



K75-HD1000-IFP / K75-HD1001-IFP Honda Pioneer IFP Shocks



INTRODUCTION

PLEASE RETAIN THIS DOCUMENT FOR FUTURE REFERENCE

IF your ZBROZ® product has a damaged or missing part, please contact customer service directly and a new replacement part will be sent to you immediately.

For warranty issues, please return to the place of installation and contact ReadyLIFT.

Business hours are Monday through Friday 8AM-5PM MST.

PHONE: (435) 753-7774

EMAIL: customerservice@zbrozracing.com

WEBSITE: www.zbrozracing.com

LIMITED LIFETIME WARRANTY

Zbroz Racing will warranty to the original purchaser any failed Zbroz Racing suspension product in the event of failure due to construction or material failure of the product. You will be required to contact Zbroz Racing customer service with descriptions and photos that resulted in failure.

Zbroz Racing builds suspension products to meet and exceed your expectations in quality, performance and durability. All Zbroz Racing suspension products are rigorously tested during development and prototype parts are pushed to the limit by professional industry athletes, backcountry athletes and race teams. Zbroz Racing Limited Lifetime Warranty excludes the following wear parts as these parts are considered defective when worn: Ball Joints, Bushings, Bump Stops, Tie Rod Ends, Heim Joints, Shock Absorbers Product purchased directly from Zbroz Racing has a 90 day return policy on uninstalled products from the date of purchase (may be subject to restocking fee). Uninstalled product returns must be in the original Zbroz Racing packaging. Please call (435) 753-7774 to get an RGA# for any return. Customer is responsible for shipping costs back to Zbroz Racing. Returns without RGA# will be refused. Contact Zbroz Racing directly about any potentially defective parts prior to removal from vehicle.

Zbroz Racing is NOT responsible for any subsequent damages to any related vehicle parts due to misuse, abuse, improper installation, or lack of maintenance. Furthermore, Zbroz Racing reserves the right to change, modify or cancel this warranty without prior notice.

FOLLOW INSTRUCTIONS TO ENSURE PROPER INSTALLATION

READ INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE BEGINNING INSTALLATION. INSTALLATION BY A CERTIFIED PROFESSIONAL MECHANIC IS HIGHLY RECOMMENDED. READYLIFT IS NOT RESPONSIBLE FOR ANY DAMAGE OR FAILURE RESULTING FROM IMPROPER INSTALLATION.



TOOLS:

- [Vehicle Lift or Jack](#) (1)
- [17mm End Wrench](#) (1)
- [17mm Socket](#) (1)
- [19mm Socket](#) (1)
- [Ratchet](#) (1)



PARTS:

- [Front Right Exit Shock](#) (1)
- [Front Left Exit Shock](#) (1)
- [Rear Right Exit Shock](#) (1)
- [Rear Left Exit Shock](#) (1)

Step 1 — Safety Warning



- **MISUSE OF THIS PRODUCT COULD LEAD TO INJURY OR DEATH.** You should never operate your vehicle under the influence of alcohol or drugs. All raised vehicles have increased risk including blind spots; damage, injury and/or death can occur if these instructions are not followed.
- Suspension systems or components that enhance the on and off-road performance of your vehicle may cause it to handle differently than it did from the factory. Extreme care must be used to prevent loss of control or vehicle rollover during abrupt maneuvers.
- Always operate your vehicle at reduced speeds to ensure your ability to control your vehicle under all driving conditions. Failure to drive safely may result in serious injury or death to driver and passengers. You should never operate your vehicle under the influence of alcohol or drugs.
- Driver and passengers must **ALWAYS** wear your seat belts, avoid quick sharp turns and other sudden maneuvers. ZBROZ does not recommend the combined use of suspension lifts, body lifts, or other lifting devices.

- Constant maintenance is required to keep your vehicle safe. Thoroughly inspect your vehicle before and after every off-road use.
- It is the responsibility of the retailer and/or the installer to review all state and local laws, with the end user of this product, related to bumper height laws and the lifting of their vehicle before the purchase and installation of any ReadyLIFT products.
- It is the responsibility of the driver to check their surrounding area for obstructions, people, and animals before moving the vehicle.
- All raised vehicles have increased blind spots; damage, injury and/or death can occur if these instructions are not followed.

Step 2 — Installation Warning



- All steps and procedures described in these instructions were performed while the vehicle was properly supported on a two post vehicle lift with safety jacks.
- Use caution during all disassembly and assembly steps to insure suspension components are not over extended causing damage to any vehicle components and parts included in this kit.

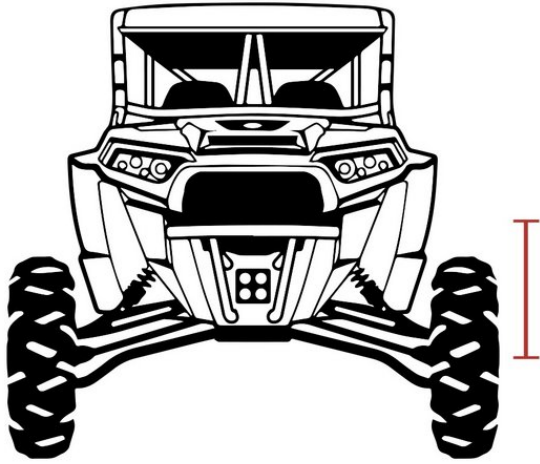
- Included instructions are guidelines only for recommended procedures and are not meant to be definitive. Installer is responsible to insure a safe and controllable vehicle after performing modifications.
- ZBROZ recommends the use of an OE Service Manual for model/year of vehicle when disassembly and assembly of factory and related components.
- Unless otherwise specified, tighten all bolts and fasteners to standard torque specifications listed within the OE Service Manual.
- Suspension components that use rubber or urethane bushings should be tightened with the vehicle at normal ride height. This will prevent premature wear or failure of the bushing and maintain ride comfort.
- Larger tire and wheel combinations may increase leverage on suspension, steering, and related components.
- Due to payload options and initial ride height variances, the amount of lift is a base figure. Final ride height dimensions may vary in accordance to original vehicle ride height. Always measure the vehicle ride height prior to beginning installation.

Step 3 — Installation Warning Cont.



- This spring kit can be installed with shocks on your "VEHICLE" by using a floor jack or lift. Select a flat install location. If using floor jack, always make sure to block tires - work safely! If removing shocks for installation. Back OEM Preload rings on all shocks before removing. Use a solid mounted vice for installation.
- FOLLOW THESE STEPS FIRST
- 1. Measure current ride height at front center frame point and rear center frame point.
- 2. Write down these measurements for before and after installation notes.
- 3. If removing shocks, label each shock to eliminate installation problems with the piggyback reservoirs positioning/clocking when reinstalling.
- 4. Clean shocks! Remove all dirt and mud.
- 5. Lift using a floor jack or lift and remove tires.

Step 4 — Ride Height Warning



- Due to payload options and initial ride height variances, the amount of preload is a base figure. Final ride height dimensions may vary in accordance to original vehicle ride height. Always measure the vehicle ride height prior to beginning installation.

Step 5 — Important Notes



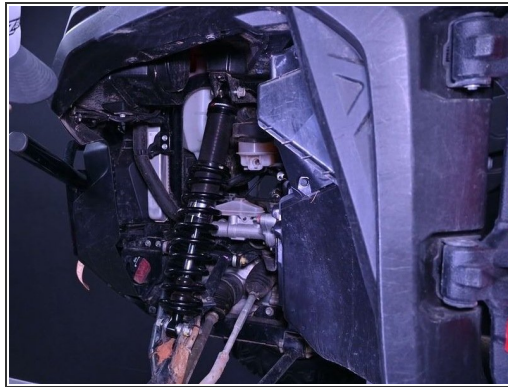
- Before installing your new EXIT shocks, be sure you are parked on a flat surface.
- With a jack or a lift, begin by raising your Honda Pioneer off the ground.
 - ⓘ **NOTE:** If you are using a floor jack, Raise the front of the vehicle first.
- Once you have the vehicle off the ground, Remove the front wheels and tires using your 19mm socket.

- (IMAGE 1) Now that you have the tires out of the way, go ahead and remove the lower front shock bolt

using the 17mm end wrench and socket.

- (i) NOTE:** Once the is nut removed, you have may have to maneuver the hub up and down to remove the bolt.

Step 6

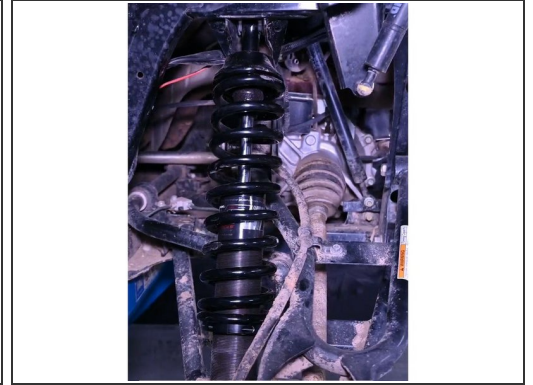


- (IMAGE 1) Now that you have the lower front shock nut and bolt removed, you may now remove the upper shock bolt.
- **(i) NOTE:** Once the nut is removed, gently lift up and down on the shock to remove the upper bolt.
- Remove the stock front shock and set it out of the way.
- (IMAGE 2 & 3) Locate the new EXIT front shock (Either the left or the right depending on which side you started with, they are directional. the Schrader valve will be towards the outside as shown.) and begin by installing the upper shock mount nut and bolt. Install the front shock with the body up and the shaft down as shown in **(IMAGE 2)**
- After the upper shock mount is secure, install the lower shock mount nut and bolt.
- **(i) NOTE:** To get the lower shock mount lined up with the holes, You may need to gently lift up an down on the hub till the bolt slides through.

⚠ Be sure to retighten your hardware to the factory torque spec.

- Repeat the above steps on the other side and reinstall your front tires. Lower the front of the Honda Pioneer and move the floor jack to the rear.

Step 7



- Once you have the rear of the vehicle off the ground, remove the rear wheels and tires.
- (IMAGE 1) Using the 17mm socket and end wrench, remove the lower shock mount nut and bolt. lift up slightly on the hub and the bolt should slide out.
- (IMAGE 2) Next, remove the upper shock mount nut and bolt. The shock should be free and set aside.
- (IMAGE 3) Begin Installing the new EXIT rear shocks by reinstalling the upper shock mount nut and bolt first.
- **(i) NOTE:** The rear shock will mount with the shaft up and the body down as shown in (IMAGE 3)
- With the upper shock mount in place, go ahead and install the lower shock mount by gently lifting on the hub so that your bolt may slide into place.
- Repeat the above steps on the other side and reinstall your wheels and tires.

⚠ Be sure to double check that all bolts are tightened back down to the factory torque specifications before lowering your vehicle.

Step 8 — Check Ride Height Setup



- Drive your vehicle around at slow speed, turning left and right to settle the shocks. Coast to stop, do not apply brakes to ensure spring kit is naturally settled. Measure and compare ride height measurements with pre-install measurements. Adjust by adding or removing Preload.
- How to Adjust: With tires on, use a floor jack or lift so that shocks are fully extended and adjust as follows:
- If Ride Height is too TALL: Rotate OEM Preload ring 2 full counterclockwise rotations, settle spring kit and check.
- If Ride Height is too LOW: Rotate OEM Preload ring 2 full clockwise rotations, settle spring kit and check.

Step 9 — Final Results



- Ride Height Gain: average ride height increase is 2”.
- Aggressive Stance: allows fitment of larger tires.
- Tune-able Progressive Spring Setup: soaks up small bumps better before initiating main springs.
- Bottoming resistance: increased bottoming resistance with tune-able cross-over rings.
- Reduced body roll: tuned spring setup delivers increased control when turning and cornering.
- Race-inspired durability: premium quality / high tensile / light weight / springs that won't sag.

Step 10 — Final Checks & Adjustments



- Once the vehicle is lowered to the ground, check all parts which have rubber or urethane components to ensure proper torque. Torque lug nuts to the wheel manufacturer specs. Move vehicle backwards and forwards a short distance to allow suspension components to adjust.
- Turn the front wheels completely left then right and verify adequate tire, wheel, brake line clearance. Test and inspect steering, brake and suspension components for tightness and proper operation.
- RECHECK ALL HARDWARE FOR PROPER TORQUE VALUES AFTER 500 MILES, AND THEN PERIODICALLY AT EACH SERVICE INTERVAL THERAFTER.

Step 11 — Vehicle Handling Warning



- Increasing the height of your vehicle raises the center of gravity and can affect stability and control. Use caution on turns and when making steering corrections.
- Vehicles with larger tires and wheels will handle differently than stock vehicles. Take time to familiarize yourself with the handling of your vehicle.

Step 12 — Wheel Alignment, Headlight, and Safety/Security Systems Adjustment



- It is necessary to have a proper and professional wheel alignment performed by a certified alignment technician. Align the vehicle to factory specifications. It is recommended that your vehicle alignment be checked after any off-road driving.
- In addition to your vehicle alignment, for your safety and others, it is necessary to check and adjust your vehicle headlamps for proper aim and alignment.
- If the vehicle is equipped with active or passive safety/collision monitoring and/or avoidance systems including, but not limited to, camera- or radar-based systems, check and adjust your vehicle's systems for proper aim and function.

By installing this product, you acknowledge that the suspension of this vehicle has been modified. As a result, this vehicle may handle differently than that of factory-equipped vehicles. As with any vehicle, extreme care must be used to prevent loss of control or roll-over during sharp turns or abrupt maneuvers. Always wear seat belts, and drive safely, recognizing that reduced speeds and specialized driving techniques may be required. Failure to drive this vehicle safely may result in serious injury or death. Do not drive this vehicle unless you are familiar with its unique handling characteristics and are confident of your ability to maintain control under all driving conditions. Some modifications (and combinations of modifications) are not recommended and may not be permitted in your state. Consult your owner's manual, the instructions accompanying this product, and state laws before undertaking these modifications. You are responsible for the legality and safety of the vehicle you modify using these components.