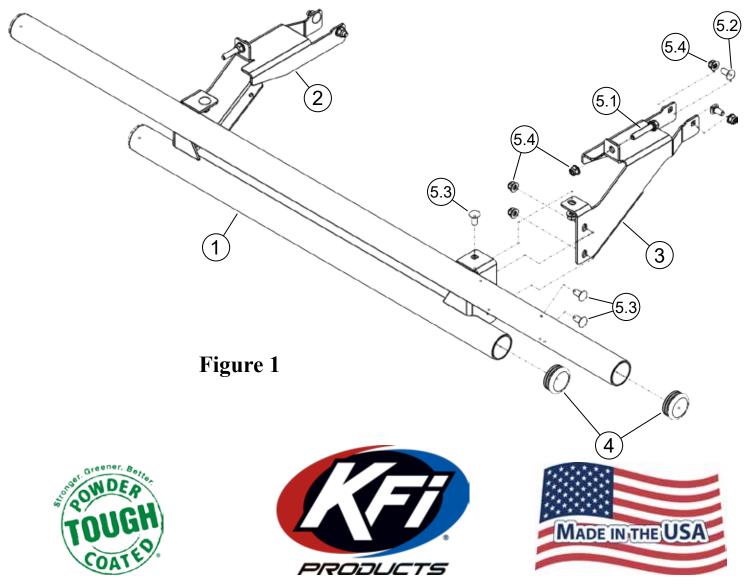
POLARIS MIDSIZE RANGER

Rear Double Tube Bumper PART #102000

Kit Components:		
Item#	Qty.	Description
1	1	Rear Bumper
2	1	Bumper Bracket (driver side)
3	1	Bumper Bracket (passenger side)
4	4	Bumper Tube Cap
5	1	Hardware Kit (HK-412)
5.1	2	5/16"-18 x 1.75 Hex Flange Bolt
5.2	4	5/16"-18 x .75 Carriage Bolt
5.3	6	5/16"-18 x .75 Carriage Bolt (black)
5.4	12	5/16"-18 Hex Flange Nylock Nut



INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

- Assemble bumper tube caps (4) as shown in Figure
 1.
- 2. Remove plastic wire clip (A) on drivers side bed frame hinge shown in **Figure 2**.
- 3. Using an 11/32" drill bit, drill holes (B) on both driver and passenger side bed frame hinges shown in **Figure 2**.
- 4. Set bumper brackets (2 & 3) inside of the bed frame hinges and fasten to the hinge using bolts (5.2) and nuts (5.4) as shown in **Figure 4**.
- 5. Swing brackets (2&3) into position and install to bed frame using bolts (5.1) and nuts (5.3) as shown in **Figure 4. NOTE:** It may be easier to remove tailgate before installing bolts.
- 6. Reinstall plastic wire clip (A) removed in step 2.
- 7. Set rear bumper (1) onto bumper brackets (2 & 3) and secure using bolts (5.3) and nuts (5.4) as shown in **Figure 5**.
- 8. Tighten all hardware evenly.

