



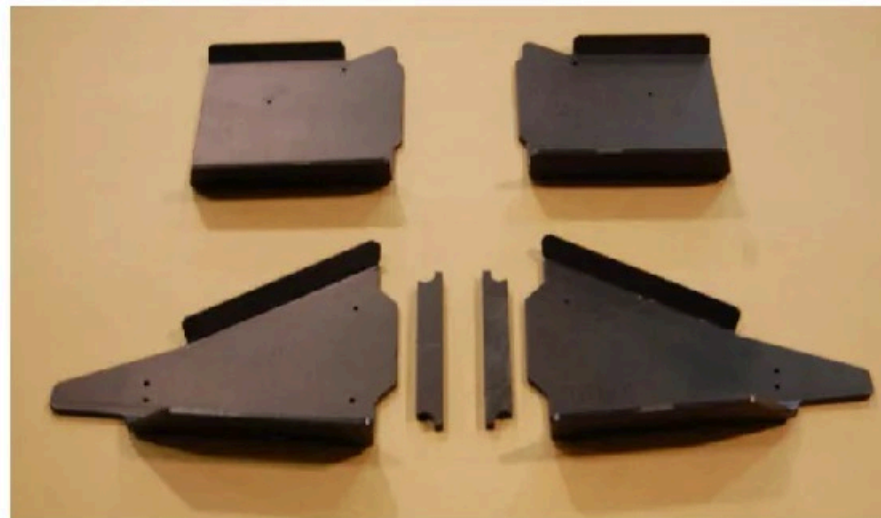
TRAILARMOR.COM
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Installation Instructions

Trail Armor Polaris General 1000/General 4 1000 iMPact A-Arm Guards Front and Rear TA011ARMIMP-Gen1000

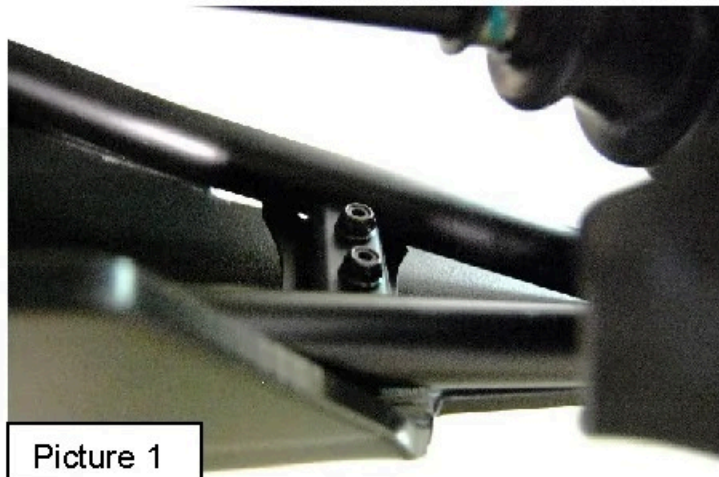
Warnings and Product Liability Disclaimer

This product is intended to be used as a cosmetic accessory under normal equipment operation and should not be depended upon or used as a safety device. Manufacturer assumes no liability for personal injury or equipment damage as the result of use or installation of this accessory. User assumes all risk. User should carefully read all instructions prior to installation. All Trail Armor products are designed, engineered, and fit to new vehicles and their specifications. Damage, modifications, and extreme wear may cause and require modifications to the product and/or your vehicle to insure proper fitment.



Front

- A. To begin installation, lift vehicle and place safety stands underneath. Remove tires to ease installation.
- B. Locate the driver's side front A-Arm guard engraved GEN-LF and plastic mounting strap XP1K
- C. Holding A-Arm guard into place, insert two supplied $\frac{1}{4}$ -20 x $1\frac{3}{4}$ " flat socket cap screw up through the two outer holes of the A-Arm guard and into the two pre-drilled holes of the A-Arm cross brace. See Picture 1. Secure with supplied $\frac{1}{4}$ -20 nylock nuts over bolt ends. Loosely tighten.



Picture 1



Picture 2

- D. Insert two $\frac{1}{4}$ -20 x $2\frac{1}{4}$ " flat socket cap screw from the underside of the guard, through the guard. Locate the supplied plastic mounting strap XP1K. With the bolts held into position, place the plastic mounting strap over the bolts from the top side. Tap the plastic mounting strap down onto the inserted bolts until you can start the nylock nut on the bolt end and finger tighten. *It is very important to start both bolts through the mounting strap together before tightening so the strap will have pressure against the A-Arm.* See Picture 2.



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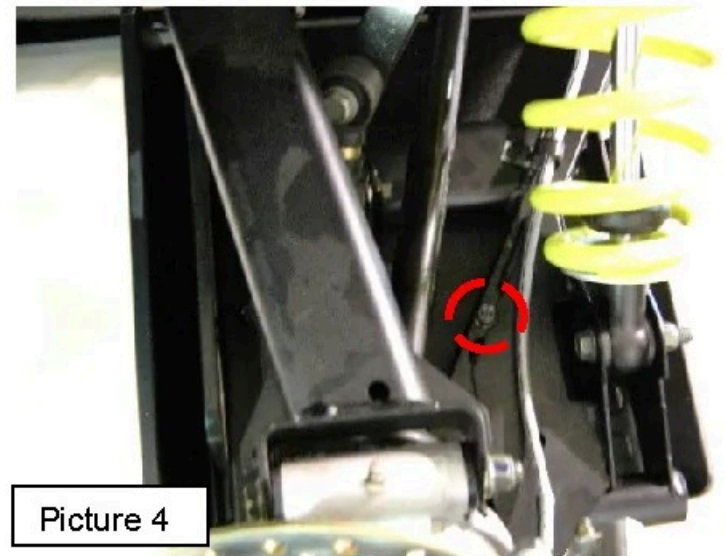
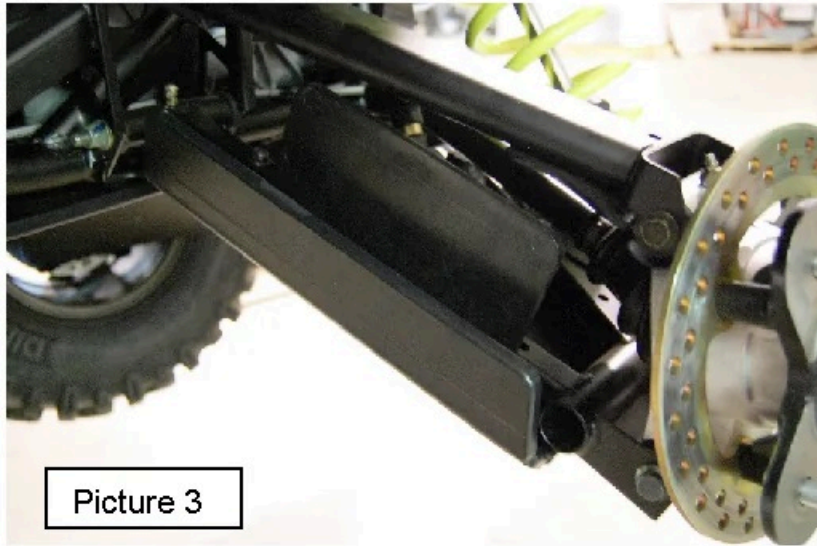
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DO NOT IN ANY WAY MODIFY THESE PLASTIC MOUNTING STRAPS. DO NOT TRIM OR SCORE ANY EDGES, ANY MODIFICATION IN ANY FORM WILL RESULT IN PART FAILURE AND BREAKAGE!!

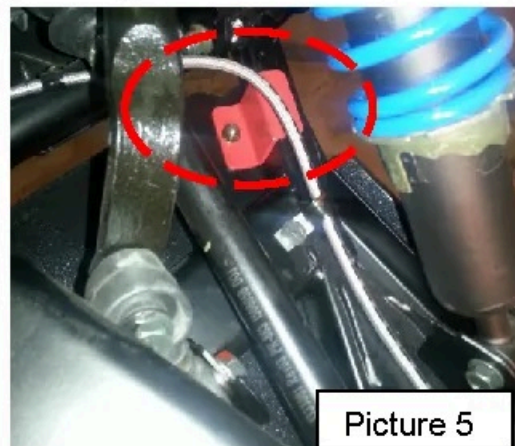
- E. **Alternate tightening** the nylock nuts on the plastic mounting strap until the strap is secure. The plastic mounting strap will pull into place with the tabs slightly bent with pressure on the tabs. Tighten the outer fasteners securely.

REAR

- F. Locate the driver's side rear A-Arm guard engraved GEN-LR. Leave plastic factory guards in place. See Picture 3. Holding A-Arm guard in place, align the three pre-drilled holes in the guard with the three predrilled holes in the lower A-Arm.
- G. Insert three supplied $\frac{1}{4}$ - 20 x 2 $\frac{1}{4}$ " flat socket cap screw from the underside of the guard, through the guard and into the OEM holes in the A-Arm. Secure with three supplied $\frac{1}{4}$ - 20 nylock nuts over bolt ends. See Picture 4.



- H. Place one supplied (Z) (Stamped GN1K-ARM) bracket on the inside of the A-Arm, to align with the remaining hole in the guard. Insert the supplied $\frac{1}{4}$ -20 x 1" flat socket cap screw up through the guard and into the (Z) bracket. Secure using supplied $\frac{1}{4}$ -20 nylock nut over bolt end. See Picture 5. Tighten all installed hardware. Repeat this procedure on passenger side.



Enjoy!! Any questions, contact Trail Armor at 662-233-5700 or www.trailarmor.com.