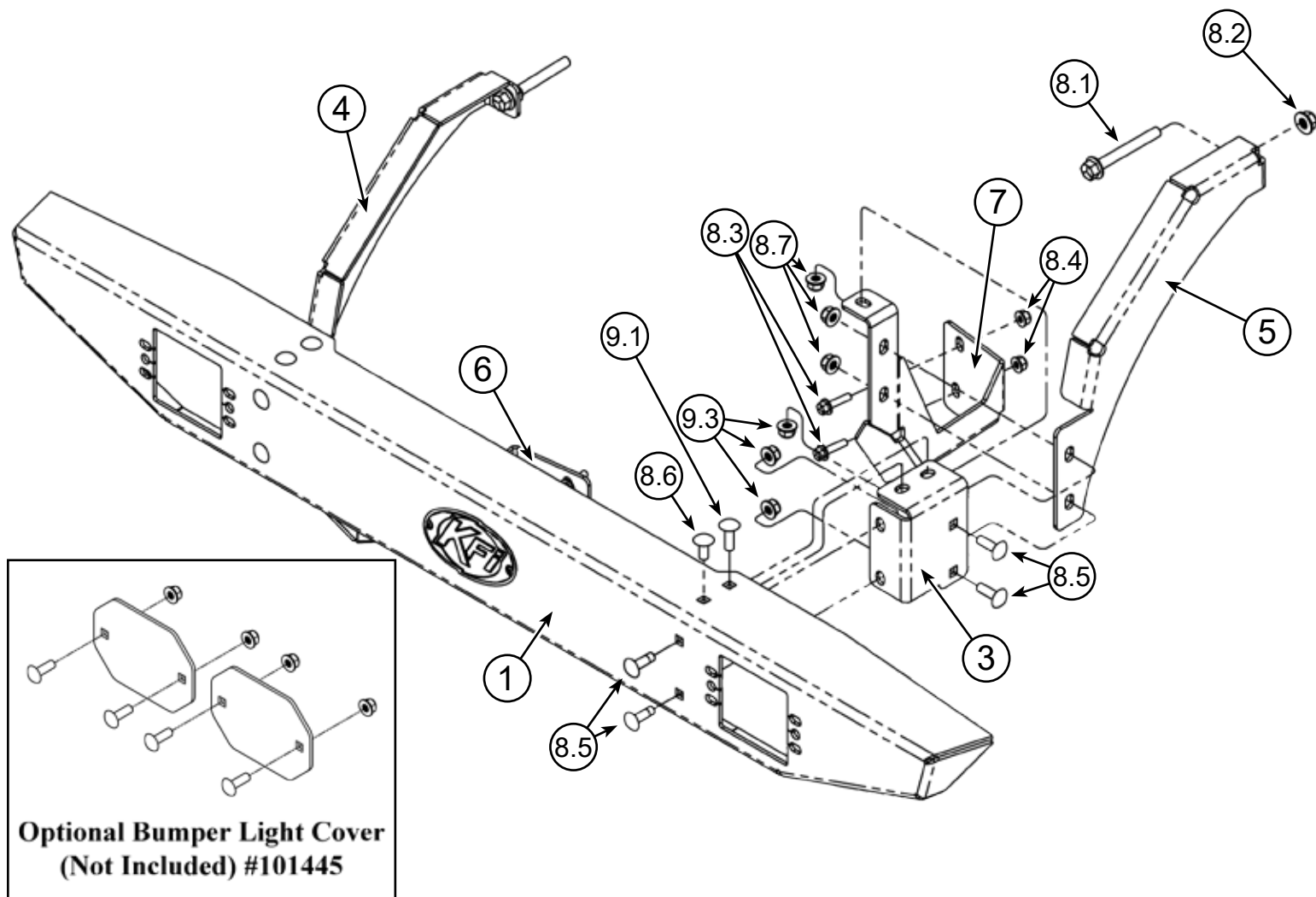


POLARIS XPEDITION REAR BUMPER

Formed Bumper PART #102105



Kit Components:

Item #	Qty.	Description	Item #	Qty.	Description
1	1	Rear Bumper Formed Xpedition	8.2	2	3/8"-16 Hex Nut Flange Nylock GR5
2	1	Driver Side Conversion Bracket (Not Shown)	8.3	4	1/4"-20 X 1.00" Hex Bolt Flange Serr. GR5
3	1	Passenger Side Conversion Bracket	8.4	4	1/4"-20 Hex Nut Flange Nylock GR5
4	1	Bumper Mount Upper Driver Side	8.5	8	5/16"-18 x 1.00" Carriage Bolt Short Neck GR5 Black
5	1	Bumper Mount Upper Passenger Side	8.6	2	5/16"-18 x .75" Carriage Bolt Short Neck GR5 Black
6	4	Bumper Mount Lower Driver Side	8.7	6	5/16"-18 Hex Nut Flange Nylock GR5
7	1	Bumper Mount Lower Passenger Side	9	1	Hardware Kit HK-342
8	1	Hardware Kit HK-436	9.1	2	5/16"-18 x 1.00" Carriage Bolt Short Neck GR5 Black
8.1	2	3/8"-16 X 3.00" Hex Bolt Flange Serr. GR5	9.2	4	5/16"-18 x .75" Carriage Bolt Short Neck GR5 (Not Used)
			9.3	6	5/16"-18 Hex Nut Flange Nylock GR5



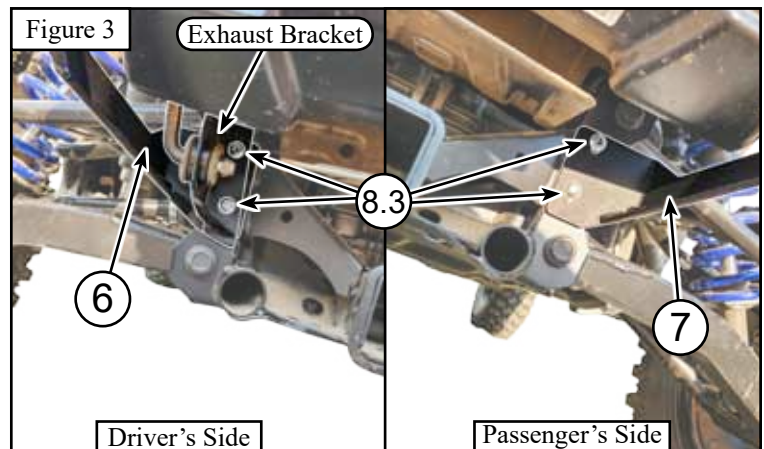
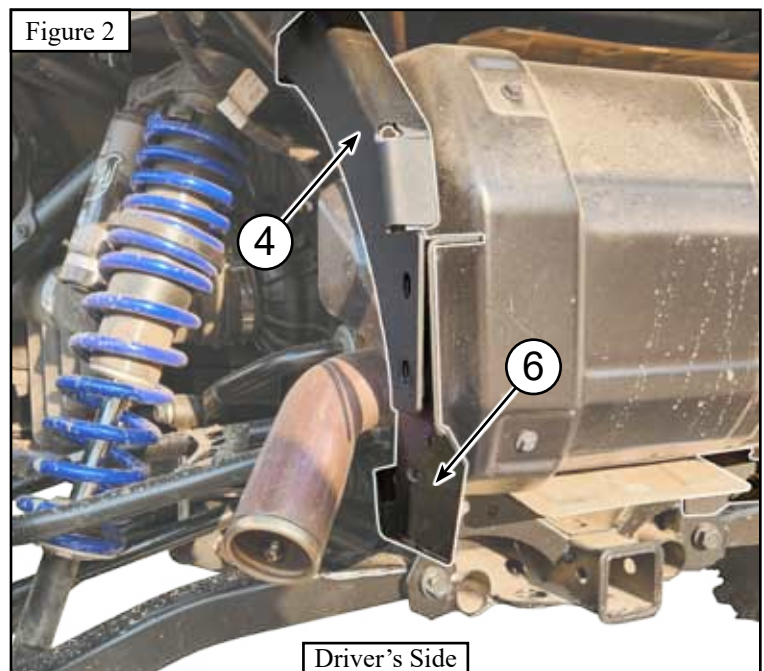
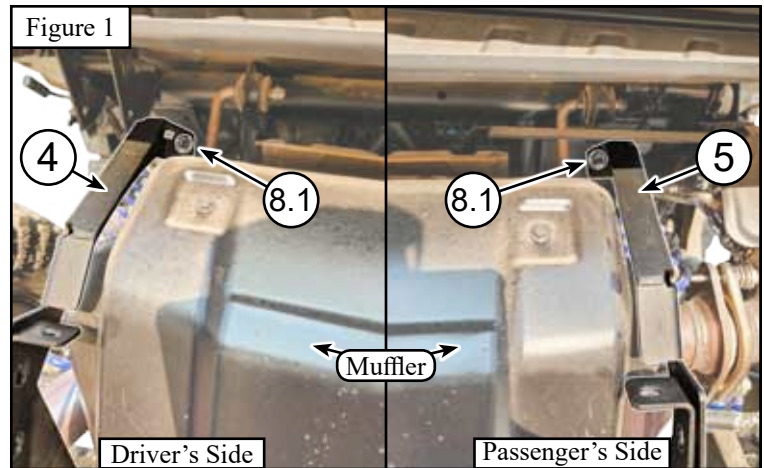
INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

1. When installing, keep all hardware loose until specified in the manual. If hardware is fully tightened as you install, you will have issues lining everything up.
2. Place Upper Drivers Side Mount (4) in place as shown in **Figure 1**. Use Bolt (8.1) and Nut (8.2) to secure it. Repeat on the Passenger's Side Mount (5) as shown in **Figure 1**. *Nut (8.2) is not shown in this image.*

*Note: Where the upper and lower bracket meet, the Upper Brackets should be on the outside of the Lower Brackets as shown in **Figure 2**.*

3. With the upper mounts in place, remove the bolts from the Driver's Side Lower Exhaust Bracket indicated in **Figure 3**.
4. Place the Lower Driver's Side Mount (6) between the Exhaust Bracket and Frame. Secure with Bolts (8.3) and Nuts (8.4) as shown in **Figure 3**. *Nuts (8.4) are not shown in this image.*
5. Install the Lower Passenger's Side Mount (7) shown in **Figure 3**. Use Bolts (8.3) and Nuts (8.4) to secure the mount.



INSTALLATION INSTRUCTIONS

6. Place Conversion Bracket (3) in the Bumper (1) as shown in **Figure 4**. Use bolts (8.5) through the back of the bumper and bolt (8.6) through the top. Secure with nuts (9.3). Complete on both sides.
7. Place Bumper (1) on the installed brackets (5 & 7) as shown in **Figure 5**. Use bolts (8.5) through the side and Bolt (9.1) through the top. Use nuts (8.7) to secure the bumper. Complete on both sides.
8. Square up Bumper and tighten all hardware evenly.

