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Polaris RZR TURBO S HC TRAILING ARMS

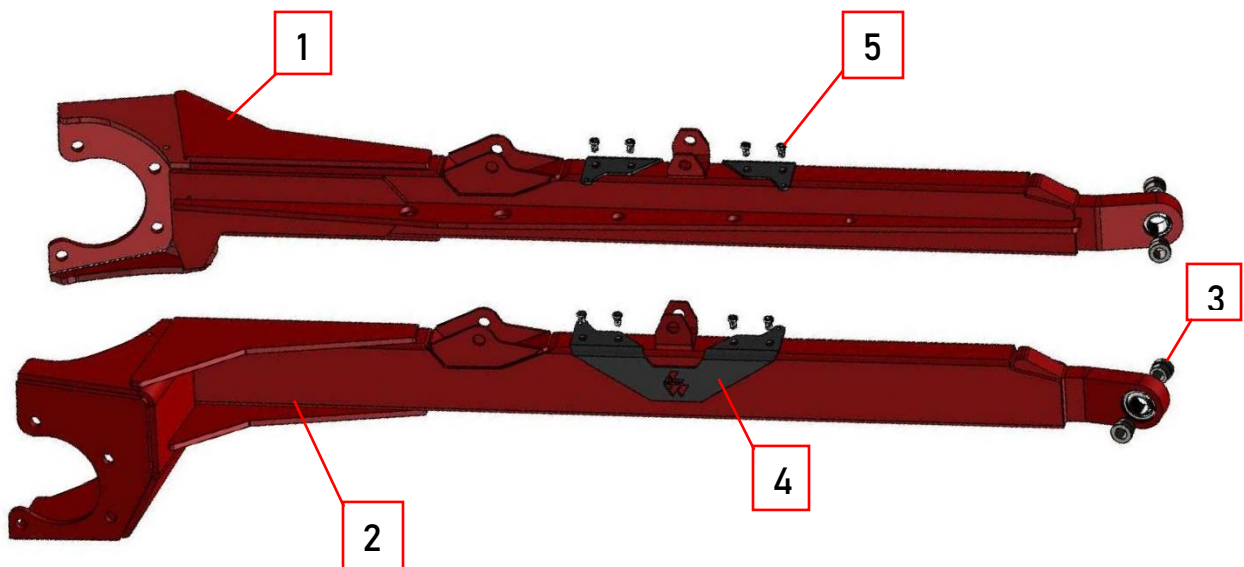
Fitment: 2018-CURRENT RZR Turbo S



INSTALLATION MANUAL

Parts List:

Item #	Description	Qty.
1	DRIVER TRAILING ARM	1
2	PASSENGER TRAILING ARM	1
3	UNIBALL MISALIGNMENT SPACER	4
4	LOGO PLATE	2
5	1/4-20 X 3/8 SS LOW PROFILE BOLT	8



Installation:

STEP 1:

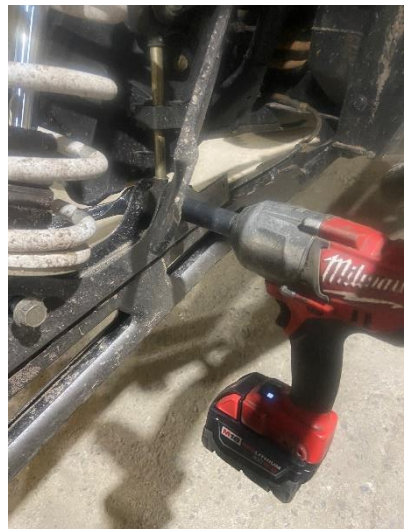
Jack machine up and remove wheels.



STEP 2:

REMOVE OLD TRAILING ARMS

You will need to drill out the rivets holding the brake line clamps on the trailing arm. Also remove the factory plastic brake line cover from the trailing arm at the rear. Using a 15mm socket and wrench, remove the 4 bolts holding the bearing carrier to the trailing arm. You will need to place transmission in neutral in order to spin the hub for reaching each bolt. After the bearing carrier bolts, use an 18mm socket and wrench to remove the bolts at the frame end, sway bar link, and finally, the shock bolt.



STEP 3:

PREPARE YOU L&W TRAILING ARMS FOR INSTALL

Install the supplied misalignment bushings into your new arms, and Install the name plate using the 1/4" bolts supplied.



STEP 3:

INSTALL NEW TRAILING ARMS

With the misalignment bushings in place, install the trailing arms on machine using the factory bolts you removed in step 2. It is best to slide arm over axle boot and pull back to slide front arm into the frame. Install frame bolt first, followed by shock bolt, and the bearing carrier bolts last.



STEP 4:

TIGHTEN ALL BOLTS AND SECURE BRAKE LINES

With everything in place, and bolts started, Tighten all bolts. You can use zip ties, or bolts to secure brake lines down the inside of the arm using the holes in the name plate and gusset at the end of the arm.



STEP 5:

Reinstall wheels. **FINISHED**



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