



**TR-4155F**

**(2016) YAMAHA YXZ 1000R STAGE 5 FULL EXHAUST SYSTEM**

**INSTALLATION INSTRUCTIONS**

1. REMOVE THE ENTIRE STOCK EXHAUST SYSTEM
2. SLIDE EACH NEW HEADPIPE INTO THE 3 INTO 1 COLLECTOR
3. BOLT THE HEADER TO MOTOR USING THE SOCK HARDWARE
4. SLIDE THE MIDPIPE ONTO THE COLLECTOR AND ATTACH WITH THE SPRINGS
5. ATTACH THE 4-BOLT INLET FLANGE TO THE SILENCER WITH THE SPRING TAB AT THE TOP OUTSIDE LOCATION
6. SLIDE THE BILLET SILENCER MOUNTING CLAMP ONTO THE SILENCER
7. SLIDE THE SILENCER ONTO THE MIDPIPE
8. ADJUST THE BILLET MOUNTS AND BOLT IN POSITION
9. ALIGN THE EXHAUST AND SECURE ALL THE HARDWARE
10. ATTACH ALL THE SPRINGS

**WARNING**

\*Trinity Racing exhaust systems will require adjustment to OEM fuel settings such as jetting changes or installation of an EFI programmer. Trinity Racing will not be held responsible for damages that occur during operation of your vehicle under improper fuel settings. Ultimately, it is the responsibility of the owner/rider to adjust fuel settings to specific riding conditions and elevation changes before riding.

\*Inspection of the muffler packing is recommended following every 15 hours of runtime. Failure to maintain muffler packing will result in power loss, increased sound output, and damage to the muffler body or muffler components.

\*Trinity Racing exhausts systems are designed for high performance applications and are legal for closed course competition only. This product is not applicable nor intended for use on emissions controlled street, highway, or off-road vehicles.

Trinity Racing  
(877) FASTOYS  
9370 7th St. Suite B, Rancho Cucamonga, CA 91730  
[www.trinityracing.com](http://www.trinityracing.com)