S3 High Clearance Radius Arms 1000 XP DOES NOT WORK WITH FACTORY POLARIS REAR BUMPER



- 1. Elevate rear of RZR and support with jack stands
- 2. Remove tires and lower radius arms, all hardware will be reused.
- 3. Loosen jam nuts on new radius arms and rotate heim joints out until arms are the same length as the factory arms with equal threads showing on both ends.
- 4. Install new radius arm with the straightest ends inward and the "S3" emblem to the rear; be sure that all the bushings stay in place.
- 5. Reinstall tires and check alignment, additional adjustments of heim joints might be necessary.



Above image is the rear of a RZR 900 $\ensuremath{\mathsf{XP}}$

RZR 1000 XP Only

The bottom rear portion of trailing arm (3/8" of an inch) must be cut off to allow for Lower Radius Rod Installation.

(See Image Below)

