



2016+ Can-Am Defender Fender Wells #S3316



INSTALLATION INSTRUCTIONS

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PARTS LIST

ITEM	PART #	DESCRIPTION	QTY
	S3316-D	S3 Driver Fender Liner	1
	S3316-P	S3 Passenger Fender Liner	1
		M6 x 30mm T-30 Bolt	9
		M6 Flat Washer	9
		Plastic Rivets	6
		3/16" Rivets x 0.575in	10
		M6 Rivnuts	9
		Driver Side Hole Template	1

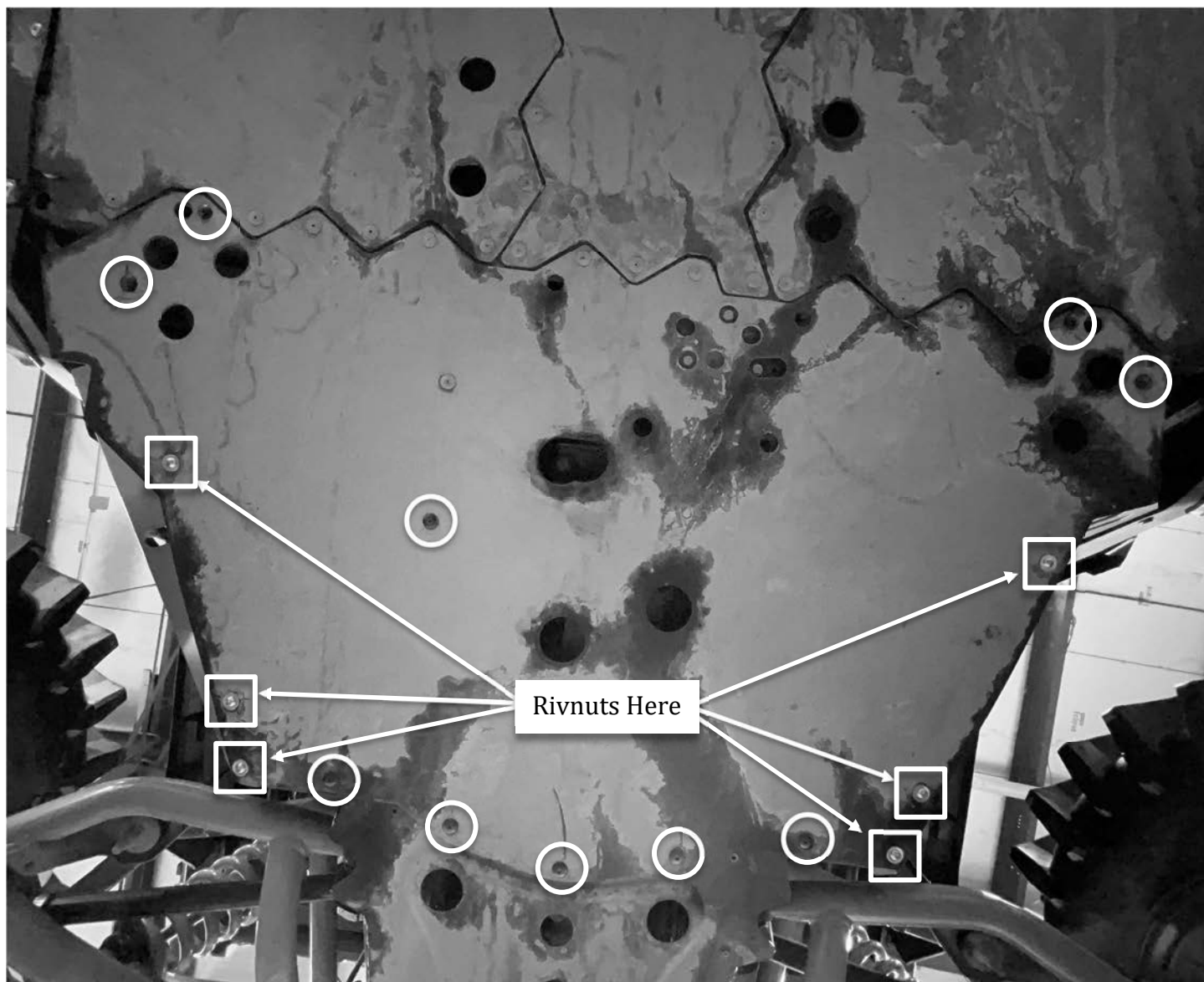
- 1.) Place your Defender on flat ground and ensure machine is in park (P).
- 2.) Raised the bed to make the installation area more accessible.
- 3.) Start by drilling out the 16 rivets that are circled in Picture A using a 3/16" drill bit. Note that the 6 rivets with squares around them are where your Torx Bolts will go.
- 4.) Switch to a 25/64" drill bit and widen the 6 rivet holes in Picture A with the square around them. You'll also want to widen the 2 holes circled in Pictures B & C with same bit. Picture B shows the Driver Side, Picture C shows the Passenger Side.
- 5.) Use a rivnut tool to install 8 of your 9 rivnuts in the holes you just drilled out.
- 6.) Next, place the Driver Side Hole Template on top of the Driver Side Frame Tube. Use a 30mm bolt and washer to bolt the left side of the template the hole with the rivnut. See Picture D.
- 7.) Drill through the empty hole of the template into the frame using a 1/4" drill bit.
- 8.) Remove the template from the frame and widen the hole you just drilled with a 25/64" drill bit. Install your last rivnut in that hole.
- 9.) Once the rivnuts are installed, reattached the skid plate to the frame. Use the supplied 3/16" rivets to replace the rivets drilled out circled in picture A.
- 10.) Next, install your new S3 Driver Side Fender Liner. Fitment can be tricky, so we recommended that you slide the Fender Liner in from underneath.



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- 11.) Once in place, attach the Fender Liner with 3 plastic rivets using the factory holes in the plastic paneling. Use the supplied 30mm bolts with washers in each of the driver side rivnuts.
- 12.) Move onto the passenger side and install your new S3 Passenger Side Fender Liner next. Install it using your 3 remaining plastic rivets and your 4 remaining 30mm bolts and washers.
- 13.) Test Drive your machine and ensure that all hardware stays in place.

Picture A





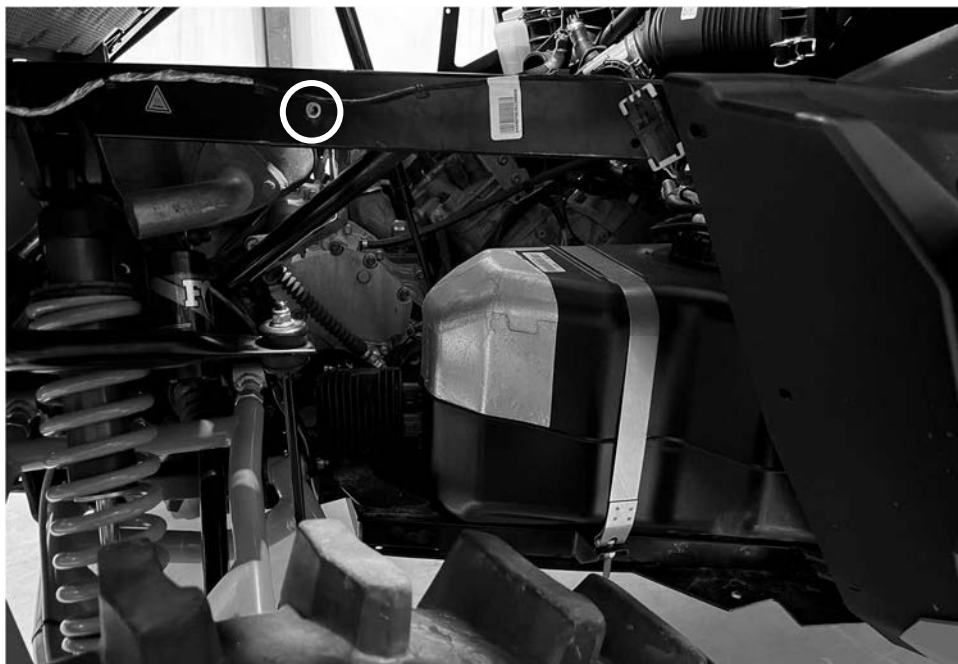
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Picture B



Use Template
for this Hole

Picture C





2016+ Can-Am Defender Fender Wells #S3316

Picture D



Drill Here

Thank you for choosing S3 Power Sports. Let us know if you have any questions.