





TRAILARMOR.COM  
839 HWY 2 CORINTH, MS 38834  
(662) 233-5700

# Installation Instructions

## Trail Armor Polaris Turbo R 4 Full Skids

TA012FULLSKID-TurboR 4

### Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation. All Trail Armor products are designed, engineered, and fit to new vehicles and their specifications. Damage, modifications, and extreme wear may cause and require modifications to the product and/or your vehicle to insure proper fitment.



### Instructions

- A. Remove OEM hardware and skids. Retain all fasteners as they will be reused.
- B. Locate the Driver side slider bracket stamped PROR4-L of the Trail Armor skid set. **NOTE: The Turbo R 4 and the Pro R 4 share the same slider brackets and sliders. Install is the same on both machines.** Install with (2) OEM bolts. See Picture 1. Locate (9) Extruded U-nuts and insert them onto the installed slider bracket. See Picture 2. Locate (1) 1 1/4 TEK Self-drilling screw into the slider bracket. See Picture 3. Repeat this step for the Passenger side. See Picture 4.



Picture 1 Pro R 4 shown



Picture 2 Pro R 4 shown

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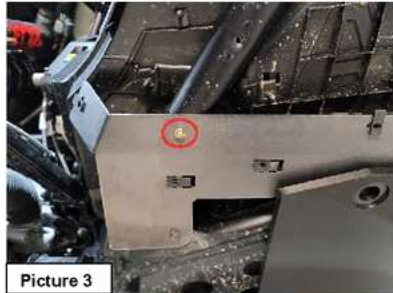
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Picture 3



Picture 4

- C. Locate Panel B of the skid set. Install with (1) OEM bolt and washer. See Picture 5. Next locate Panel C and install with (2) OEM bolts and washers. See Picture 6. Then locate Panel D and install with (2) OEM bolts and washers. See Picture 7.



Picture 5



Picture 6



Picture 7



Picture 8

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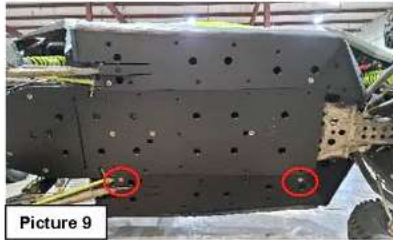
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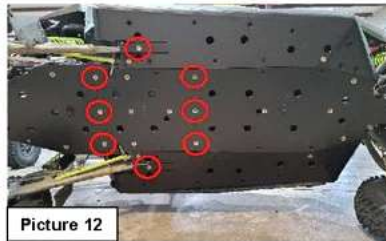
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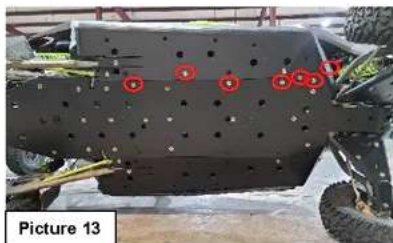
- D. Locate Panel F and install with (2) 1/4 -20 x 1 Serrated Flange bolts and (2) bowl washers. See Picture 8. Repeat step for the Driver side. See Picture 9.



- E. Locate Panel A and install with (1) OEM bolt and washer. See Picture 10. Remove previously installed OEM bolts holding the slider brackets in place from Picture 1. Reinstall with a bowl washer. See Picture 11.



- F. Locate (8) OEM bolts and washers and install them per Picture 12. Locate (7) 1/4-20x1 Serrated Flange bolts and (7) bowl washers and install per Picture 13. Repeat step for the Driver side. See Picture 14.



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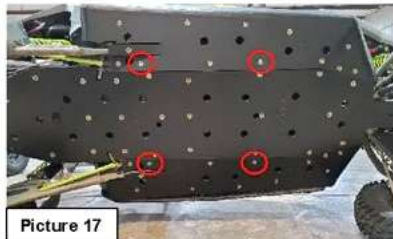
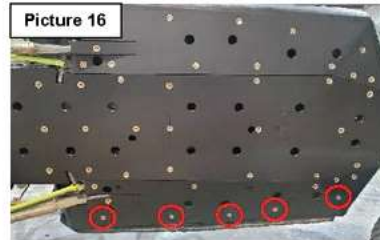
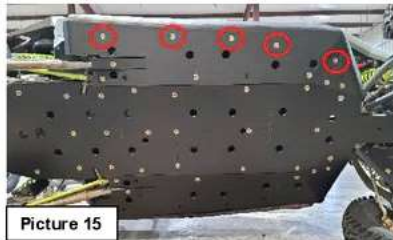




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- G. Locate (5) M6 x 30mm bolts and (5) bowl washers and install per Picture 15. Repeat step for the Driver side. See Picture 16.
- H. Locate (4) 1 ¼ TEK Self-drilling screws and (4) bowl washers and install per Picture 17.



- I. Insert spacer and install (2) M6 x 25mm bolts and (2) bowl washers. See Picture 18 and 18A.



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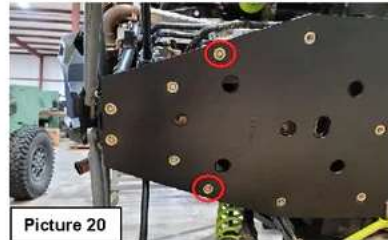
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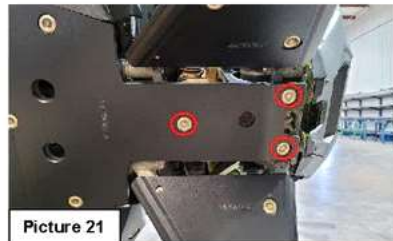
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- J. Locate (2) 2" TEK Self-drilling screws and (2) bowl washers and install in Panel D per Picture 19.
- K. Locate (2) 1 1/2" TEK Self-drilling screws and (2) bowl washers and install in Panel D per Picture 20.



- L. Locate (3) 1" TEK Self-drilling screws and (3) bowl washers and install in Panel A per Picture 21.  
**Note: You will need to predrill these (3) holes before installing the 1" TEK screws.**



- M. See Picture 22 for final install.



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