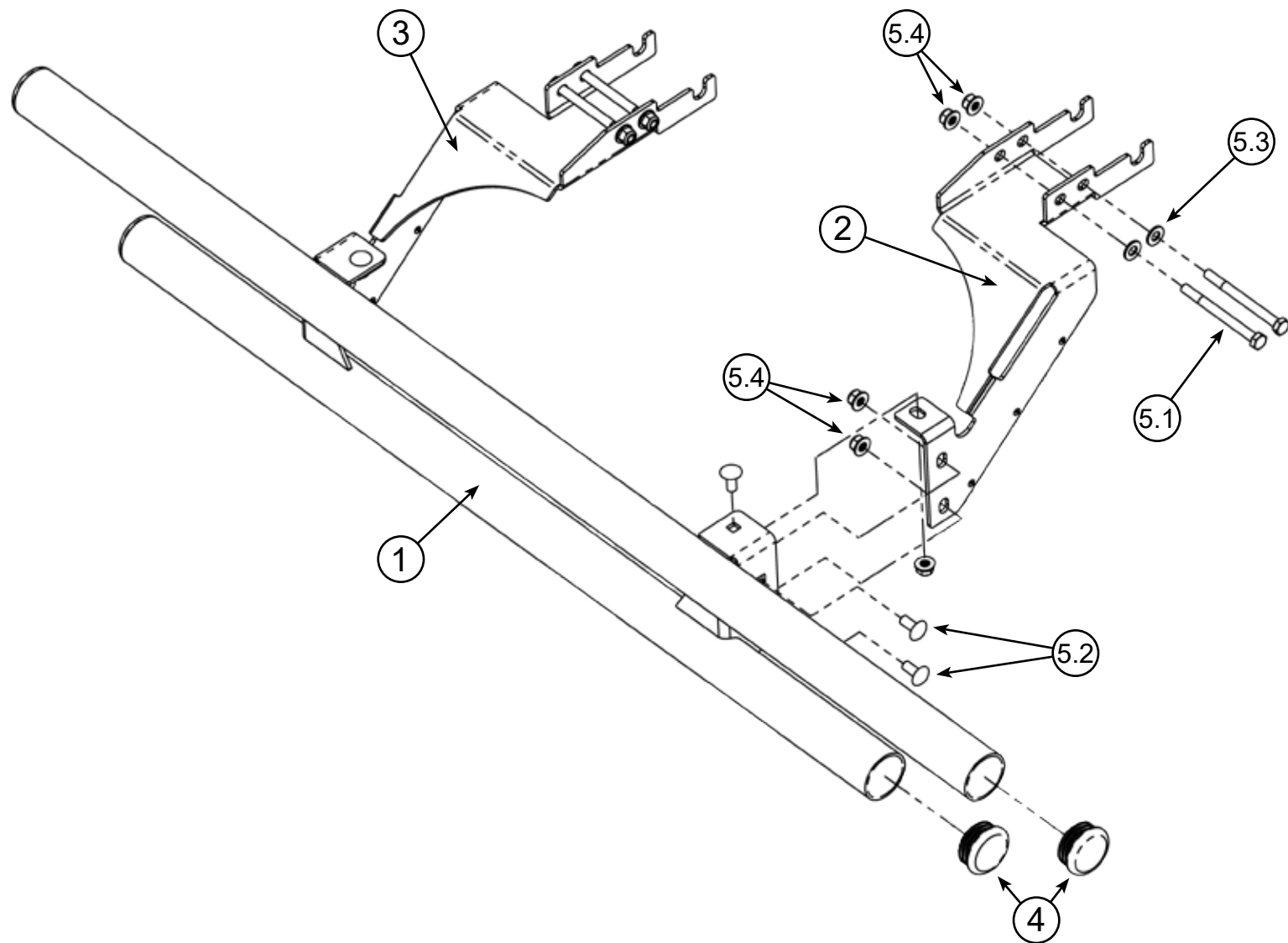


POLARIS GENERAL

Rear Bumper PART #102085



Kit Components:

Item #	Qty.	Description	Item #	Qty.	Description
1	1	Tube Bumper	5	1	HK-387
2	1	Passenger Side Bracket	5.1	4	5/16"-18 X 3.5" Hex Bolt GR5
3	1	Driver Side Bracket	5.2	6	5/16"-18 X .75" Carriage Bolt Short Neck GR5 BLK
4	4	Bumper Tube Cap	5.3	4	5/16" Flat Washer
			5.4	10	5/16"-18 Hex Nut Flange Nylock GR5



INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

1. Each step must be mirrored on both sides of the machine.
2. Assemble bumper tube caps (4) as shown in the **Exploded Diagram**.
3. Loosen but do not remove hardware (A) as identified in **Figure 1**.
 - **Note:** Be sure to loosen enough to slide the bumper bracket between the hardware and frame on each side of the hinge.
4. Hold the Passenger Side Bumper Bracket (2) in place outside the bed hinge and use bolts (A), as well as bolts and washers (5.1 & 5.3) with nuts (5.4) to secure the brackets to the bed hinge as shown in **Figure 2**. Use 4 bolts per side.
5. Set bumper onto bumper brackets and secure using bolts (5.1) and nuts (5.3) as shown in **Figure 3**.
6. Level bumper and tighten all hardware evenly

