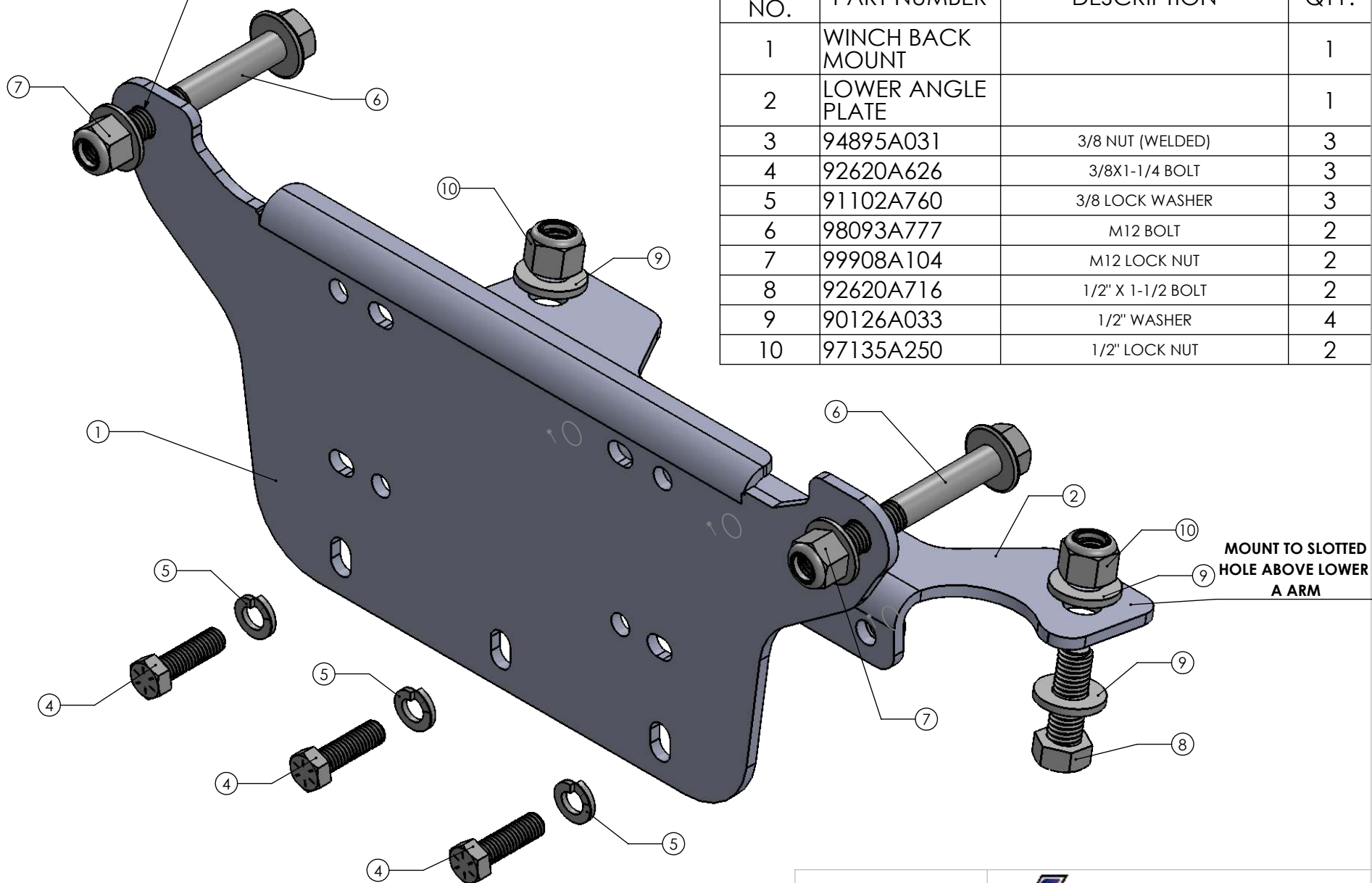


REPLACE UPPER A ARM BOLT WITH SUPPLIED M12 BOLT



MOUNT TO SLOTTED HOLE ABOVE LOWER A ARM

LEAVE ALL BOLTS LOOSE AND TIGHTEN IN FOLLOWING ORDER:

- 1- TIGHTEN THE UPPER M12 BOLTS GOING THROUGH A ARM TO WINCH MOUNT
- 2-TIGHTEN THE 3 LOWER 3/8 BOLTS TO THE LOWER ANGLE PLATE
- 3-TIGHTEN THE 2 1/2" BOLTS IN THE LOWER ANGLE TO SLOTTED HOLES ABOVE LOWER A ARM

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/16$
ANGULAR: MACH $\pm 1^\circ$ BEND $\pm .5^\circ$
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$



DRAWN: CHET G.

TITLE:

WINCH MOUNT ASSEMBLY INSTRUCTIONS

MATERIAL

SCALE: 1:5

WEIGHT:

SHEET 1 OF 1