



# RZR XP 1000 / XPT High Clearance Trailing Arms

1. Elevate the rear of the RZR and support with jack stands.
2. Remove tires and wheels, brake calipers, hubs, and bearing carriers, retaining all hardware. (Do Not Disconnect Brake Line)
3. Remove the screws securing the brake lines to the factory trailing arms and discard screws.
4. Disconnect the stabilizer bar link from the factory trailing arms and retain hardware.
5. Disconnect the shock from the factory trailing arms and discard bolts and bushings. O-rings will be reused.
6. Disconnect front of factory trailing arms from the frame and retain hardware.
7. Attach the S3 trailing arms to the frame by sliding the installed heim joint into the factory mount on the frame. Ensure that the misalignment spacers are properly installed in the heim joint for correct fitment. Tighten hardware.
8. Reattach the shock to the S3 trailing arm using the provided bolts and spacers. Reuse factory o-rings. Tighten hardware.

9. Reattach the stabilizer bar link to the S3 trailing arm using the factory hardware. Tighten hardware.
10. Reinstall the bearing carriers and hubs. Tighten hardware. Do not attach radius rods to the bearing carriers at this time.
11. Reinstall brake calipers and route the brake lines along the inside of the S3 trailing arms securing them with the provided hardware. Once the brake lines are routed properly, the radius rods can be reattached to the bearing carrier. Tighten hardware.
12. Reinstall tires and wheels and test ride RZR. Recheck all hardware for tightness.

