



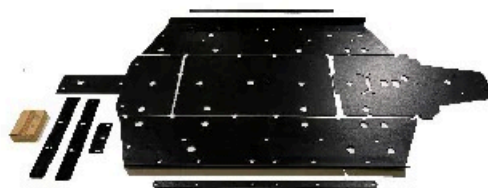
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Installation Instructions

Installation Instructions for Trail Armor Polaris Xpedition 5 Full Skids TA012FULLSKID-XPEDITION5

Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation.



- A. To ease installation, gently tip the vehicle onto its side and support securely with a safety stand. (Picture 1). Loosely tighten all bolts until the skids are aligned when installing.
- B. Remove all Factory skids.
- C. On the front OEM skid mark a line as shown in Picture 2 and cut this piece to use again. Do this on both sides. (Picture 3).



Picture 1

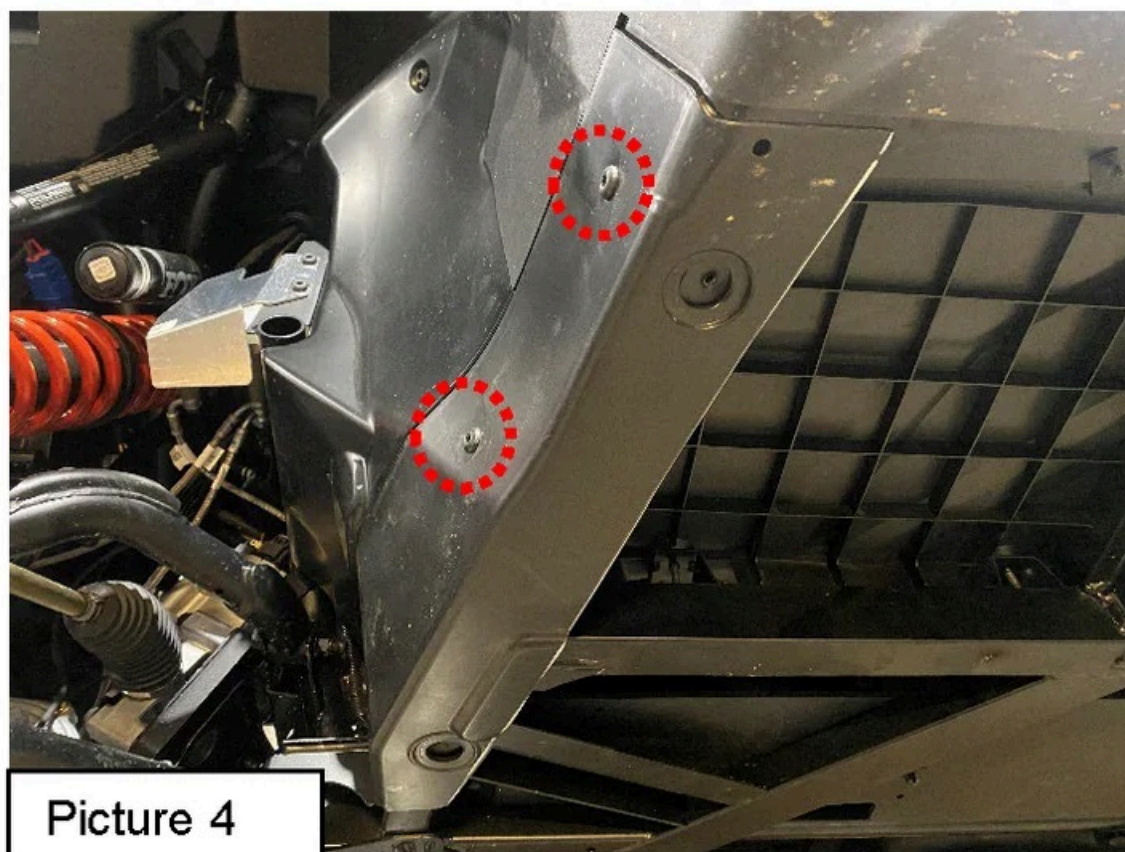


Picture 2

- D. With the OEM hardware shown place the piece you cut back on the machine. Do this on both sides. (Picture 4).



Picture 3

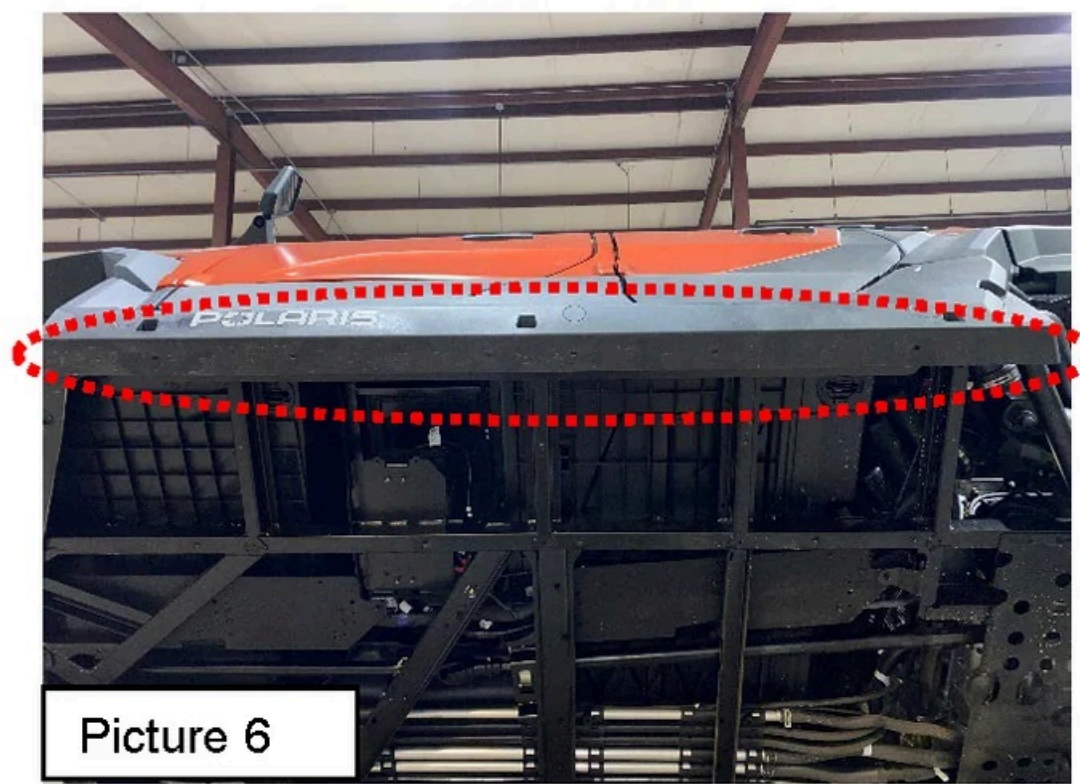


Picture 4

E. Take the slider spacer marked XPED5-SP (Picture 5) and place under the side skirt of the body line up the factory holes. (Picture 6). Repeat this for opposite side.



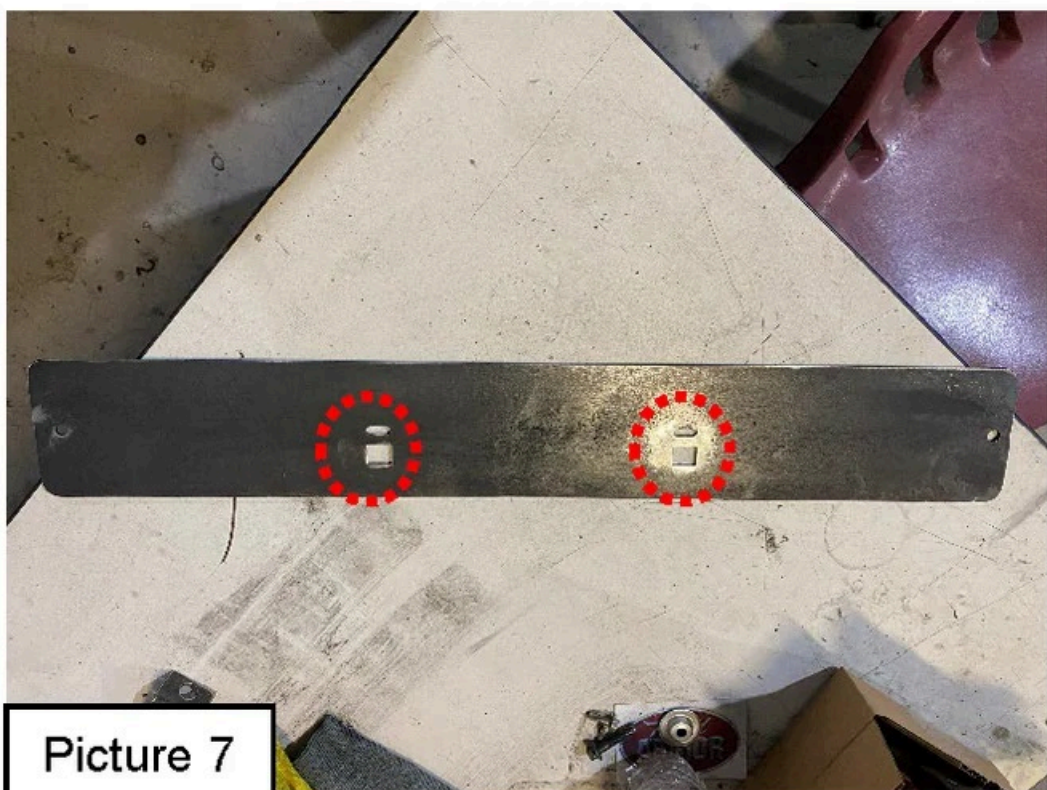
Picture 5



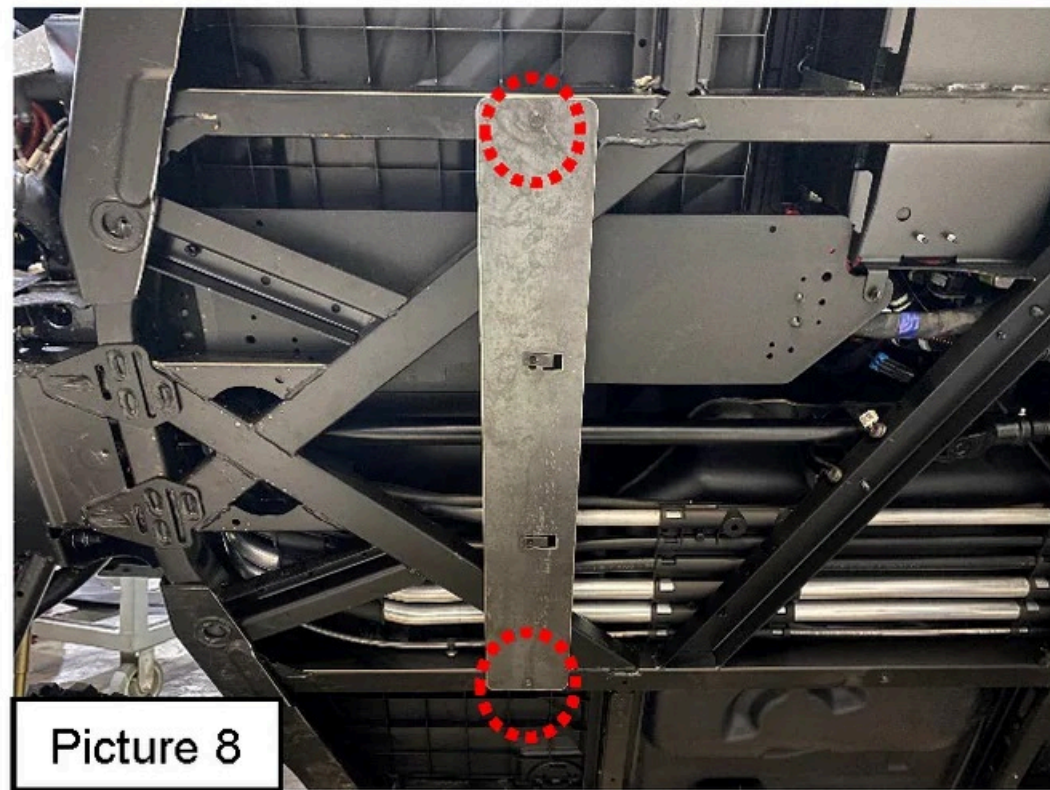
Picture 6

F. Take the 2 center brackets (stamped XPED5CB) and place (2) clip U-nuts into the 2 center holes. (Picture 7).

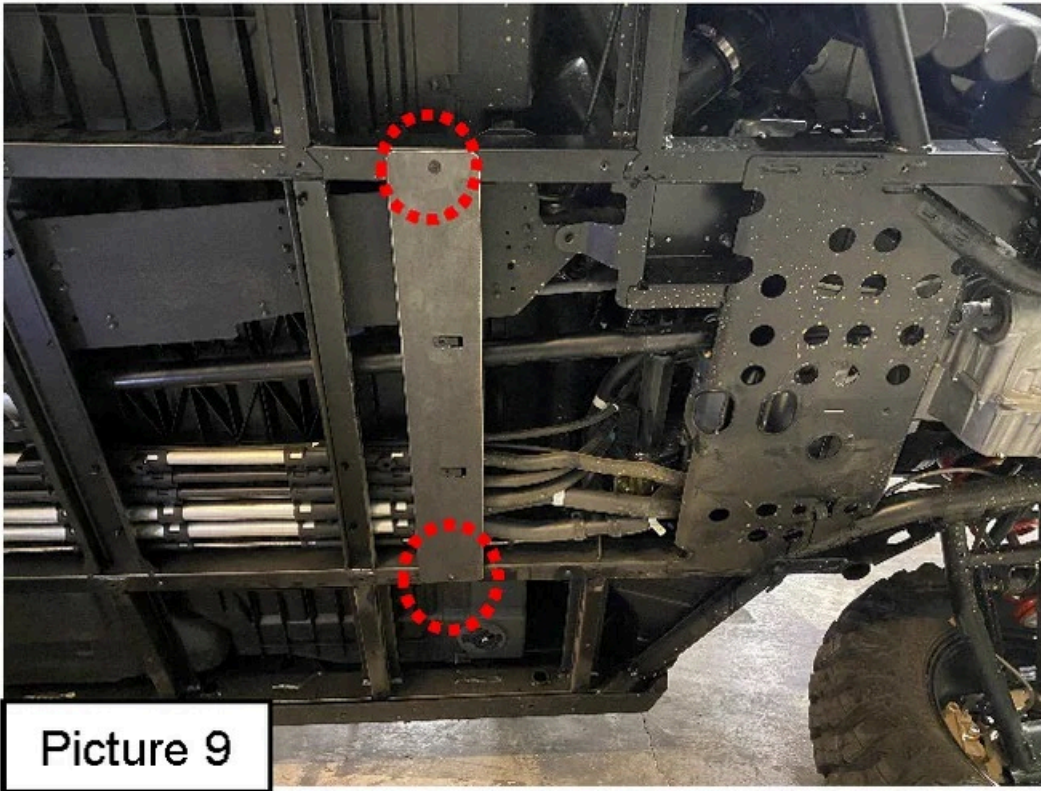
G. Place these brackets into the 2 locations shown in Pictures 8 & 9 with (2) 25mm bolts a piece.



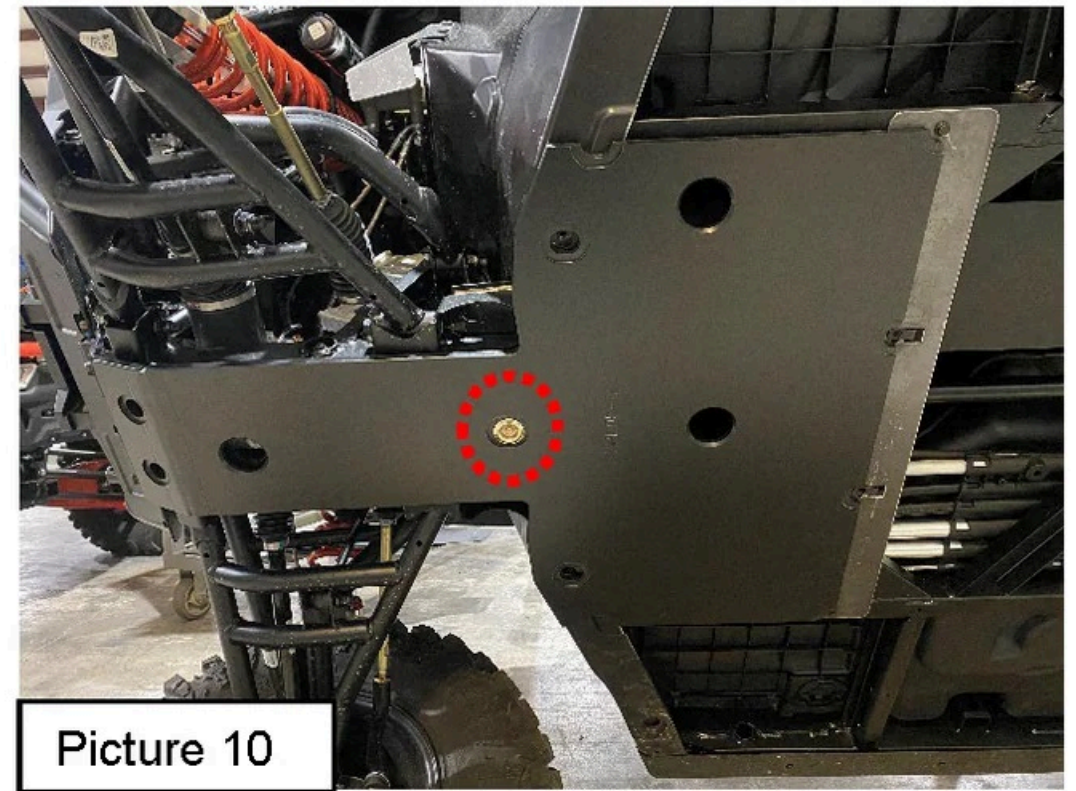
Picture 7



Picture 8

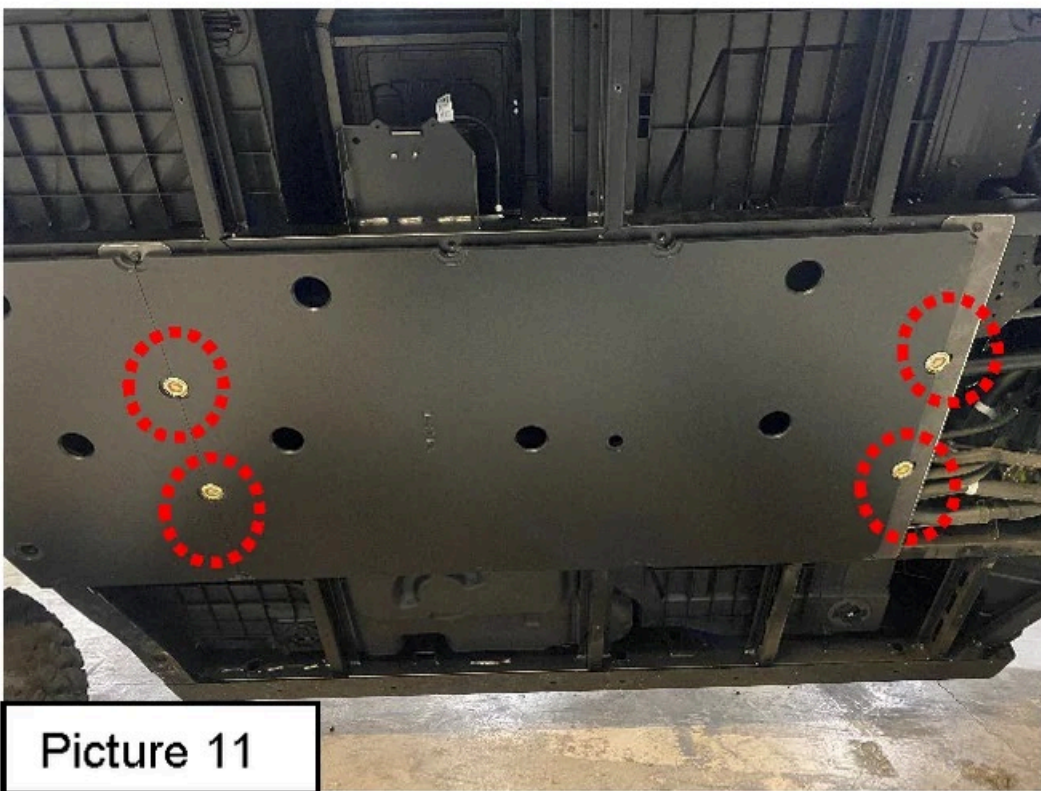


Picture 9

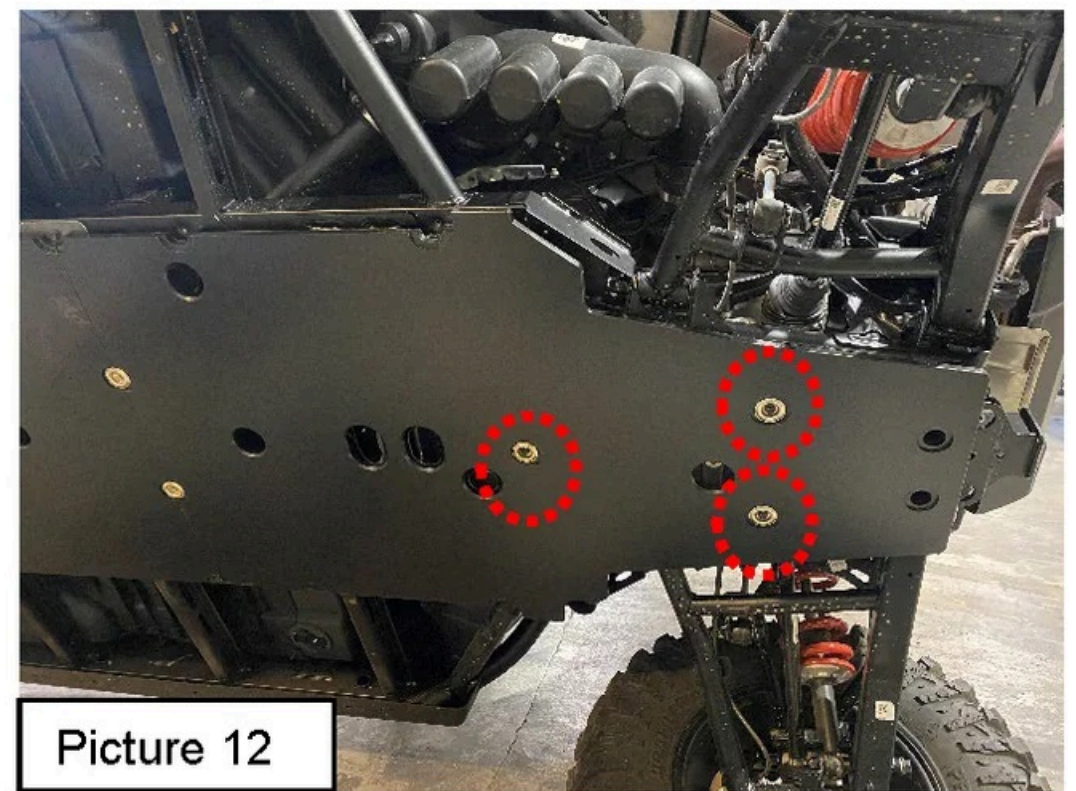


Picture 10

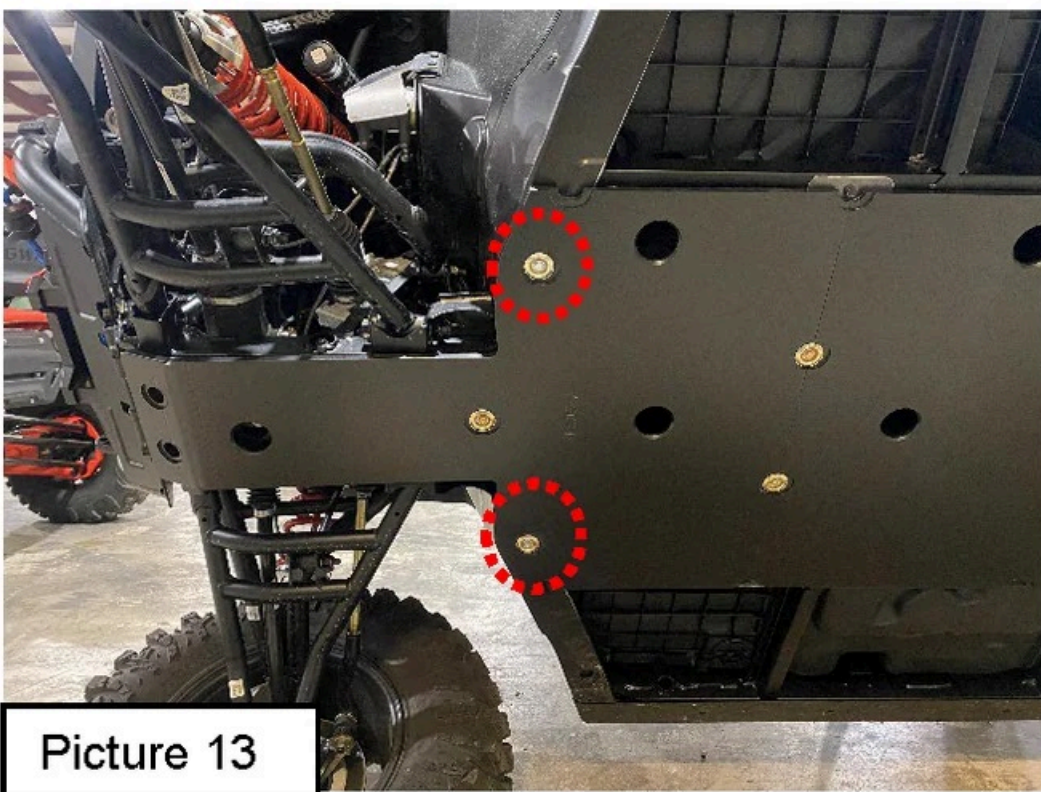
- H. Place Panel A (XPED5-A) into the location shown with (1) 25mm bolt and (1) bowl washer. (Picture 10).
- I. Place Panel B (XPED5-B) into the location shown with (4) 1" serrated flange bolts and (4) bowl washers through the previously installed U-Nuts. (Picture 11).
- J. Align Panel C (XPED5-C) with Panel B then place (3) 25mm bolts and (3) bowl washers into the locations shown. (Picture 12).
- K. Place (2) 25mm bolts and (2) bowl washers into the locations shown. (Picture 13).
- L. Place (2) 3/8-16 x 1" bolts and (2) 3/8 flat washers into the front of Panel A. (Picture 14).



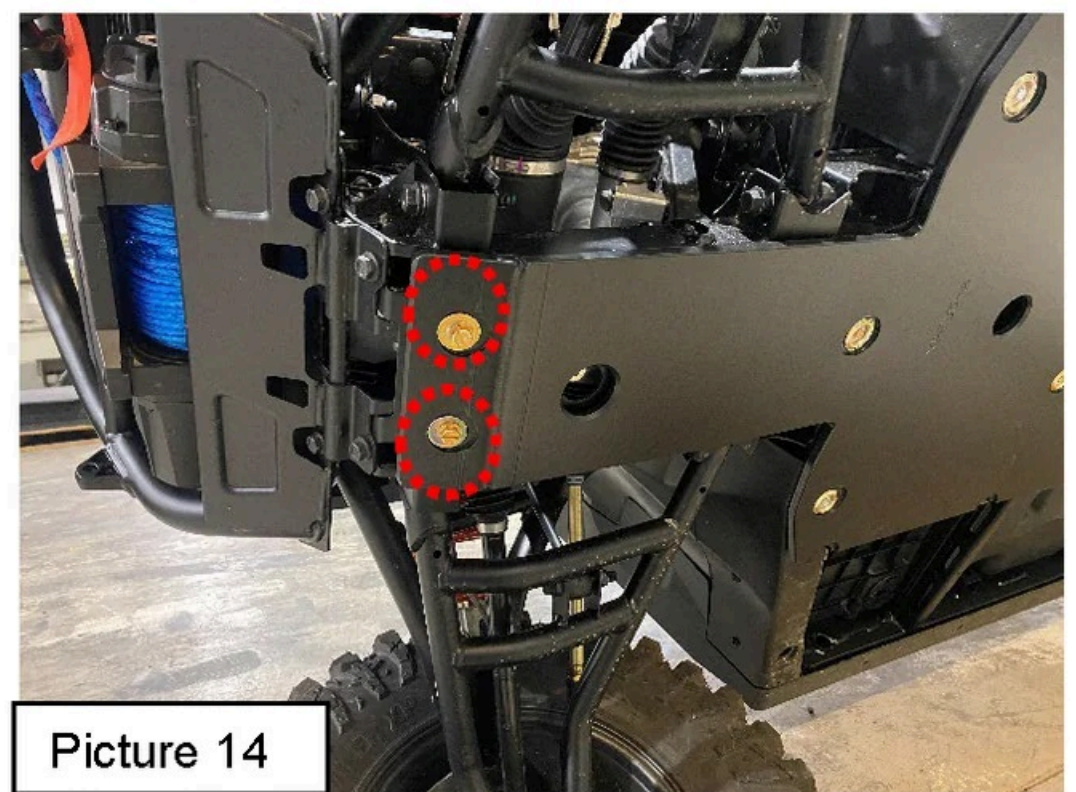
Picture 11



Picture 12

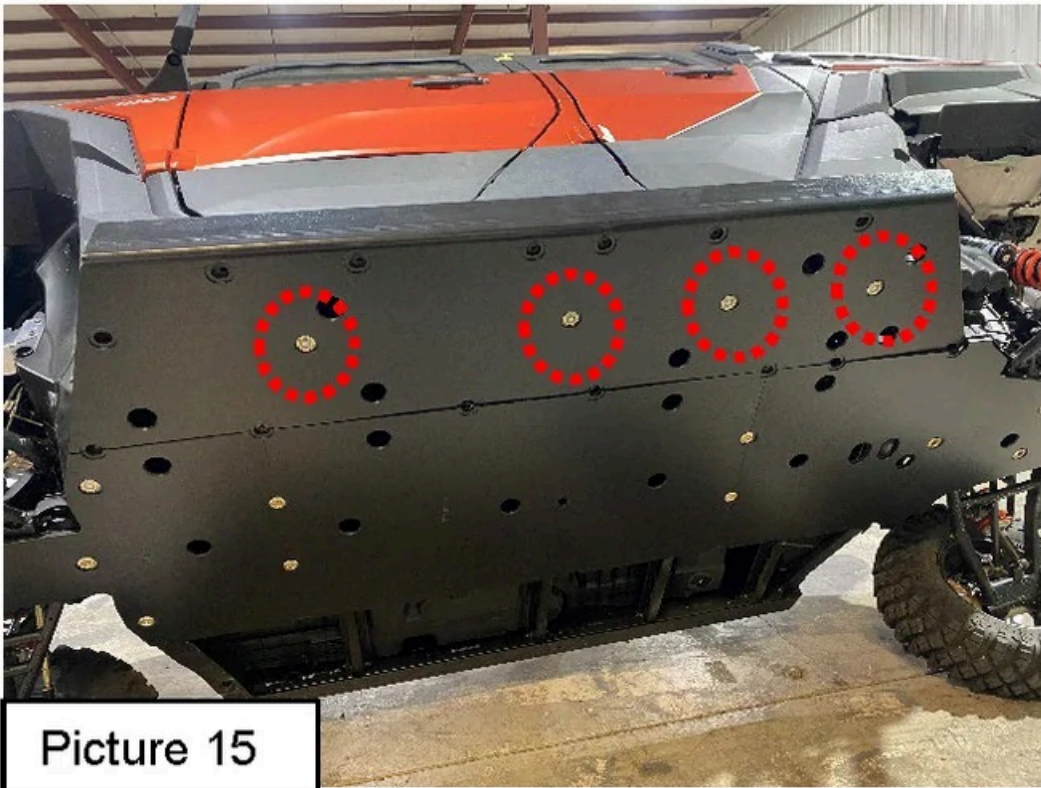


Picture 13

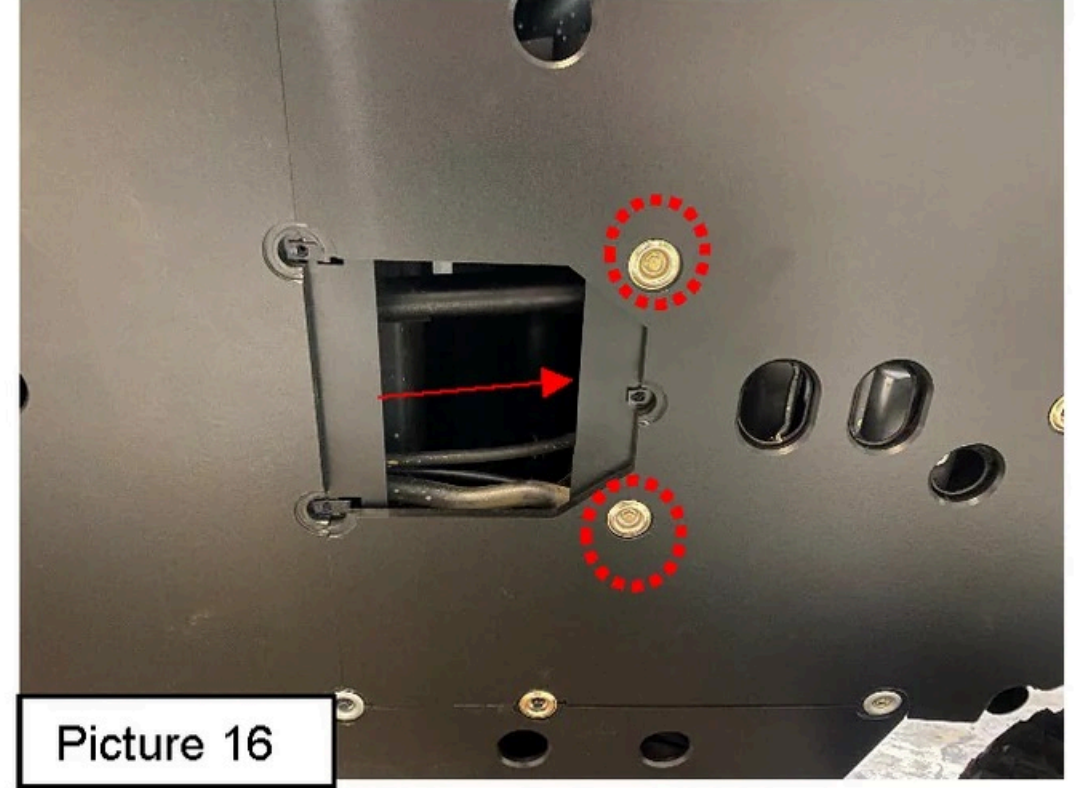


Picture 14

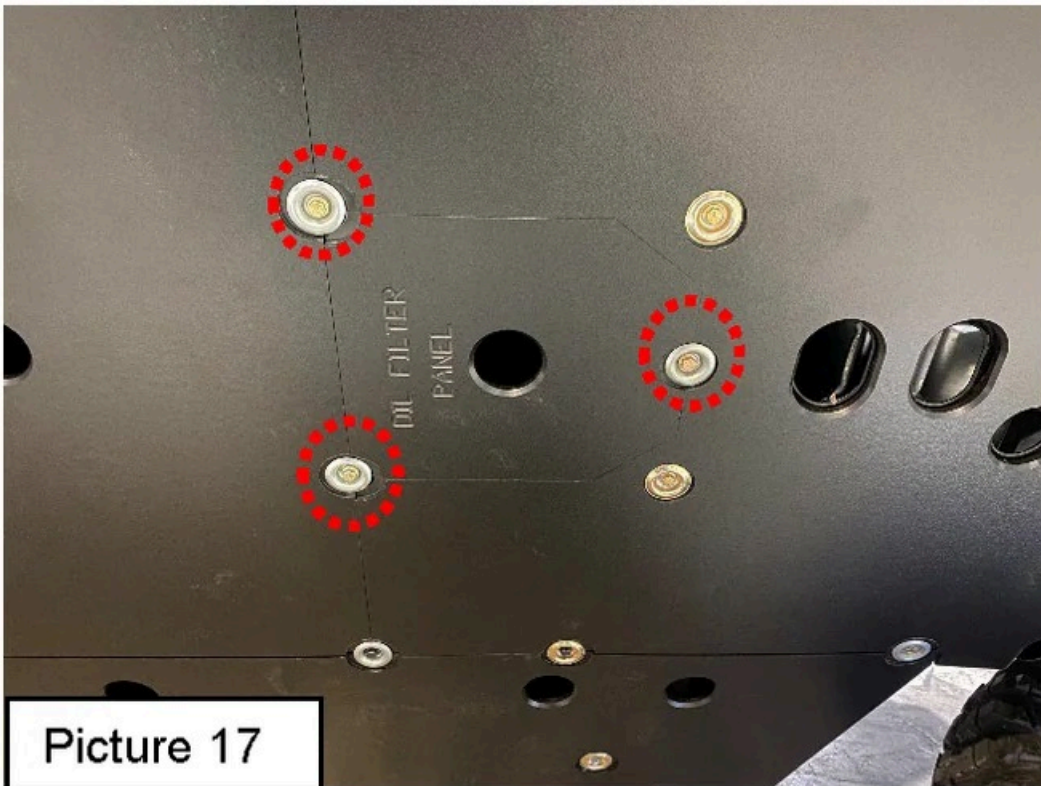
- M. Place Panel E (XPED-E) into the location shown with (4) 25mm bolts and (4) bowl washers. (Picture 15). Repeat for opposite side.
- N. Place (3) clip U-nuts on the oil filter panel bracket stamped (XPED5OFB) then place it under the panel in the location shown with (2) 1" serrated flange bolts and (2) bowl washers. (Picture 16).
- O. Place the Oil Filter Panel into the location shown with (3) 1" serrated flange bolts and (3) bowl washers. (Picture 17).
- P. Place (1) 1 ½ "TEK screw and (1) bowl washer into the center of the B Panel. (Picture 18).
- Q. Place (2) 1 ¼ " TEK screws and (2) bowl washers in the locations shown in red. Then place (2) 1 ¼" TEK screws and (2) bowls washers into the locations shown in green. (Picture 19).
- R. Place (10) 25mm bolts and (10) bowl washers into the locations shown. (Picture 20).



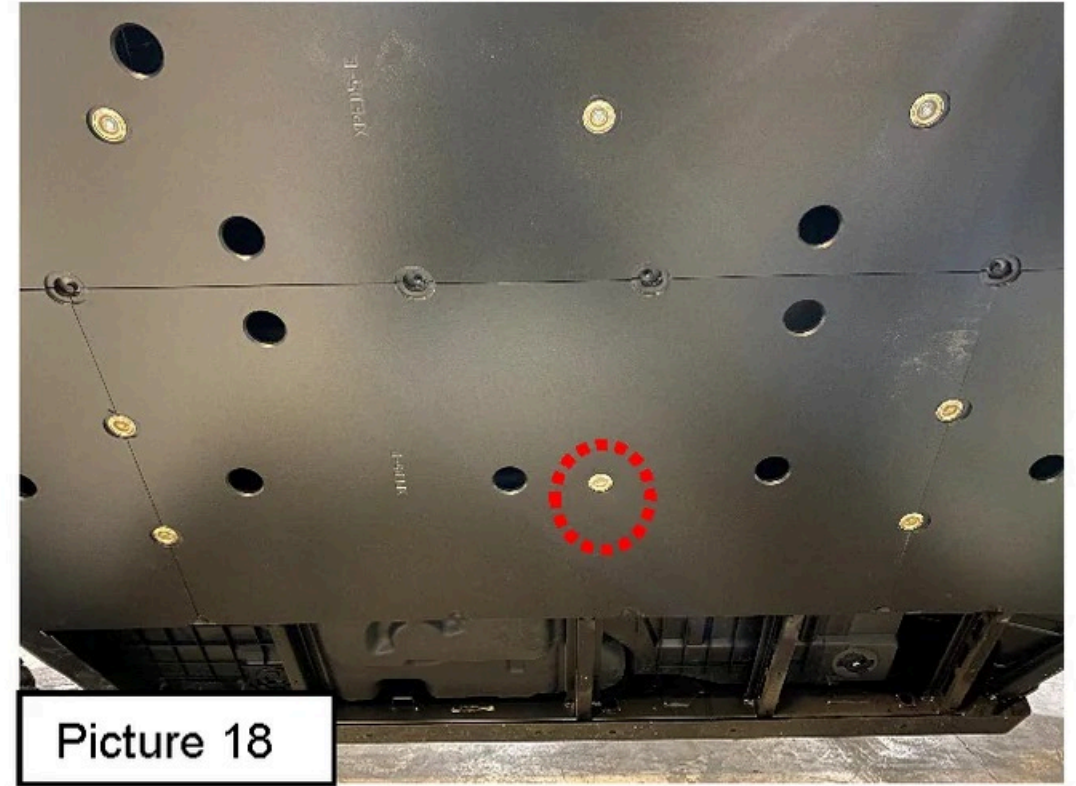
Picture 15



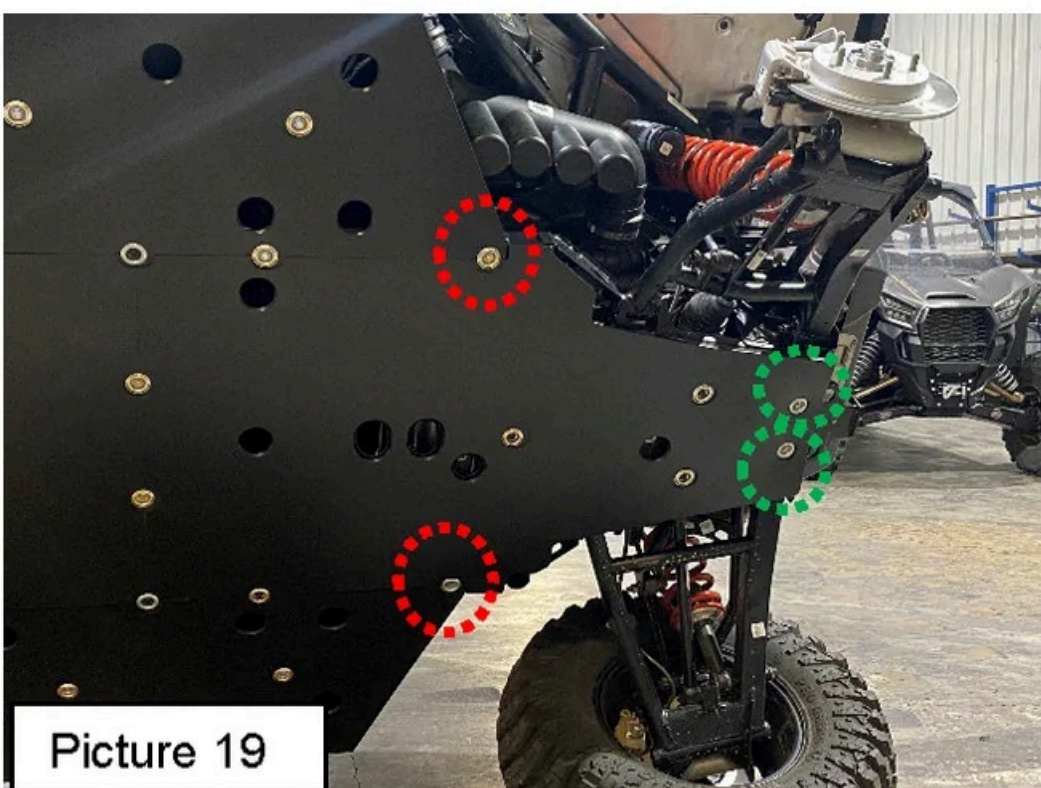
Picture 16



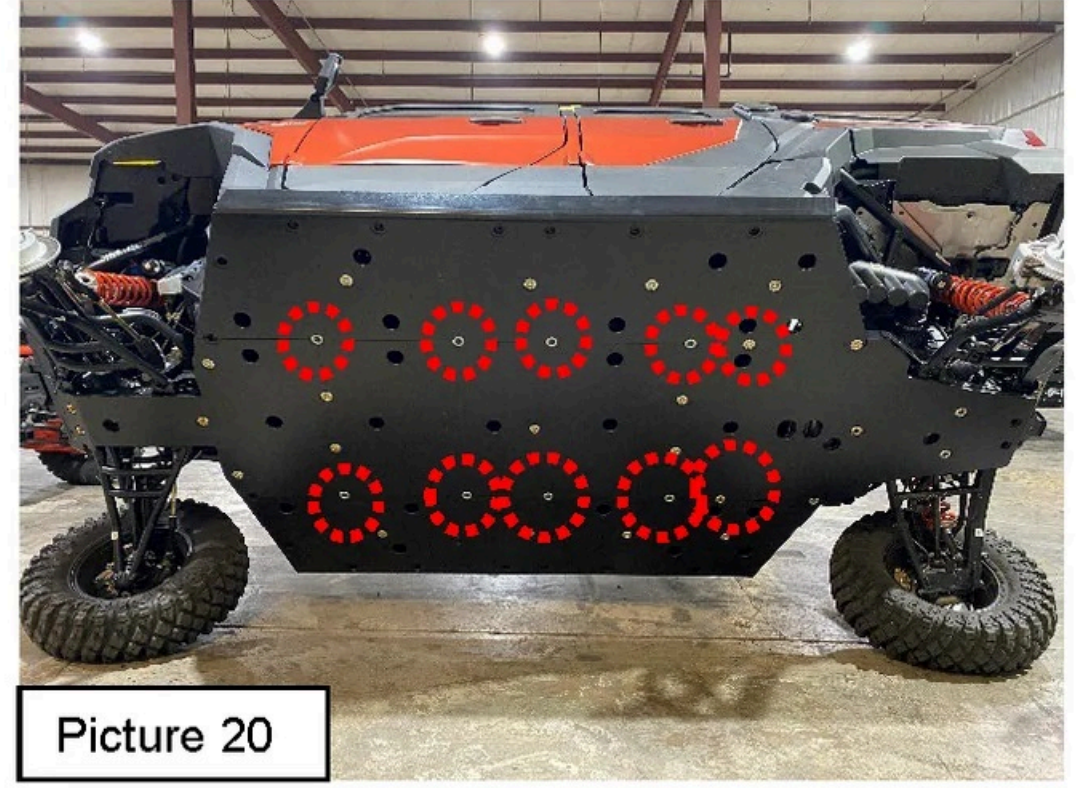
Picture 17



Picture 18

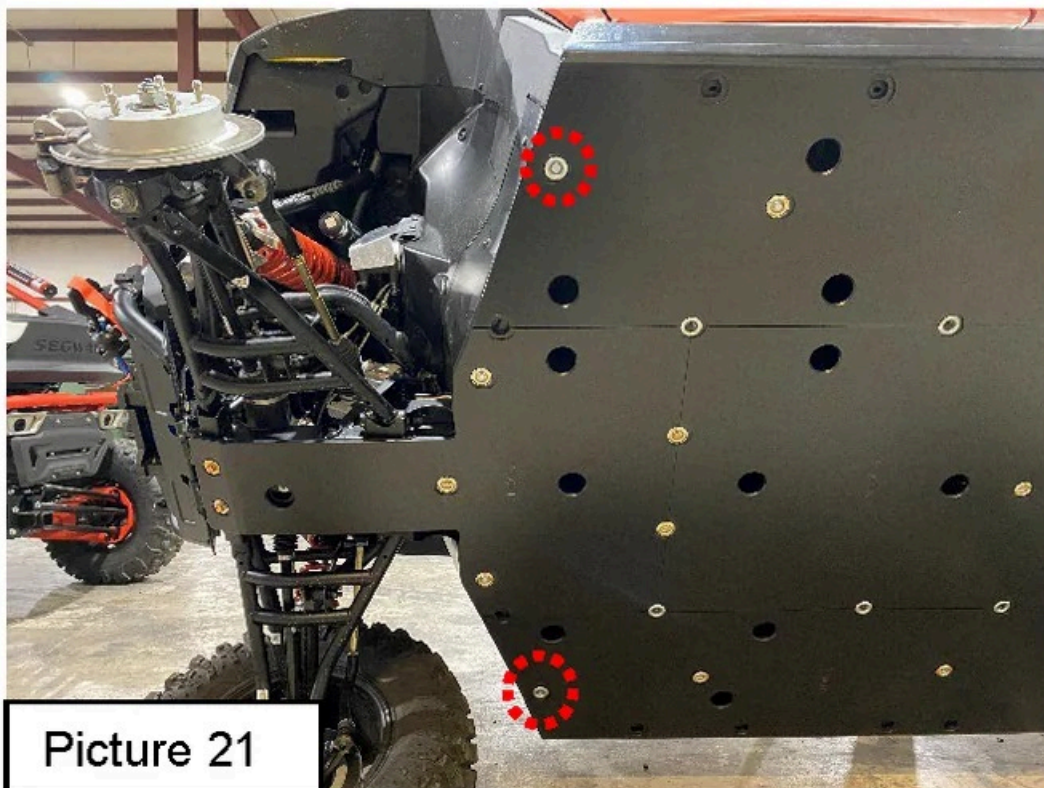


Picture 19

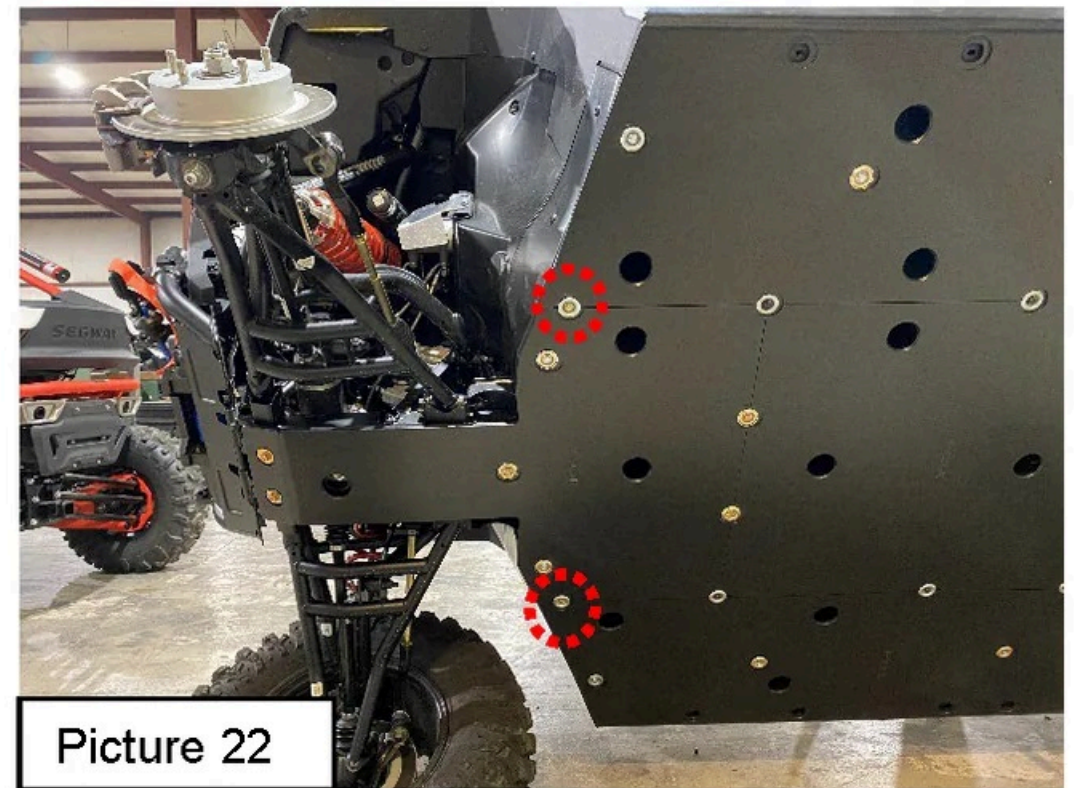


Picture 20

- S. Place (2) 25mm bolts and (2) bowl washers into the locations shown. (Picture 21).
- T. Place (2) 1 ¼" TEK screws and (2) bowl washers into the locations shown. (Picture 22).
- U. Place (12) 1 ½" TEK screws and (12) bowl washers into the locations shown. (Picture 23).
- V. See (Picture 24) for Final Install.



Picture 21



Picture 22



Picture 23



Picture 24