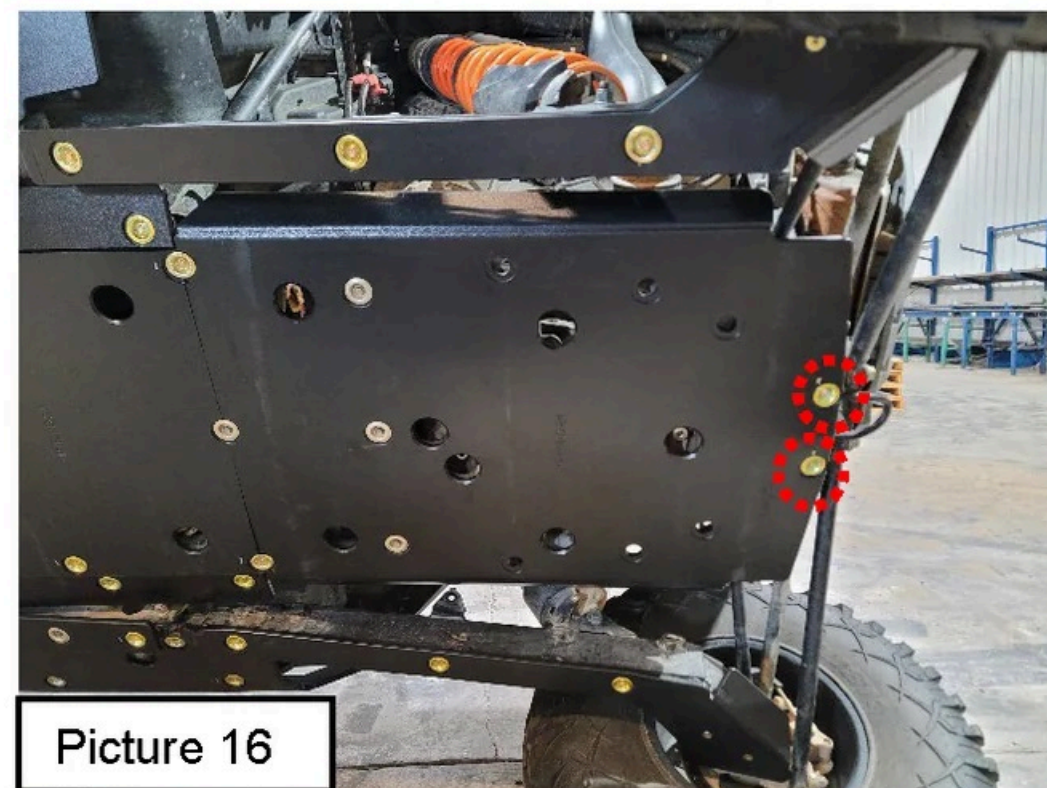
Picture 13



O. Locate (22) 1" TEK screws (**100054**) and (22) Bowl washers (**100087**) and install per Picture 14.



- P. Locate the Spacer engraved XP1K-S-D and install it with (2) 2" TEK screws (**100103**) and (2) Bowl washers (**100087**). (Picture 15 and 16).
- Q. Locate and insert (6) 1-½" TEK screws (**100056**) and (6) Bowl washers (**100087**) into the locations shown. (Picture 17).
- R. Locate and insert (10) 1-½" TEK screws (**100056**) and (10) Bowl washers (**100087**) into the locations shown. (Picture 18).





S. See Picture 19 for Final Install.

