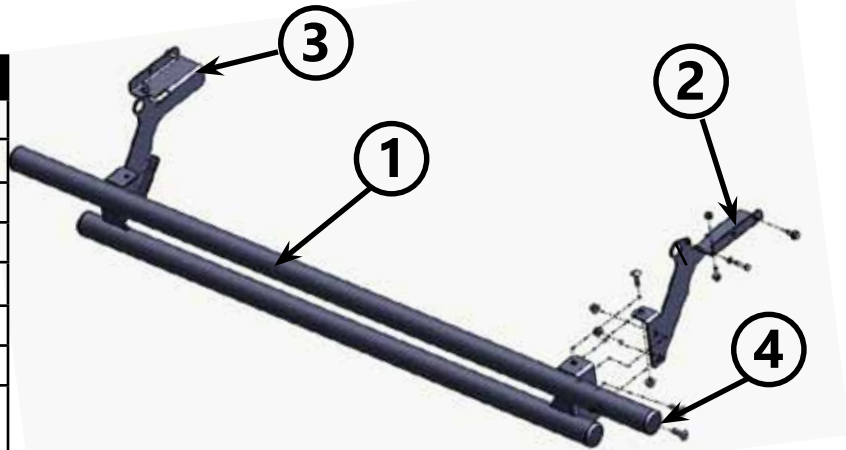


HONDA PIONEER 1000-5 REAR BUMPER

PART # 101585

Kit Components:

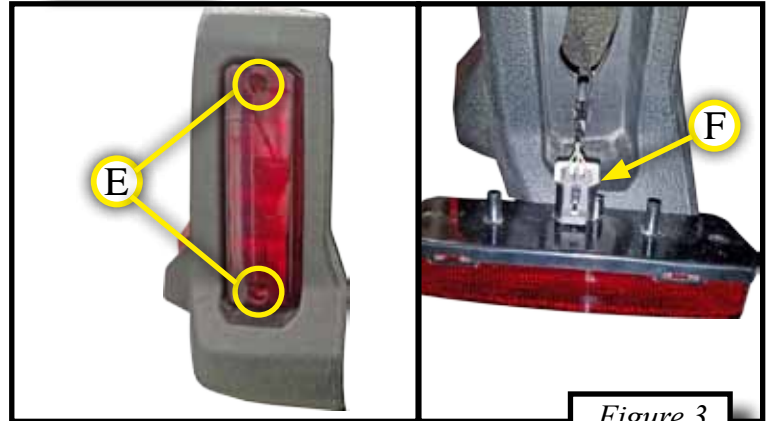
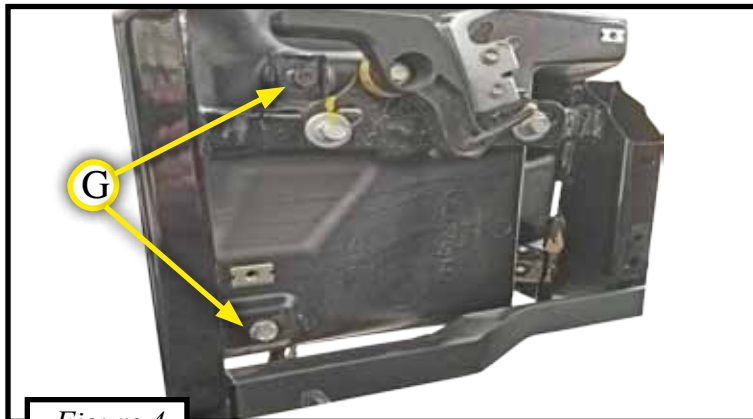
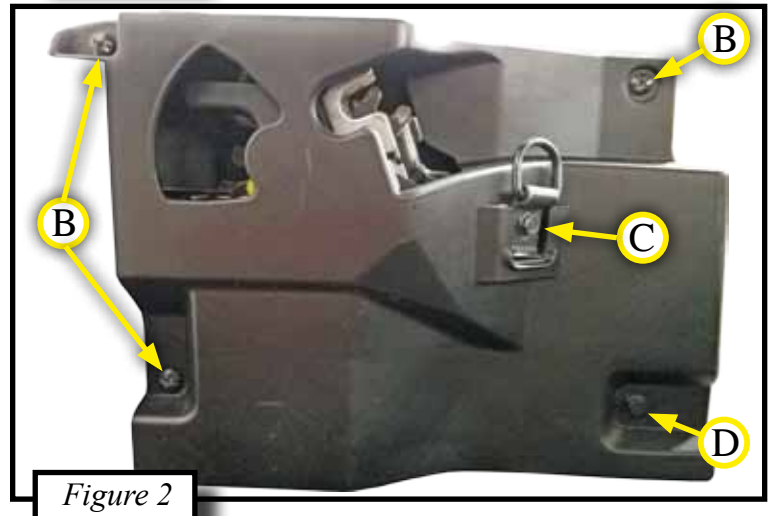
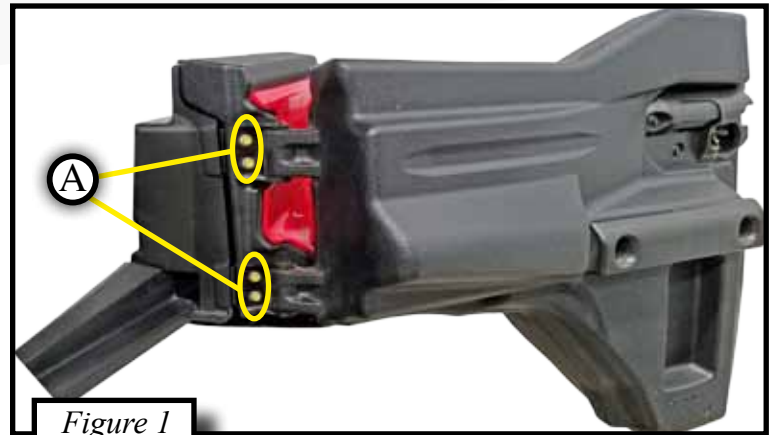
Item #	Qty.	Description
1	1	BUMPER
2	1	PASSENGER SIDE BRACKET
3	1	DRIVERS SIDE BRACKET
4	4	BUMPER CAPS
5	1	HK-322
5.1	6	5/16"-18 X 3/4" CARRIAGE BOLT-BLACK
5.2	6	5/16"-18 HEX FLANGED NYLOCK NUT
5.3	2	5/16-18 x 3/4" HEX FLANGE THREAD CUTTING BOLT
5.4	2	1/4-20 X 3/4" HEX FLANGE BOLT
5.5	2	1/4-20 HEX FLANGE NYLOK NUT
5.6	2	6MM-1.00 X 25MM HEX BOLT
5.7	2	6MM LOCK WASHER



INSTALLATION INSTRUCTIONS:

Note: Make sure all of the hardware needed to complete this mount is in the package. Read through and understand the instructions before installing.

1. Uninstall rear door by removing four bolts (A) as shown in Figure 1.
2. Uninstall rear inner panel by removing three screws (B), hook bolt (C) and plastic push pin (D) as shown in Figure 2.
3. Uninstall rear light by removing two screws (E) and clip (F) as shown in Figure 3.
4. Uninstall rear outer panel by removing two bolts (G) as shown in Figure 4.

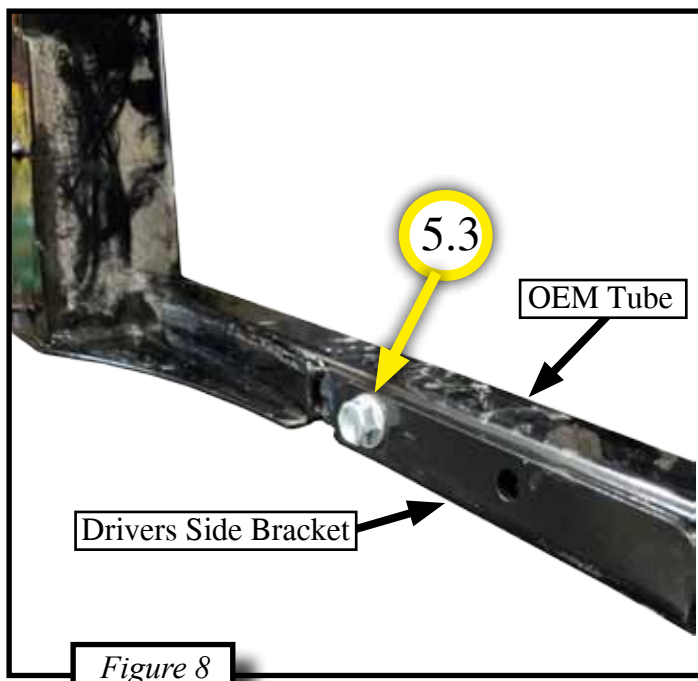
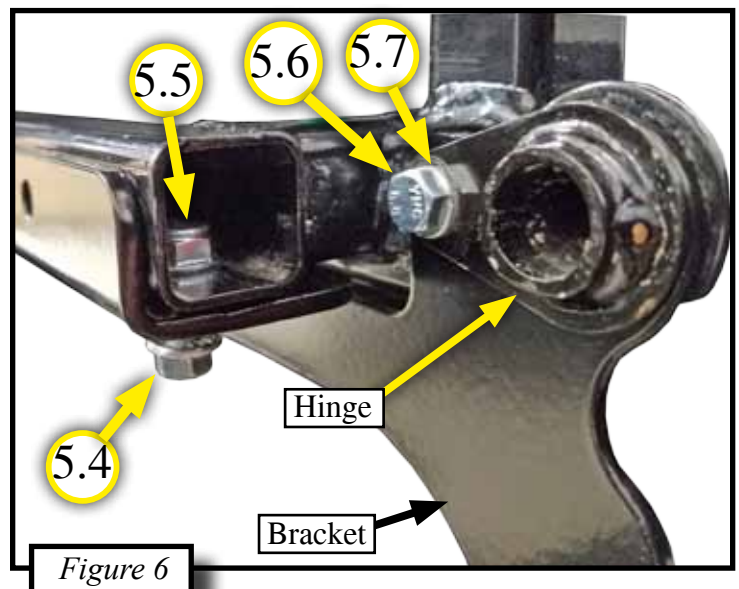
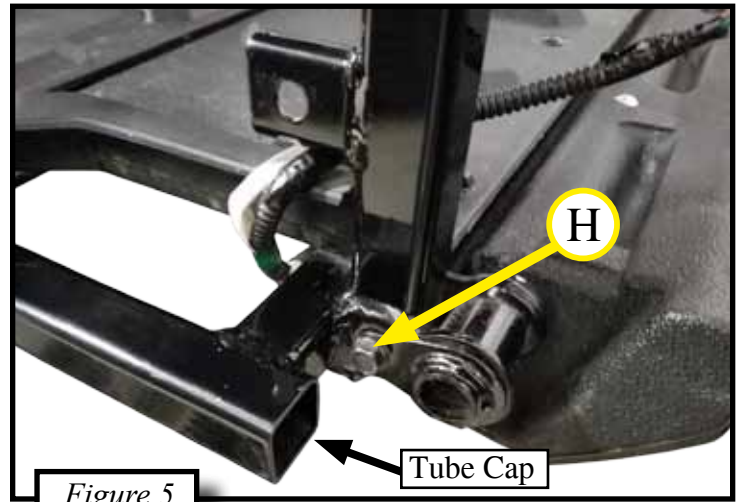


INSTALLATION CONTINUED:

5. Remove hinge bolt (H) and plastic cap from the square tubing (already removed) as shown in *Figure 5*.
6. Remove hinge and insert through driver side bracket. Using M6 bolt (5.6) and washer (5.7), loosely install bracket as shown in *Figure 6*. Note: M6 bolt will have an 8.8 marked on the head.
7. Rotate bracket upward to tubing and install 1/4" x 3/4" bolt (5.4) and nut (5.5) as shown in *Figure 6*. Tighten all hardware evenly.
8. Repeat steps 1-7 on the passenger side of machine before installing bumper tube (1)

OPTIONAL MOUNTING (Requires Drilling)

9. Using 1/4" diameter drill bit, drill rear hole on bracket as shown in *Figure 7*. DO NOT DRILL ALL THE WAY THROUGH TUBING.
10. Install self threading bolt (5.3) as shown in *Figure 8*.



INSTALLATION CONTINUED:

11. Holding the bumper, align the holes with those on the brackets. Install three carriage bolts (5.1) and nuts (5.2) loosely per side as shown in *Figure 9-10*.
12. Once all hardware has been installed loosely, tighten all hardware evenly as shown in *Figure 9-10*.
13. In reverse order, reinstall all components removed for bumper installation. Tighten all hardware
14. Install the four bumper end caps included in your kit. Shown in locations marked below *Figure 11*.

