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839 HWY 2 CORINTH, MS 38834
(662) 233-5700

Installation Instructions

Trail Armor Polaris Ranger 1500 XD Crew Full Skids

TA012FULLSKID-PR1500XD-C

Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation. All Trail Armor products are designed, engineered, and fit to new vehicles and their specifications. Damage, modifications, and extreme wear may cause and require modifications to the product and/or your vehicle to insure proper fitment.

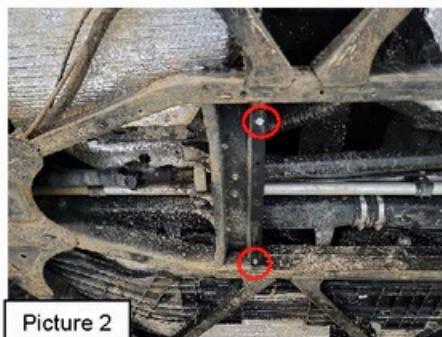


Instructions

- A. To ease installation, gently tip the vehicle onto its side and support securely. Remove the OEM skid plate and metal transmission skid. (Picture 1). Locate (2) Spacers (PR15XDC-S1) and (1) Spacer (PR15XDC-S2). Install the first Spacer (PR15XDC-S1) with (2) M6 x 25mm bolts. (Picture 2). Install the other Spacer (PR15XDC-S1) with (2) M8 x 35mm bolts. Install Spacer (PR15XDC-S2) with (2) M8 x 35mm bolts. (Picture 3).



Picture 1

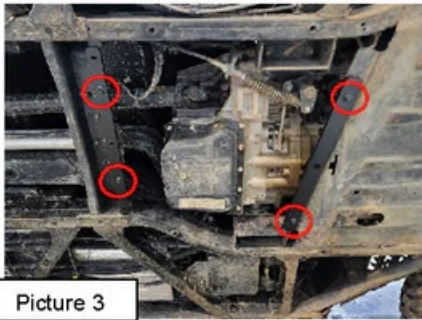


Picture 2

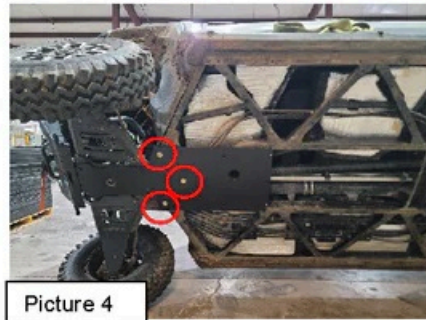


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Picture 3

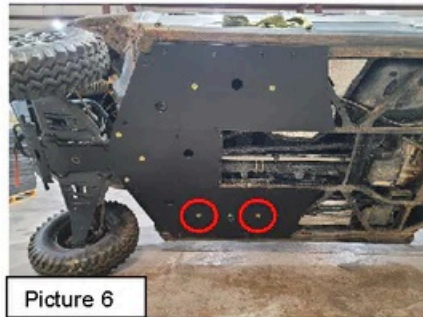


Picture 4

- B. Locate Panel A and install it with (3) M6 x 25mm bolts and (3) bowl washers. (Picture 4).
- C. Locate Panel H and install it with (2) M6 x 25mm bolts and (2) bowl washers. (Picture 5).
- D. Locate Panel F and install it with (2) M6 x 25mm bolts and (2) bowl washers. (Picture 6).

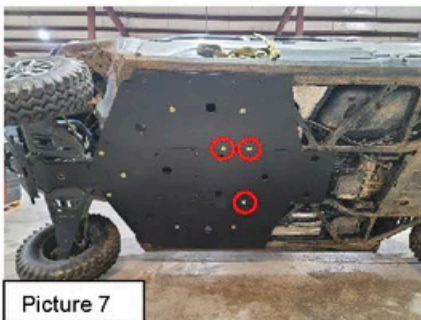


Picture 5

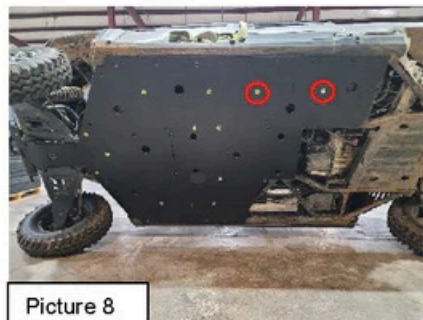


Picture 6

- E. Locate Panel B and install it with (3) M6 x 25mm bolts and (3) bowl washers. (Picture 7).
- F. Locate Panel I and install it with (2) M6 x 25mm bolts and (2) bowl washers. (Picture 8).



Picture 7



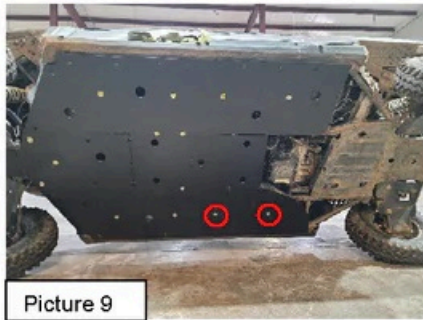
Picture 8

- G. Locate Panel G and install it with (2) M6 x 25mm bolts and (2) bowl washers. (Picture 9).
- H. Locate Panel D and install it with (4) M6 x 25mm bolts and (4) bowl washers. (Picture 10).

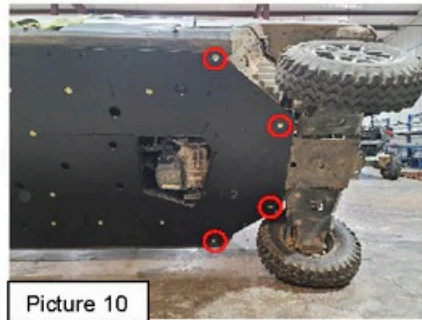


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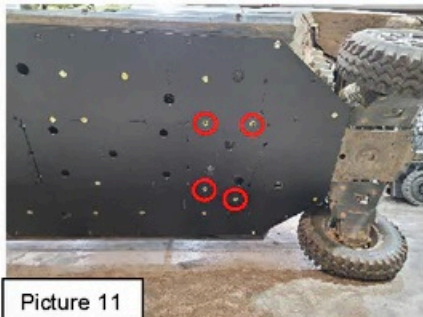


Picture 9

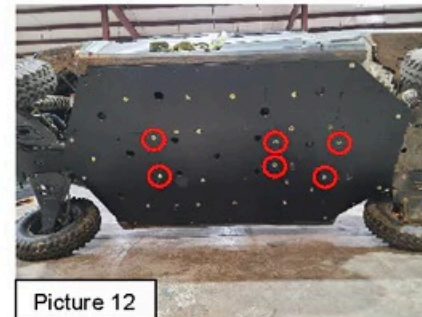


Picture 10

- I. Locate Panel C and install it with (4) M8 x 35mm bolts and (4) bowl washers. (Picture 11).
- J. Once these panels are installed make sure all panels are properly aligned and tighten the hardware.
- K. Locate the (6) bolts previously installed in the spacers, remove them one at a time and reinstall them with (6) bowl washers. (Picture 12).

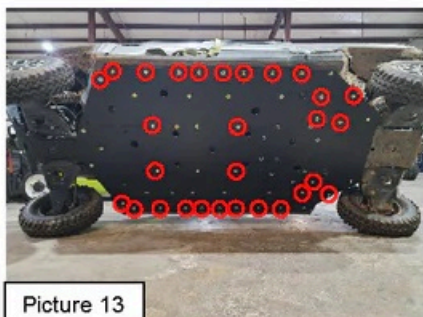


Picture 11

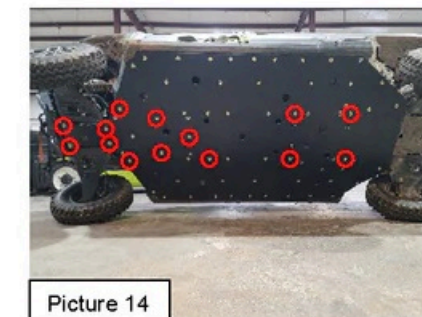


Picture 12

- L. Next locate (29) M6 x 25mm bolts and (29) bowl washers and install them in the remaining factory holes. (Picture 13).
- M. Next locate (14) 1-1/4 TEK screws and (14) bowl washers and install in the remaining skid plate holes. (Picture 14).



Picture 13



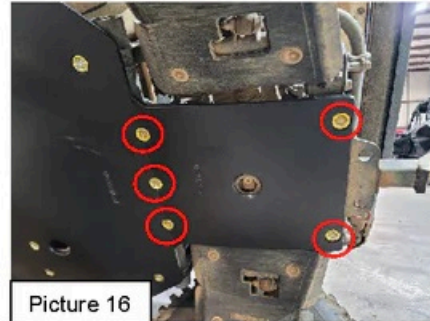
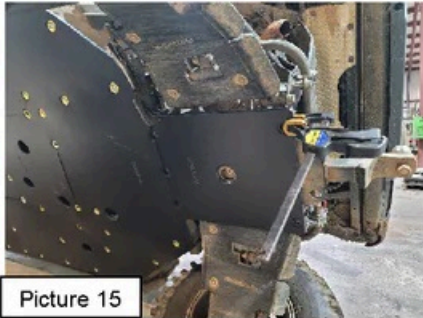
Picture 14



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- N. Locate Panel E and install it with (5) 1-1/4 TEK screws and (5) bowl washers. You may want to use a couple of clamps to hold the panel in place before inserting the TEK screws. (Picture 15 & 16).



- O. See Picture 17 for Final Install.

