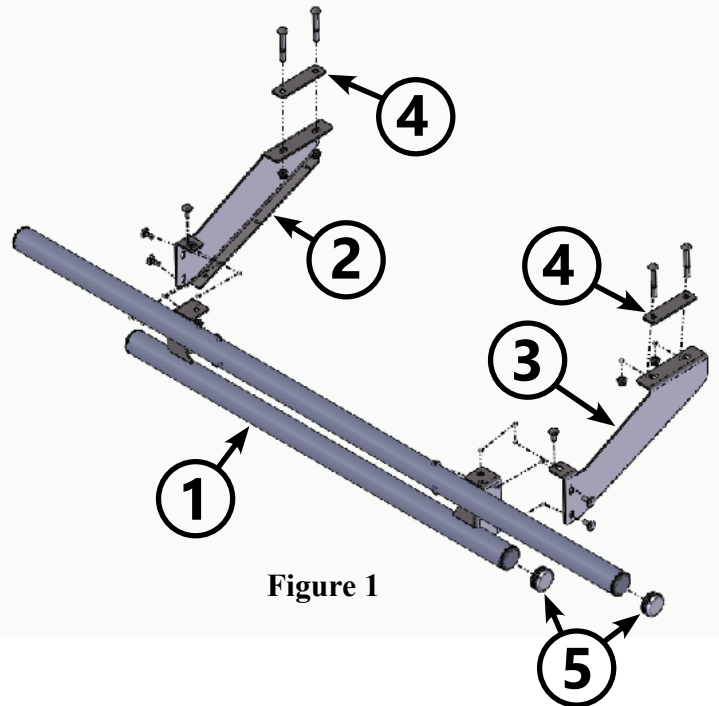


CAN-AM DEFENDER REAR BUMPER

Bumper Part# 101610

Kit Components:

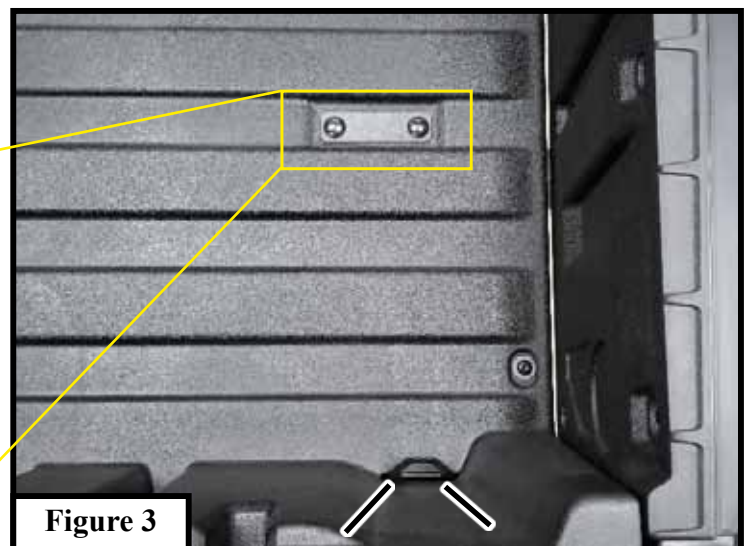
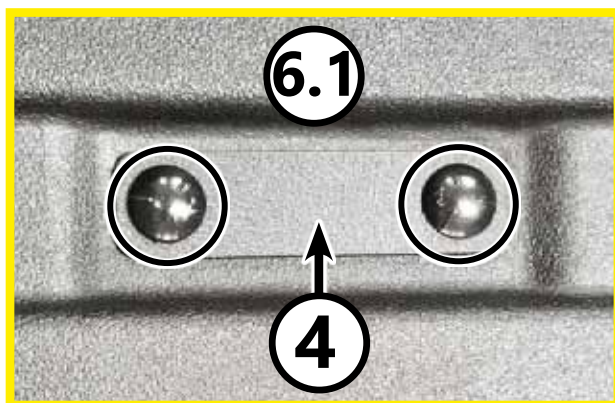
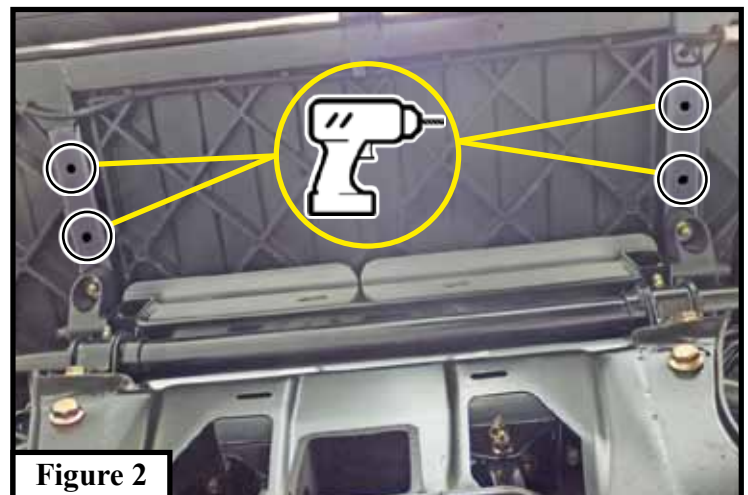
Item #	Qty.	Description
1	1	Bumper
2	1	Driver Side Bracket
3	1	Passenger Side Bracket
4	2	Tabs
5	4	Bumper Tube Cap
6	1	HK-337
6.1	4	5/16"-18 x 2.50 Carriage Bolt Zinc GR5
6.2	6	5/16"-18 x .75 Carriage Bolt BLK GR5
6.3	10	5/16"-18 Hex Flange Nylock Nut



INSTALLATION INSTRUCTIONS:

Note: Make sure all of the hardware needed to complete this mount is in the package. Read through and understand the instructions before installing.

1. Assemble bumper tube caps (5) to bumper (1) as shown in **Figure 1**.
2. Drill a 3/8" hole up through the plastic bed using the holes in the bed frame tube as a guide as shown in **Figure 2**.
3. Place the two tabs (4) over the holes that were drilled through the bed. Place two 5/16" bolts (6.1) into the holes in each of the tabs as shown in **Figure 3**.



4. Line the driver side bracket (3) to the bolts hanging down through the bed frame tube. Attach two 5/16" flange nuts (6.3) to the bolts (6.1) and tighten driver side bracket down as shown in **Figure 4**. Repeat step 4 for passenger side.
5. Once bumper brackets are installed, fasten bumper (1) to bumper brackets (2 & 3) using 6x 5/16" Carriage Bolts (6.2) and 5/16" Hex Nuts (6.3) as shown in **Figure 5**.

