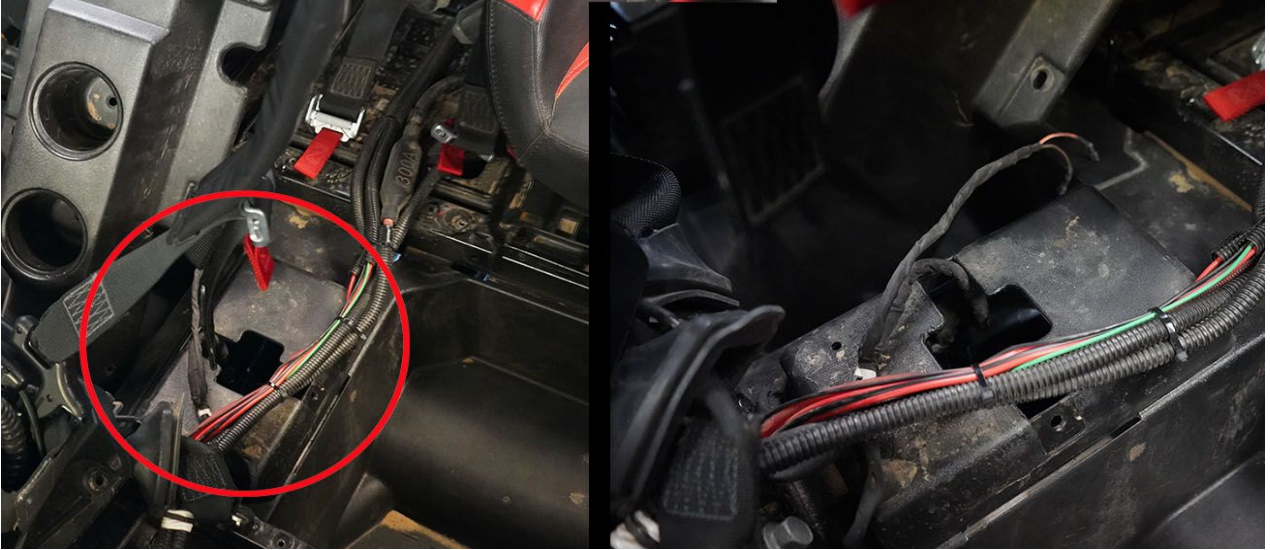
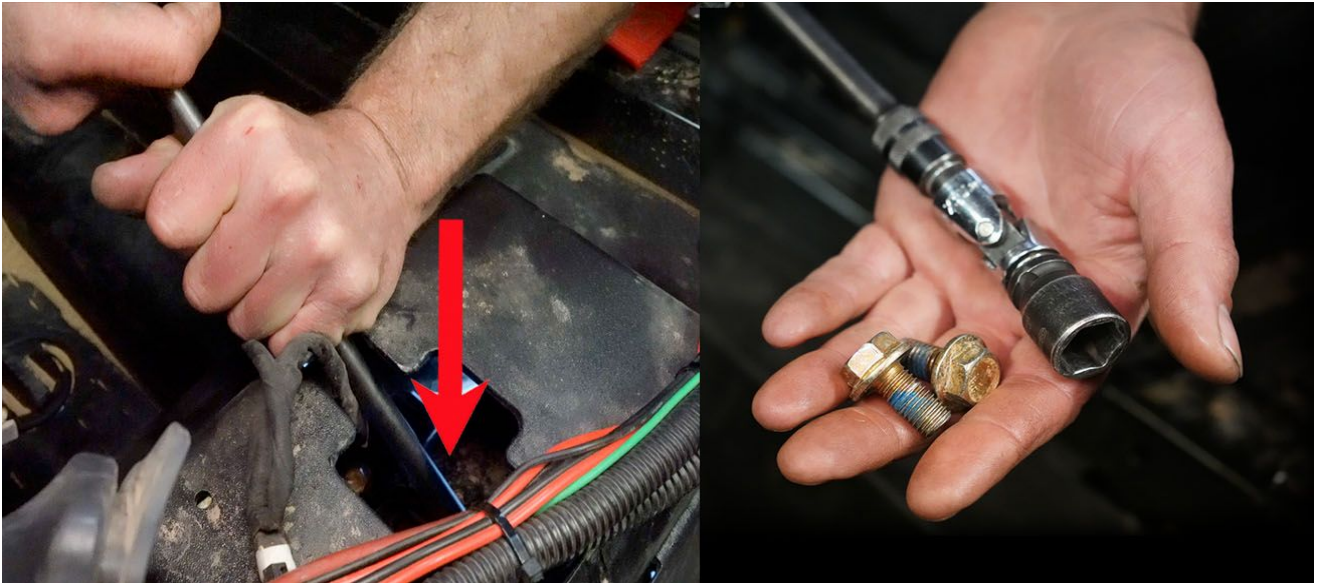




TURBO S CARRIER BEARING INSTALLATION

STEPS	INSTRUCTIONS
1	REMOVE CENTER CONSOLE & REAR CENTER CONSOLE OF 4-SEATER 
2	REMOVE (2X) 15mm FACTORY CARRIER BEARING BOLTS FROM TOP SIDE OPENING 
3	RAISE AND SUPPORT REAR TIRES OF THE GROUND
4	REMOVE CLUTCH COVER AND SKID PLATE



TURBO S CARRIER BEARING INSTALLATION

5

REMOVE (4) 6mm DRIVELINE FLANGE BOLTS



6

REMOVE (2) 13mm DRIVER SIDE ENGINE MOUNT NUTS



7

REMOVE (2) T40 SAFETY HOOP SCREWS

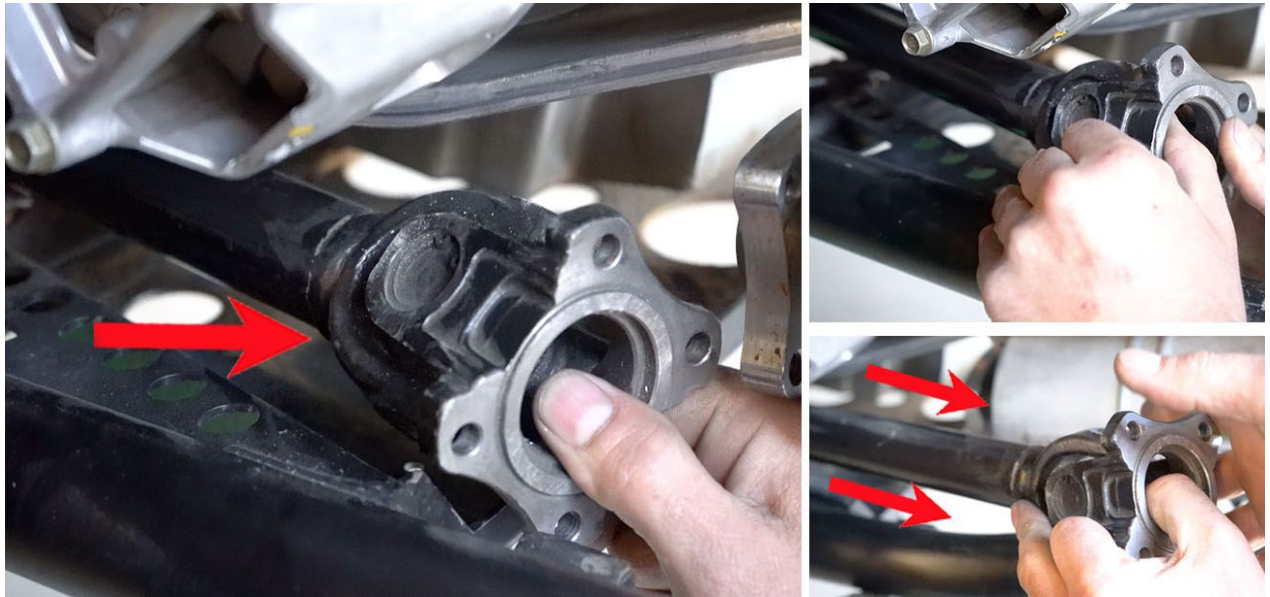




TURBO S CARRIER BEARING INSTALLATION

8

RAISE AND SUPPORT ENGINE MOUNT ABOUT AN INCH ABOVE FRAME MOUNT, THEN SLIDE REAR HALF OF DRIVELINE REARWARD OUT OF THE CAR



9

REMOVE (1) 10mm SCREW FROM REAR OF SCATTER GUARD & (1) 10mm SCREW FROM INTERCOOLER LINE BRACKET.





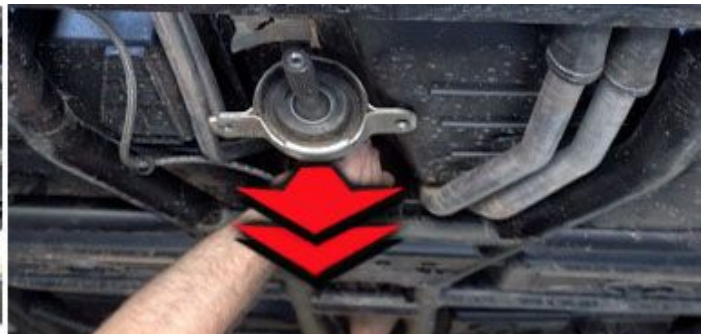
TURBO S CARRIER BEARING INSTALLATION

PUSH GUARD FORWARD ENOUGH TO LOWER REAR END OF GUARD & SWING TOWARDS DRIVER SIDE TO REMOVE GUARD FROM CAR



10.

REMOVE ROLL PIN FROM FRONT HALF OF DRIVELINE HOLDING IT TO DIFF. PINION SHAFT, THEN SLIDE FRONT SHAFT REARWARD AND LOWER OUT MIDDLE OF CAR





TURBO S CARRIER BEARING INSTALLATION

11.

REMOVE OLD CARRIER BEARING

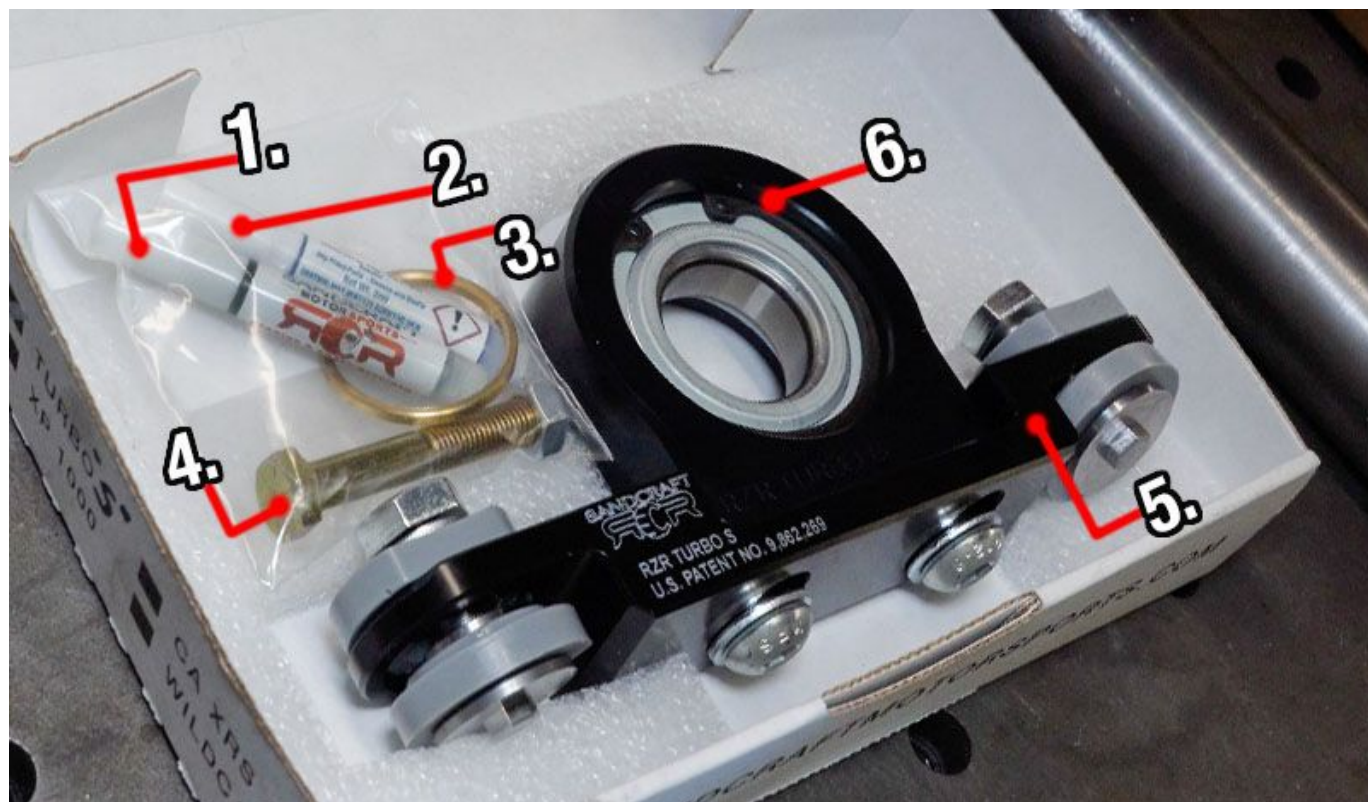




TURBO S CARRIER BEARING INSTALLATION

12.

OPEN PACKAGE AND MAKE SURE ALL HARDWARE IN THE KIT



1.	GREEN THREADLOCKER (BEARING & SHAFT RETAINER)
2.	BLUE THREADLOCKER (BEARING & SHAFT RETAINER)
3.	BRASS RING
4.	ROLL PIN REPLACEMENT BOLT
5.	BASE PLATE
6.	BEARING HOUSING



TURBO S CARRIER BEARING INSTALLATION

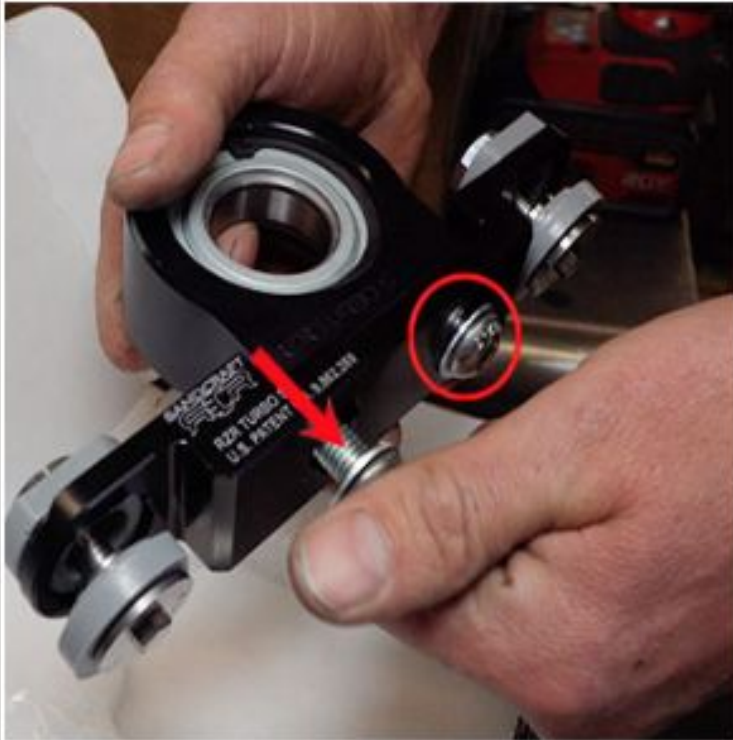
13.



TURBO S CARRIER BEARING INSTALLATION

14.

REMOVE THE BEARING HOUSING BY UNSCREWING THE TWO BOLTS FROM THE BASE PLATE



THEN TAKE BRASS RING AND GREEN THREADLOCKER OUT OF PLASTIC BAG

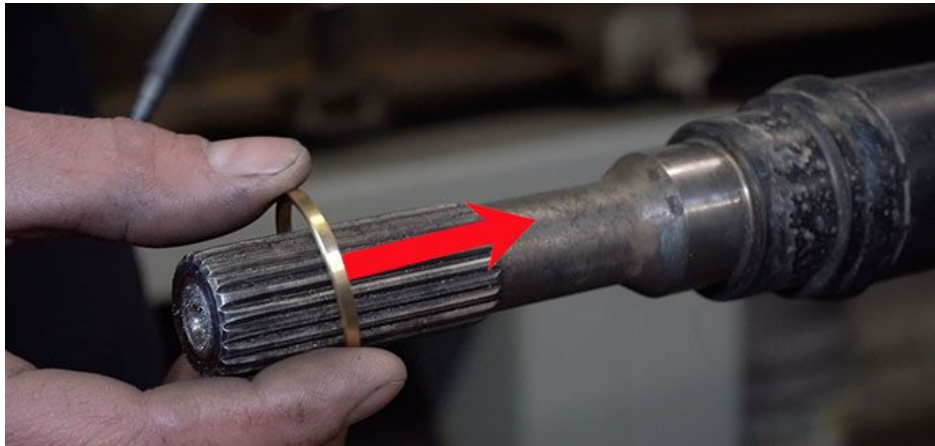




TURBO S CARRIER BEARING INSTALLATION

15.

NOTE THE CHAMFER SIDE SHOULD SLIDE ONTO STUB



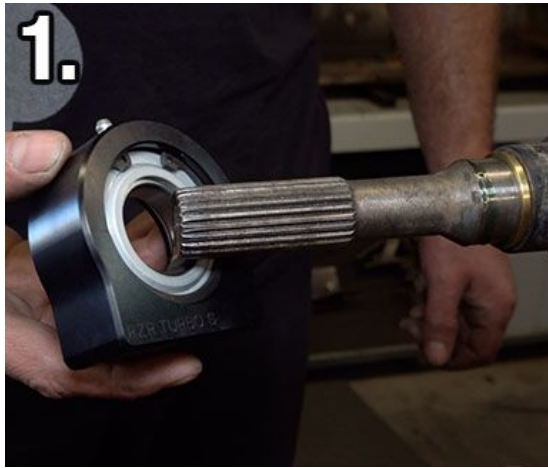
THEN APPLY GREEN GREEN THREADLOCKER ALL THE WAY AROUND THE STUB SHAFT





TURBO S CARRIER BEARING INSTALLATION

- 1. INSTALL THE BEARING HOUSING ONTO THE DRIVESHAFT WITH THE SNAP RING FACING TOWARD THE BRASS**
- 2. MAKE SURE THE BEARING HOUSING GOES ON EVENLY TO DRIVESHAFT**



- 3. 1.5 INCH DIAMETER TUBING FITS PERFECTLY ON THE INNER RING OF BEARING**
- 4. LIGHTLY TAP THE INNER RING OF BEARING UNTIL THE BEARING IS INSTALLED**



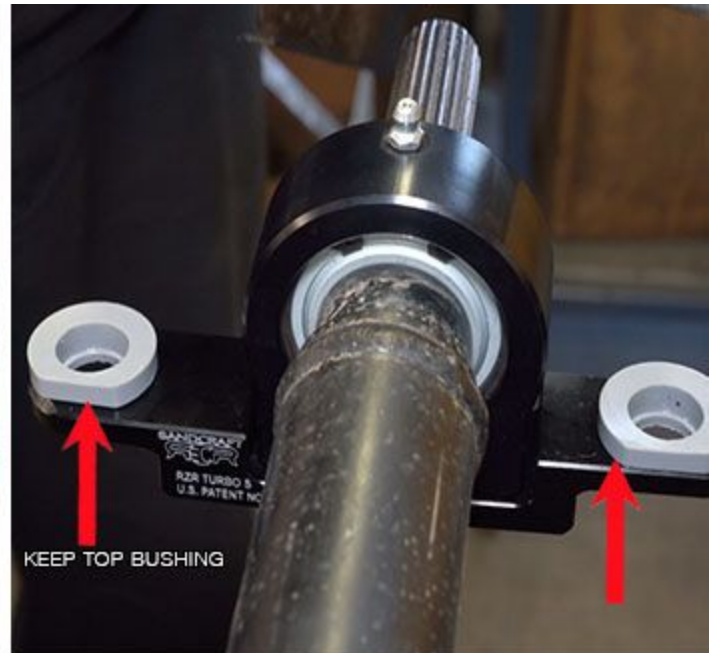


TURBO S CARRIER BEARING INSTALLATION

- 16.** TAKE REAR BRAKE LINE AND RELOCATE TO THE OUTSIDE OF THE DRIVER SIDE INTERCOOLER LINE BRACKET. YOU MUST LIFT UP BRACKET TO SLIDE THE BRAKE LINE UNDERNEATH. ONCE BRAKE LINE IS IN PLACE REINSTALL THE FASTENER



- 17.** INSTALL THE BASE PLATE ONTO THE BEARING HOUSING WITH ITS 2 BOTTOM HOUSING BOLTS. THEN REMOVE THE BOTTOM BUSHINGS, THREADED INSERTS, & BASE PLATE BOLTS. .





TURBO S CARRIER BEARING INSTALLATION

18.

ALIGN SCATTER GUARD OVER SUPPORT BRACKET MOUNTING HOLES AND MARK LOCATION FOR GREASE ZERK OPENING.





TURBO S CARRIER BEARING INSTALLATION

19.

DRILL OUT TO $\frac{3}{4}$ " TO ALLOW FOR GREASE GUN ACCESS





TURBO S CARRIER BEARING INSTALLATION

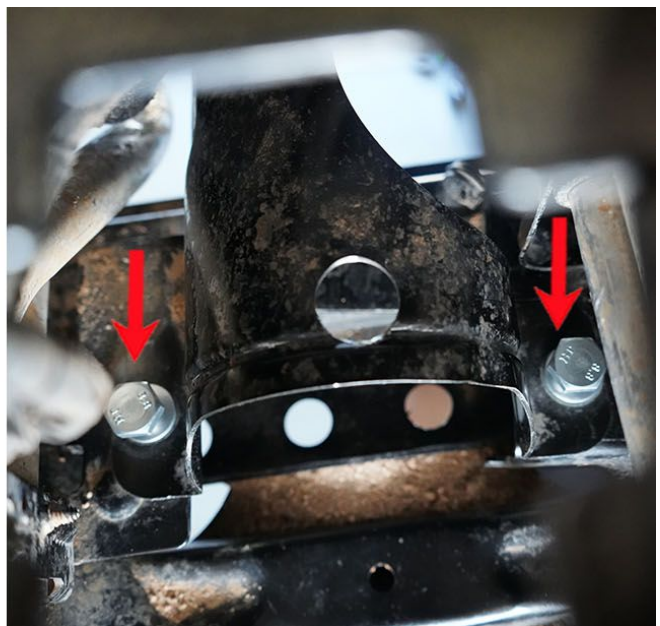
20.

PUT SCATTER SHIELD BACK IN PLACE



21.

REINSTALL 10MM BOLT INTO REAR SIDE OF SCATTER SHIELD. WITH THE SUPPLIED WASHERS AND BASE PLATE HOUSING BOLTS THROUGH THE SCATTER SHIELD INTO THE FRAME WELD NUTS. THREAD TO THE FULL DEPTH OF THE EXISTING FRAME WELD NUTS.





TURBO S CARRIER BEARING INSTALLATION

- 22.** TAKE RCR MOUNTING PLATE, REMOVE UPPER PASSENGER BUSHING. THEN TAKE THE REMOVED PASSENGER UPPER BUSHING AND SLIP IT OVER THE WELD NUT, THE FLAT SLIDE SHOULD FACE THE FRONT OF THE VEHICLE.
FROM THE BOTTOM SIDE, FEED THE PLATE INTO THE DRIVERS SIDE POCKET OF THE FRAME FIRST THEN ROTATE BASE PLATE UNTIL THE PASSENGER SIDE SLIDES INTO PLACE.





TURBO S CARRIER BEARING INSTALLATION

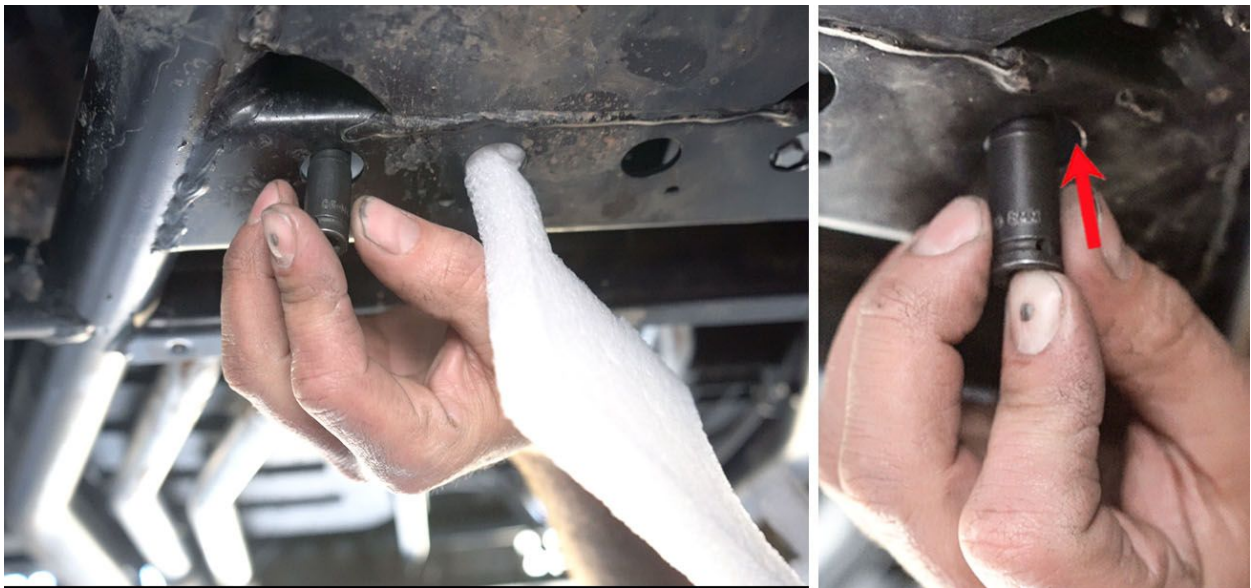
23

THROUGH THE FRAME HOLES SUPPORT THE THREADED INSERT. CAREFULLY WITH TWO FINGERS PUSH UP ON THE THREADED INSERTS UNTIL THEY SLIP INTO THE BASE PLATE BUSHINGS. MAKE SURE THE THREADED INSERTS LOCATION MARK FACES FORWARD



24

USING A 8mm SOCKET SUPPORT THE THREADED INSERT KEEPING THE LOCATION MARK FACING THE FRONT OF THE VEHICLE. (DO NOT ROTATE THE 8mm SOCKET)





TURBO S CARRIER BEARING INSTALLATION

25

FROM THE TOPSIDE OF SCATTER START AND TIGHTEN THE DRIVERS SIDE BOLT BY HAND. SHIELD ROTATE THE HEAD OF THE BOLT BY HAND TILL YOU FEEL THE BOLT START TO THREA INTO THE THREADED INSERT (DRIVERS SIDE FIRST) THEN REPEAT ON THE PASSENGER SIDE . 17mm SOCKET OR WRENCH. ONCE BOTH ARE STARTED, PROCEED TO TORQUE TOP BOLTS USING A 17mm SOCKET OR WRENCH THE THREADED INSERT 8mm. MAKE SURE NOT TO ROTATE THE THREADED INSERT, KEEP THE LOCATION MARK TOWARDS THE FRONT OF THE VEHICLE





TURBO S CARRIER BEARING INSTALLATION

26

INSTALL THE FRONT DRIVELINE WITH BEARING HOUSING INSTALLED, SLIDE ONTO THE FRONT DIFF INPUT SHAFT AND ALIGN THE THROUGH HOLE.



INSTALL THE 5/16TH BOLT THEN TORQUE ATTACH TO FRONT DIFF WITH SUPPLIED BOLT. TIGHTEN THE SUPPLIED FRONT DIFF REPLACEMENT BOLT. THEN TORQUE THE 2 1/8" ALLEN SET SCREWS INTO THE FRONT DIFF INPUT SHAFT.





TURBO S CARRIER BEARING INSTALLATION

- 27** INSTALL THE TWO BOLTS ATTACHING THE BASE PLATE TO THE BEARING HOUSING USING BLUE THREADLOCKER



- 28** REINSTALL REAR SHAFT FROM THE BACK SIDE OF CAR.
ALIGN FRONT AND REAR DRIVELINE TO MASTER SPLINE OR ASSEMBLY MARKS.

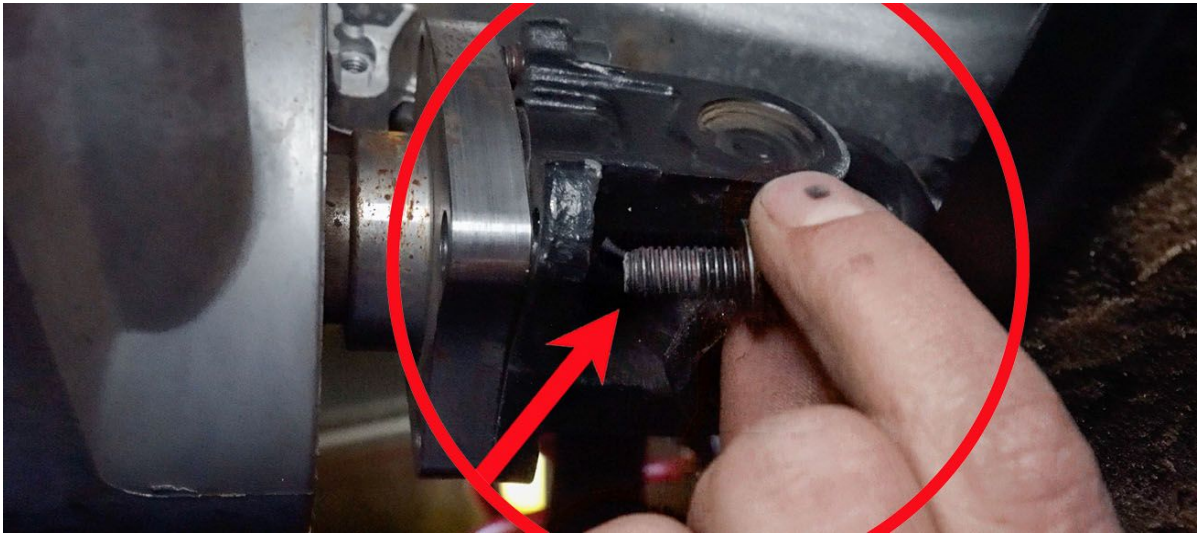




TURBO S CARRIER BEARING INSTALLATION

29

INSTALL THE 4 SUPPLIED ALLEN BOLTS WITH BLUE THREAD LOCKER SECURING THE DRIVELINE TO THE TRANSMISSION



30

REINSTALL THE SAFETY HOOP USING THE EXISTING T 40 FASTENERS

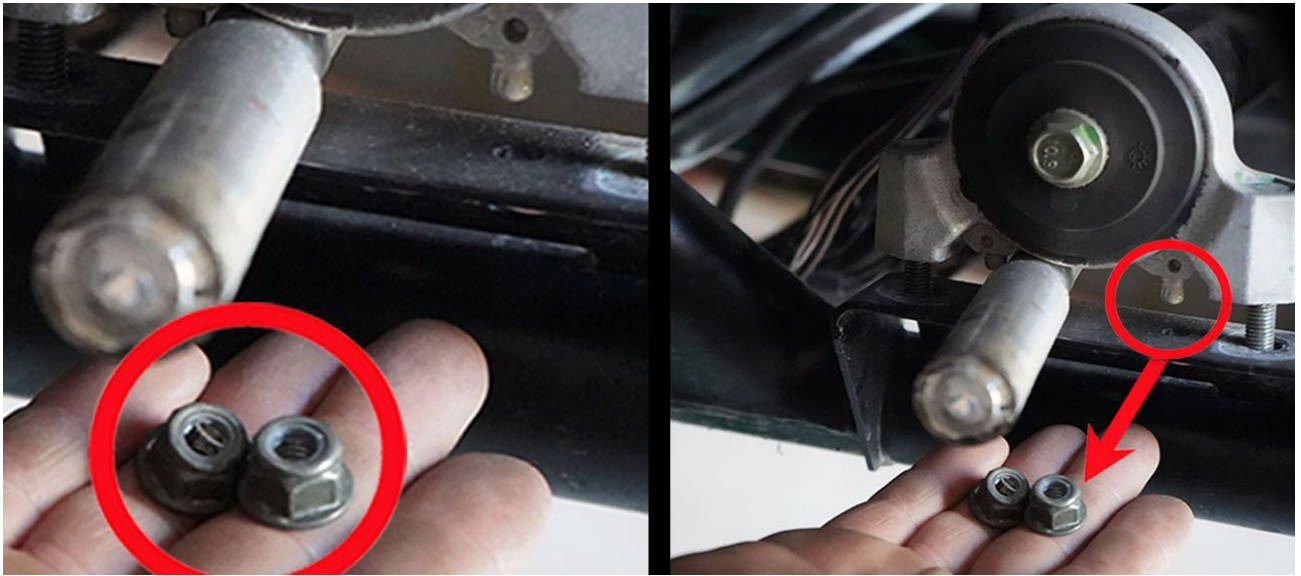




TURBO S CARRIER BEARING INSTALLATION

31

LOWER THE MOTOR MOUNT TUBE BACK INTO LOCATION AND RE TIGHTEN THE MOUNT TO THE FRAME USING BLUE THREADLOCKER



32

DOUBLE CHECK / DRIVE HARDWARE AND INSTALL CLUTCH COVER

33

INSTALL FRONT AND REAR SKID PLATE

34

RETORQUE ALL HARDWARE, AFTER 100 MILES RETORQUE AGAIN