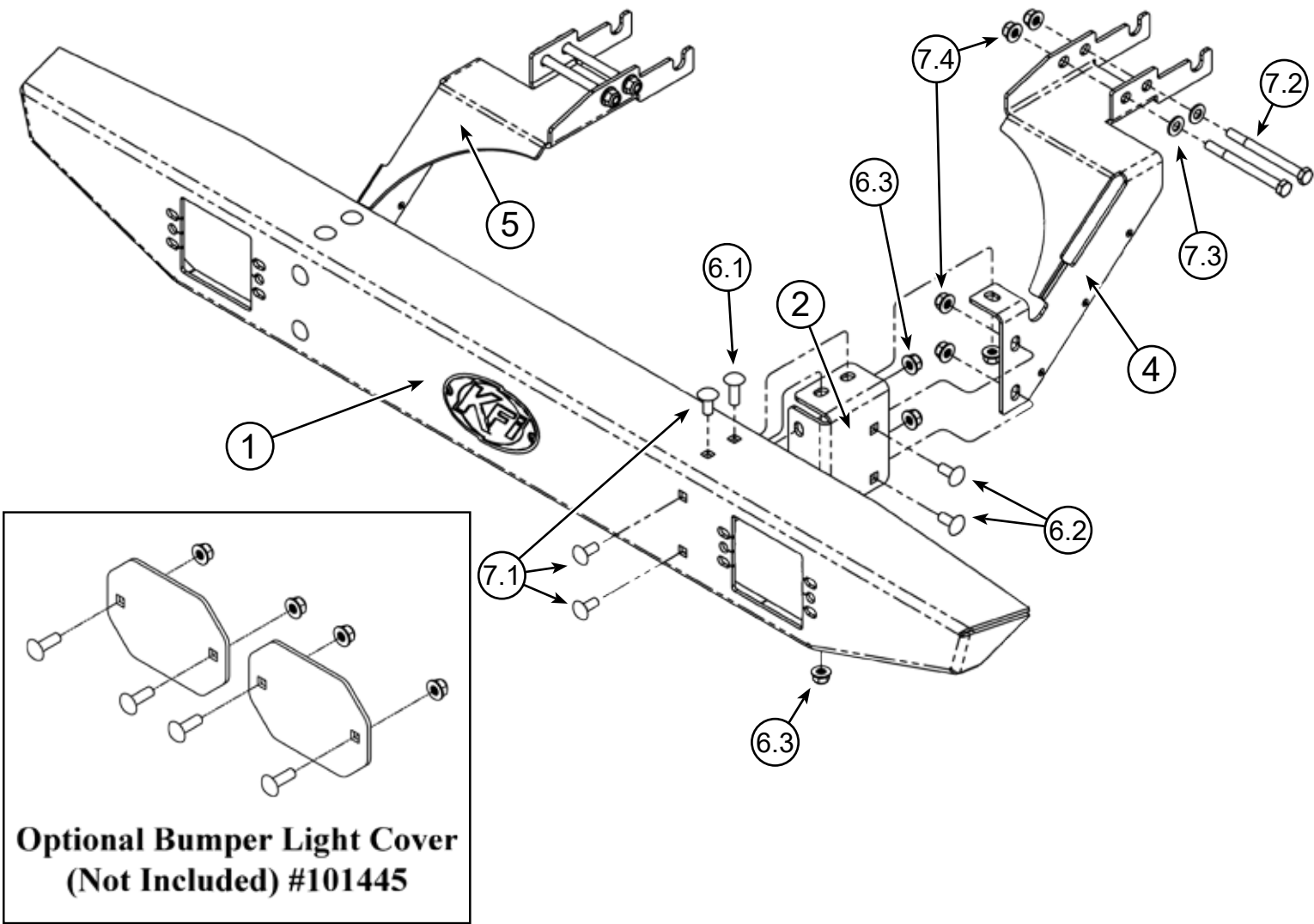


POLARIS GENERAL

Rear Bumper PART #102080



Kit Components:

Item #	Qty.	Description	Item #	Qty.	Description
1	1	Rear Formed Bumper	6.2	4	5/16"-18 x .75 Carriage Bolt Short Neck GR5
2	1	Passenger Side Conversion Bracket	6.3	6	5/16"-18 Hex Nut Flange Nylock GR5
3	1	Driver Side Conversion Bracket (Not Shown)	7	1	Hardware Kit HK-387
4	1	Passenger Side Bumper Bracket	7.1	6	5/16"-18 X .75" Carriage Bolt Short Neck GR5 BLK
5	1	Driver Side Bumper Bracket	7.2	4	5/16"-18 X 3.5" Hex Bolt GR5
6	1	Hardware Kit HK-342	7.3	4	5/16" Flat Washer
6.1	2	5/16"-18 x 1.00 Carriage Bolt Short Neck GR5 Black	7.4	10	5/16"-18 Hex Nut Flange Nylock GR5



INSTALLATION INSTRUCTIONS

Note: Make sure all hardware needed to complete this mount is in the package. Thoroughly read through and understand the instructions before installing.

1. Each step must be mirrored on both sides of the machine.
2. Loosen but do not remove hardware (A) as identified in **Figure 1**.
 - **Note:** Be sure to loosen enough to slide the bumper bracket between the hardware and frame on each side of the hinge.
3. Hold the Passenger Side Bumper Bracket (4) in place outside the bed hinge and use bolts (A), as well as bolts and washers (7.2 & 7.3) with nuts (7.4) to secure the brackets to the bed hinge as shown in **Figure 2**. Use 4 bolts per side.
4. To assemble bumper, locate the Formed Bumper (1) and Conversion Brackets (2 & 3). Install the Conversion Brackets onto the inside of the Formed Bumper with 3 black carriage bolts (7.1) and lock nuts (6.3) per side as shown at the top of **Figure 3**.
5. Set the Bumper Assembly onto the Bumper Brackets (4 & 5) and secure using bolts (6.1 & 6.2) and nuts (7.5) as shown in the bottom of **Figure 3**.
6. Level bumper and tighten all hardware evenly.

Note: The zip tie locations (Figure 3) can be used to secure the wires for cube lights.

